

Issued: January 30, 2020
Trade: Welder

To ITA Training Providers
Articulation Chair
System Liaison Person
School Districts ITA Training Providers

Subject Transition to Harmonized Program Update

From ITA Program Standards

Effective Date March 31, 2020

Background On August 22, 2016 ITA Program Standards issued [OPSN 2016 014](#), which detailed the changes to the Welder Program as a result of the Harmonization Initiative and announced the implementation of a revised Program Outline, effective March 31, 2017. Further to this, on February 17, 2017, ITA issued a [Program Update](#) announcing the [Transition Plan](#), summarized in the graphics below:

Implementation Timelines			
	All Levels	March 31, 2017	
Year 0 16/17	CL1	CL2	CL3
Year 1 17/18	HL1	HL2	HL3 Gap Training
Year 2 18/19	HL1	HL2	HL3 Gap Training
Year 3 19/20	HL1	HL2	HL3 Gap Training
Year 4 20/21	HL1	HL2	HL3

**General
Transition
Information**

Gap Training at Harmonized Level 3 will no longer be offered after March 31, 2020. Classes that begin prior to March 31, 2020 but do not finish until afterward will still be eligible for gap training.

**For more
information
contact**

Program Standards
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cc: ITA Staff