## SKILLEDTRADES<sup>BC</sup>

PROGRAM OUTLINE

Marine Electrician



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## MARINE ELECTRICIAN PROGRAM OUTLINE

APPROVED BY INDUSTRY AUGUST 2014

Developed by SkilledTradesBC Province of British Columbia



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# Section 1 INTRODUCTION

## Marine Electrician



### Foreword

This Program Outline was developed by the Resource Training Organization in accordance with the General Regulations made pursuant to the "Industry Training and Apprenticeship Act" of British Columbia. The Marine Electrician endorsement program is designed for Red Seal electricians who wish to obtain additional training specific to working in the marine industry. A Marine Electrician is someone who:

- works safely and communicates effectively in a marine environment;
- is knowledgeable in the use of test equipment for troubleshooting;
- is familiar with the structure and layout of a ship;
- is knowlegeable in the proper application and installation of transits, cabling and terminations necessary in the marine industry;
- is familiar with marine codes and regulations applicable to the marine industry;
- is familiar with electrical ship systems such as main and auxiliary power generation, storage, propulsion, electrolysis, navigational lighting, domestic lighting, hydraulic, pneumatic, communication and alarm;
- is familiar with maintenance reporting, logging, scheduling, etc. through a maintenance management system.

The Program Outline was prepared through a series of workshops with the advice and assistance of subject matter experts working in the marine industry. The Program Outline is intended for use as a guide for training providers, instructors, apprentices and their sponsors.

This Program Outline is separated into four main sections which include:

**The Introduction** - Contains this Foreword; Acknowledgements that list all of the participants who were involved in the creation of this document; as well as a section called "How to Use this Document" which provides an oversight on how this document can be used.

**The Program Overview** - Contains a Credentialing Model that shows the path and time requirements for the apprentice; an Occupational Analysis Chart that has the General Areas of Competency (GAC) and the individual competencies, and a Training Topics and Suggested Time Allocation which provides a suggested percentage of time for the theory and practical components for each GAC in this program.

**The Program Content** - Represents individual General Areas of Competencies, which are further separated into competencies defined by Learning Objectives, Learning Tasks and Content.

**The Training Provider Standards** - The Facility Requirements section provides minimal requirements for facilities seeking designation and upgrade. The Tools and Equipment section lists the tools required to cover the competencies of this program. The Reference Material section is a collection of materials used for learning guides by the apprentice and instructors for the theory and at times the practical portion of the program. Finally, the Instructor Requirements section provides the level of knowledge and experience that each instructor must have to competently provide instruction in this program.

Practical instruction through demonstration and through student participation should be integrated within classroom sessions. Safe working practices, even though not always specified in each operation or topic, are an implied part of the program and should be stressed throughout the apprenticeship. It is the responsibility of employers to ensure safety training for the apprentices working on their work sites.





#### SAFETY ADVISORY

Be advised that references to the WorkSafeBC safety regulations contained within these materials do not/may not reflect the most recent Occupational Health and Safety Regulation (the current Standards and Regulation in BC can be obtained on the following website: <u>http://www.worksafebc.com</u>). Please note that it is always the responsibility of any person using these materials to inform him/herself about the Occupational Health and Safety Regulation pertaining to his/her work.



### Acknowledgements

The development of the Marine Electrician endorsement program was initiated through consultation with the following industry representatives:

- Rudi Spotzl, Seaspan Vancouver Shipyards
- Peter Gilbertson, Seaspan Victoria Shipyards
- John Pesa, IBEW 213 (Port Coquitlam)
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- Mike Gabriele, McRae Electrical Ltd. (Burnaby)
- Doug McLaren, Allied Shipbuilders Ltd. (North Vancouver)
- Andy Cleven, Electrical Joint Training Committee (Burnaby)
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- Alex Rueben, IMTARC (Victoria)

Industry Subject Matter Experts retained to assist in the development of the occupational analysis chart and program outline include:

- John Pinnock, Fleet Maintenance Facility -Cape Breton
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- Dan McFaull, North Pacific Training (June 2013)
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SkilledTradesBC would like to acknowledge the dedication and hard work of all the industry representatives appointed to identify the training requirements of the Marine Electrician endorsement.

### How to Use this Document

This Program Outline has been developed for the use of individuals from several different audiences. The table below describes how each section can be used by each intended audience.

Section	Training Providers	Employers/ Sponsors	Apprentices	Challengers
Program Credentialing Model	Communicate program length and structure, and all pathways to completion	Understand the length and structure of the program	Understand the length and structure of the program, and pathway to completion	Understand challenger pathway to Certificate of Qualification
OAC	Communicate the competencies that industry has defined as representing the scope of the occupation	Understand the competencies that an apprentice is expected to demonstrate in order to achieve certification	View the competencies they will achieve as a result of program completion	Understand the competencies they must demonstrate in order to challenge the program
Training Topics and Suggested Time Allocation	Shows proportionate representation of general areas of competency (GACs) at each program level, the suggested proportion of time spent on each GAC, and percentage of time spent on theory versus practical application	Understand the scope of competencies covered in the technical training, the suggested proportion of time spent on each GAC, and the percentage of that time spent on theory versus practical application	Understand the scope of competencies covered in the technical training, the suggested proportion of time spent on each GAC, and the percentage of that time spent on theory versus practical application	Understand the relative weightings of various competencies of the occupation on which assessment is based
Program Content	Defines the objectives, learning tasks, high level content that must be covered for each competency, as well as defining observable, measureable achievement criteria for objectives with a practical component	Identifies detailed program content and performance expectations for competencies with a practical component; may be used as a checklist prior to signing a recommendation for certification (RFC) for an apprentice	Provides detailed information on program content and performance expectations for demonstrating competency	Allows individuals to check program content areas against their own knowledge and performance expectations against their own skill levels
Training Provider Standards	Defines the facility requirements, tools and equipment, reference materials (if any) and instructor requirements for the program	Identifies the tools and equipment an apprentice is expected to have access to; which are supplied by the training provider and which the student is expected to own	Provides information on the training facility, tools and equipment provided by the school and the student, reference materials they may be expected to acquire, and minimum qualification levels of program instructors	Identifies the tools and equipment a tradesperson is expected to be competent in using or operating; which may be used or provided in a practical assessment



Section	<b>Training Providers</b>	<b>Employers/ Sponsors</b>	Apprentices	Challengers
Appendix – Glossary of Acronyms			Defines program specific acronyms	



# Section 2 PROGRAM OVERVIEW

## Marine Electrician



## Program Credentialing Model



CROSS-PROGRAM CREDITS

Individuals who hold the credentials listed below are entitled to receive partial credit toward the completion requirements of this program None



**Program Overview** 

### **Occupational Analysis Chart**

#### MARINE ELECTRICIAN

**Occupation Description:** A Marine Electrician understands electrical installation and maintenance of electrical equipment in a marine environment and is responsible for the safe operation and distribution of AC and DC electrical power to the various ship systems. Marine electricians apply and install transits, cabling and terminations, interpret marine electrical drawings, interpret and apply marine codes and regulations, use test equipment for troubleshooting ship systems such as main and auxiliary power generation, propulsion, navigational lighting, domestic lighting, hydraulic, pneumatic, communication and alarm, and use maintenance management systems.





#### **Program Overview**

Shipboard Systems and Controls	Describe marine control systems	Describe alarm and monitoring systems	Describe marine communication systems	Describe cathodic protection	Describe marine navigation systems	Install and maintain batteries
Е	E1 EN	E2 EN	E3 EN	E4 EN	E5 EN	E6 EN
Testing and Troubleshooting	Describe routine testing and certification	Describe and perform insulation testing	Describe and interpret schematics and wiring diagrams			
F	F1 EN	F2 EN	F3 EN			



## Training Topics and Suggested Time Allocation

### MARINE ELECTRICIAN

			% of T	ime Allocate	d to:
		% of Time	Theory	Practical	Total
Line A	Marine Industry Knowledge	15%	100%	0%	100%
A1	Use terminology related to ships		$\checkmark$		
A2	Describe hazards in shipboard and shipyard work environments		$\checkmark$		
A3	Apply regulations and standards		✓		
Line B	Marine Wiring Methods	20%	80%	20%	100%
B1	Install marine electrical cables and transits		$\checkmark$		
B2	Terminate cable shielding specific to marine cables		$\checkmark$	$\checkmark$	
B3	Install packing of transits and deck tubes		$\checkmark$	$\checkmark$	
B4	Install wireways		$\checkmark$		
B5	Install corrosion protection in a marine environment		✓		
Line C	Power Generation	10%	100%	0%	100%
C1	Install and maintain prime mover controls		✓		
C2	Install and maintain power generator protective relays		$\checkmark$		
C3	Describe main and auxiliary power generation and related controls		✓		
Line D	Power Distribution	25%	80%	20%	100%
D1	Describe shipboard power distribution		✓		
D2	Install and maintain switchboards, motor control centres, power distribution centers and panelboards		$\checkmark$		
D3	Describe shore power systems		$\checkmark$		
D4	Install and maintain power sources		$\checkmark$	$\checkmark$	
D5	Install and maintain temporary services		$\checkmark$		
D6	Install, maintain and troubleshoot lighting systems		~	✓	
<b>Line E</b> E1	Shipboard Systems and Controls Describe marine control systems	20%	80% √	20%	100%
E2	Describe alarms and monitoring systems		$\checkmark$		
E3	Describe marine communication systems		$\checkmark$		
E4	Describe cathodic protection		$\checkmark$		
E5	Describe marine navigation systems		$\checkmark$		
E6	Install and maintain batteries		$\checkmark$	$\checkmark$	
Line F	Testing and Troubleshooting	10%	80%	20%	100%
F1	Describe routine testing and certification	20/0	√		200/0
F2	Describe and perform insulation testing		1	$\checkmark$	
F3	Describe and interpret schematics and wiring diagrams		✓		
	Total Percentage for Marine Electrician	100%			



Program Content Endorsement

## **PROGRAM CONTENT**

## Marine Electrician



### Line (GAC): A Marine Industry Knowledge

Competency: A1 Use terminology related to ships

#### Objectives

To be competent in this area, the individual must be able to:

- Use correct terminology for shipboard structures, spaces, equipment and systems
- Use correct terminology for shipyard fixtures and equipment

#### LEARNING TASKS

1. Use shipboard terminology

- Shipboard structures/area layout
- Beam
- Draft
- Port
- Starboard
- Frame numbers
- Deck levels
- Bulkhead
- Watertight doors
- Transits
- Glands
- Bilge
- Decks and deckplates
- Confined spaces
- Tanks
- Interior spaces
- Shipboard equipment
- Communication systems
- Lighting
  - Ship services
    - Emergency
    - o Normal
    - o Transitional
    - Supplementary
- Alarms and monitoring
  - o Flood
  - o Gas detection
  - o Bilge
  - $\circ$  Temperature
  - Shutdowns
  - Machinery condition
  - $\circ \quad \text{Liquid level monitoring} \\$
- Steering
- Propulsion



## LEARNING TASKS

#### CONTENT

- Essential services
- Power generation
  - Main/auxiliary
  - UPS backup power system
- Potable water
- Waste management
  - Sewage treatment
  - Grey water
  - Incinerator
  - Compactor
  - Oil waste (oily water)
- Deck equipment
  - Winches
  - o Anchors
  - o Davits
  - o Anchor windlass
- Fire detection/suppression systems
  - o Halon
  - CO<sub>2</sub>
  - o Water deluge
- Navigational aids
  - o Radar
  - o Gyro
  - o Bridge equipment
  - $\circ$  Compass
  - o Sonar
  - Satellite
  - Voyage Data Recorder (VDR)
  - $\circ$  Clearances
  - $\circ \quad \text{Navigational lighting} \\$
  - o GPS

2. Use shipyard terminology

- Shipyard equipment
  - Temporary venting
  - Temporary lighting
  - Ship to shore connections
  - Dry dock
  - o Graving dock
- Mobile equipment
  - Ship elevators/syncrolift



## Line (GAC): A Marine Industry Knowledge

Competency: A2 Describe hazards in shipboard and shipyard work environments

#### Objectives

To be competent in this area, the individual must be able to describe hazards common to most shipboard and shipyard work environments.

#### LEARNING TASKS

1. Describe hazards found in the shipboard and shipyard work environment

- HazMat
  - o Asbestos
  - $\circ \quad \text{Biohazards} \quad$
  - $\circ$  Radiation
  - Environmental awareness
- Spill response
- Confined space
- CO<sub>2</sub>
- Hot work
- Flooding
- Shipboard safety systems
- Working at heights (fall protection)
- Overhead hazards (crane, etc.)
- Rigging
- Dropped objects
- Lockout and tagging



### Line (GAC): A Marine Industry Knowledge

Competency: A3 Apply regulations and standards

#### Objectives

To be competent in this area, the individual must be able to describe and apply site or job specific regulations and standards related to electrical work in the Shipbuilding and Repair industry.

#### LEARNING TASKS

- 1. Describe and apply Transport Canada regulations
- 2. Describe and apply other regulations and standards related to electrical work in the Shipbuilding and Repair industry
- CONTENT
- Ships Electrical Standards TP127E
- Site or job specific
- Class society
  - o Lloyds of London
- IEEE
- IEC
- ISO
- Defence standards
- Other trade related regulations
  - Fire Detection & Extinguishing Equipment Regulations
  - Small Fishing Vessel Inspection Regulations
  - Large Fishing Vessel Inspection Regulations
  - o Collision Regulations
  - Hull Construction Regulations
  - Small Vessel Regulations
  - Towboat Crew Accommodation Regulations
  - Arctic Shipping Pollution Prevention Regulations
  - Search Initiator Buoy Regulations
  - Ships Elevator Regulations
  - Marine Machinery Regulations



# Line (GAC):BMarine Wiring MethodsCompetency:B1Install marine electrical cables and transits

#### Objectives

To be competent in this area, the individual must be able to describe marine cables and cable transits.

#### LEARNING TASKS

- 1. Describe variations found in marine electrical installations
- 2. Describe installation of marine cables and cable transits

- Conductor phasing colours
- Labeling numbers and/or lettering
- Marine cable types
  - Foil type
  - $\circ \quad \text{Double shielded} \quad$
  - $\circ \quad \text{Armoured and non-armoured} \\$
  - $\circ \quad \text{Stranded wire vs. solid wire} \\$
- Cable support methods
- Cable separation
- Types and application of cable transits
  - Block-style transits
  - Sleeve transits
  - $\circ \quad \text{Poured transits} \quad$
  - o Multi-cable transits
- Types of bulkheads
- Glands/deck tubes
- Junction boxes, cabinets, enclosures
- Cable connectors
  - o Hazardous area locations
  - o Dry connector
  - $\circ$  Liquid tight connector
  - Strain relief
- Tagging (identification)



Competency: B2 Terminate cable shielding specific to marine cables

#### Objectives

2.

To be competent in this area, the individual must be able to describe and demonstrate termination of cable shielding.

#### LEARNING TASKS

1. Describe termination of cable shielding

Demonstrate termination of cable shielding

#### CONTENT

- Individual shielding
- Group shielding
- Bonding methods
  - $\circ$  360<sup>o</sup> bonding
- Shrinking soldering sleeves
- Engineer's specifications
- Engineer's specifications
  - Bonding methods
  - Vibration
  - o Wicking

#### Achievement Criteria

- Performance The individual will be able to terminate cable shielding according to engineer's specifications using acceptable termination and bonding methods.
- Conditions In a lab setting as part of a practical project, given the required tools and equipment.

Criteria Within specifications, safety standards and time frames acceptable to industry.



Competency: B3 Install packing of transits and deck tubes

#### Objectives

To be competent in this area, the individual must be able to describe and demonstrate packing of transits and deck tubes.

#### LEARNING TASKS

1. Describe installation of transits

#### CONTENT

- Packing
- Sizing
- Manufacturer's guidelines
- Types of bulkheads
  - o Transport Canada rules
- Specialized tools and equpment
  - Block system
  - Putty system
  - o Manufacturer's specifications

2. Demonstrate packing of transits

- Block-style transits
- Vertical packing
- Horizontal packing
- Deck tubes (stuffing)

#### Achievement Criteria

- Performance The individual will be able to use block-style transits and demonstrate vertical and horizontal packing, including deck tubes and stuffing tubes.
- Conditions In a lab setting as part of a practical project, given the required tools and equipment.
- Criteria Within specifications, safety standards and time frames acceptable to industry.



Competency: B4 Install wireways

#### Objectives

To be competent in this area, the individual must be able to describe and install wireways.

#### LEARNING TASKS

1. Describe wireways

#### CONTENT

- Banding
- Supporting cables
- Fire resistant strapping
- Mixing of conductor types (power, communication)
- Separation of cable types
- Weight rating (manufacturer's guidelines)
- Parallel wireways/redundant systems
- Structural placement of wireways
- Layout and routing
  - Engineered vs. built in place
  - $\circ$  Structural integrity

2. Describe installation of wireways



Competency: B5 Install corrosion protection in a marine environment

#### Objectives

To be competent in this area, the individual must be able to describe corrosion protection methods in a marine environment.

#### LEARNING TASKS

1. Describe causes of corrosion

- Dissimilar metals
- Salt spray-moisture
- Improper sealing
  - Incompatible metals
  - Improper coatings
- Types of metals used in fasteners and fittings
  - o Aluminum
  - Stainless
  - Copper
  - o Brass
- Compatibility
- Proper sealing
- Proper coatings

- 2. Describe selection of metals for corrosion protection
- 3. Describe corrosion protection methods



# Line (GAC):CPower GenerationCompetency:C1Install and maintain prime mover controls

#### Objectives

2.

To be competent in this area, the individual must be able to describe the installation and maintenance of prime mover controls.

#### LEARNING TASKS

1. Describe types of prime movers

Describe prime mover controls

- Diesel
- Gas turbine
- Steam
- LNG
- Electric motor
- Governors/speed controls
  - Engine throttle control systems
- Starting circuits
  - Air starters
  - Electric starters
  - Hydraulic starters
- Permissives and Interlocks
- Monitoring
- Sensors
  - Speed pickups
  - $\circ$  Temperature
  - o Pressure
  - Limit switches
- Actuators/solenoids
- 3. Describe the maintenance of prime mover controls
- Governor calibration
- Batteries
- Sensor calibration



# Line (GAC):CPower GenerationCompetency:C2Install and maintain power generator protective relays

#### Objectives

To be competent in this area, the individual must be able to describe types of power generator protective relays.

#### LEARNING TASKS

1. Describe types of power generator protective relays and their functions

- Reverse power
- Over-current
- Under/over voltage
- Reverse current
- Under frequency
- Prime mover faults
- Ground fault
- Phase differential
- Loss of field



Line (GAC):	С	Power Generation
Competency:	<b>C3</b>	Describe main and auxiliary power generation and related controls

#### Objectives

To be competent in this area, the individual must be able to:

- Describe main and auxiliary power generation systems
- Describe controls related to main and auxiliary power systems

#### LEARNING TASKS

#### 1. Describe marine power generation

#### CONTENT

- Main propulsion
- Auxiliary
- Power management
- Load sharing
- Automatic transfer
  - Open transition
  - Closed transition
- Speed control/frequency • Load control
- Circuit breaker control
  - Remote operation
- Voltage control

#### 2. Describe controls



Line (GAC):	D	Power Distribution
Competency:	D1	Describe shipboard power distribution

#### Objectives

To be competent in this area, the individual must be able to:

- Describe transformer and panelboard configuration
- Describe single line diagrams
- Describe equipment grounding and ground detection systems

#### LEARNING TASKS

- 1. Describe transformer configuration
- 2. Describe panelboard configuration
- 3. Describe equipment grounding
- 4. Describe ground fault and ground detection systems
- 5. Interpret single line diagrams of shipboard power distribution systems

- CONTENT
- 3-phase 3-wire delta
- 3-phase 4-wire wye
- Open delta
- 3-phase 3-wire delta
- 3-phase 4-wire wye
- Metal parts
- Grounding conductor
- Grounding connection
- Grounded systems
- Ungrounded systems
- Common symbols
- Conductor sizes
- Transformer data
- Available fault current



Line (GAC):	D	Power Distribution
Competency:	D2	Install and maintain switchboards, motor control centres, power

Competency:

Install and maintain switchboards, motor control centres, power distribution centres and panelboards

#### **Objectives**

2.

To be competent in this area, the individual must be able to:

- Describe types of switchboards found on vessels ٠
- Describe motor control centres found on vessels •

Describe the use of breakers in marine power

#### LEARNING TASKS

distribution

1. Describe types of switchboards

#### CONTENT

- Generator Bus tie •
- Ship to shore breakers ٠
- Permissives and interlocks •
- Protection .
  - Over current 0
  - Short circuit 0
  - Ground fault 0
- Distribution •
  - Main/ship services switchboard 0
  - Emergency switchboard 0
  - Propulsion switchboard 0
  - Redundancy 0
- Time current characteristics
- Interrupting capacity •
- Instantaneous trip •
- Direct control

•

- Opening 0
- 0 Closing
- 0 Tripping



# Line (GAC):DPower DistributionCompetency:D3Describe shore power systems

#### Objectives

To be competent in this area, the individual must be able to describe shore power systems.

#### LEARNING TASKS

1. Describe typical components of shore systems

- Frequency converter
- Primary switchgear
- Transformer
- Secondary switchgear
- Grounding
- Cable Positioning Device (CPD)
- Power/control cables
- Mechanical
- Electrical
  - Interlocks
  - Permissives
- Overcurrent
- Ground fault
- Phase rotation
- Ungrounded system
- Solid neutral grounding system
- Low impedance neutral grounding system
- High impedance neutral grounding system
- Ground potential transformer method
- High voltage considerations
- Cable management
- Ship classification

- 2. Describe safety interlocks
- 3. Describe protection functions
- 4. Describe grounding methods
- 5. Describe wiring methods for connection to shore systems



## Line (GAC):DPower DistributionCompetency:D4Install and maintain power sources

#### Objectives

To be competent in this area, the individual must be able to:

- Describe different types of power systems
- Install and maintain power sources

#### LEARNING TASKS

1. Describe types of power sources

#### CONTENT

- Static power supply units
- AC DC: Rectifiers
  - Battery Charging Rectifiers
  - DC Power Supplies
- DC AC: Inverters
- AC AC: Frequency Converters (Changers)
- DC DC: Voltage Converters
- UPS Systems: Uninterruptible Power Supply Systems
- 2. Install and maintain power sources
- Batteries and charging systems
- UPS Systems
- Frequency Converters

#### Achievement Criteria

Performance The individual will be able to install and maintain batteries and charging systems, UPS systems and frequency converters.

Conditions In a lab setting as part of a practical project, given the required tools and equipment.

Criteria Within specifications, safety standards and time frames acceptable to industry.



## Line (GAC):DPower DistributionCompetency:D5Install and maintain temporary services

#### Objectives

To be competent in this area, the individual must be able to describe, install and maintain temporary services.

#### LEARNING TASKS

1. Describe types of temporary services

- Power
- Lighting
- Assured grounding / GFCIs
- Ventilation systems
- Fire fighting systems
- Temporary fire alarm systems
  - Temporary connection to general fire alarm system
  - Temporary stand-alone fire alarm system
- Regulatory requirements
- Workplace best practices
  - Standard Operating Procedures
  - Safe Working Practices
- Installation to avoid tripping hazards
- Access/egress considerations
- Maintenance / inspection to ensure good operating condtion
- WorkSafe BC variances to allow assured grounding in lieu of GFCIs
- Power supply testing
- GFCI & assured grounding testing

- 2. Describe the installation and maintenance of temporary power and lighting
- 3. Describe the installation and maintenance of assured grounding/GFCIs
- 4. Describe the maintenance of ventilation systems



# Line (GAC):DPower DistributionCompetency:D6Install, maintain and troubleshoot lighting systems

#### Objectives

2.

To be competent in this area, the individual must be able to describe, install and service different types of lighting systems.

#### LEARNING TASKS

1. Describe types of lighting systems

Install lighting systems

#### CONTENT

- Normal
- Transitional
- Emergency
  - Search lighting
  - Embarkation lighting
- Supplementary
- Locations as per regulatory requirements
- Batteries
- Load testing
- Regulatory testing/walk-through
- Fixtures (luminaires)
  - Sealed
  - $\circ \quad Vapour-proof$
  - Marine certified fixtures
  - Ingress protection (IP) rating
  - Deck lights
- 3. Maintain and troubleshoot lighting systems
- Testing power sources
- Ground fault testing
- Battery maintenance and testing
  - o Regulatory requirements

#### Achievement Criteria

Performance	The individual will be able to connect and test lighting systems.
Conditions	In a lab setting as part of a practical project, given the required tools and equipment.
Criteria	Within specifications, safety standards and time frames acceptable to industry.



# Line (GAC):EShipboard SystemsCompetency:E1Describe marine control systems

#### Objectives

To be competent in this area, the individual must be able to describe types of shipboard systems and their principle operation.

#### LEARNING TASKS

1. Describe types of shipboard systems

- Steering
- Propulsion
- Synchros and servos
- Liquid management
- Navigation
- Fire detection and suppression
- Engine control
- Oil and ventilation shutdown
- Hydraulic
  - Pneumatic
  - Electro-mechanical
- 2. Describe the integration of shipboard systems



## Line (GAC): E Shipboard Systems and Controls

Competency: E2 Describe alarm and monitoring systems

#### Objectives

To be competent in this area, the individual must be able to:

- Describe types of alarm systems and monitoring equipment
- Describe the components and principle operation of alarms and monitoring equipment

#### LEARNING TASKS

1. Describe types of alarm systems

- Machinery
  - Engines
  - o Tanks
  - $\circ$  Compartment flood
  - o Bilge
- Fire detection and alarms
  - Smoke detectors
  - Heat detectors
  - Flame (UV/IR)
- Door status
  - Fire door status
  - Water tight status
- General alarms
  - Gas detection
  - o Freon
  - $\circ$  CO<sub>2</sub>
  - o HVAC
- 2. Describe the basic components of alarm systems
- Monitoring panel
- Data collectors
- PLC control and monitoring systems
- Sensors and transducers
  - o Level
  - Pressure
  - o Temperature
- Annunciation
  - Mimic display
  - o Horn
  - Strobe lights
  - Other
- Halon suppression
- CO<sub>2</sub> suppression
- Water mist suppression
- Fire damper control
- Door control


### Line (GAC): E Shipboard Systems and Controls

Competency: E3 Describe marine communication systems

### Objectives

To be competent in this area, the individual must be able to describe the principle operation of internal communication systems.

### LEARNING TASKS

1. Describe internal communication systems

### CONTENT

- Intercom
- Public address
- Sound-powered phones
- 2. Maintain communications systems

### 3. Use two-way radio

- Sound-powered phones
- Operation
- Protocol



### Line (GAC): E Shipboard Systems and Controls

Competency: E4 Describe cathodic protection

### Objectives

To be competent in this area, the individual must be able to describe the principles of cathodic protection.

### LEARNING TASKS

1. Describe cathodic protection systems

### CONTENT

- Principles of electrolysis
- Sacrificial
- Impressed current (ICCP)
- Shaft grounding
- Current and voltage standards
- Alarms
- 2. Describe the installation, testing and maintenance of cathodic protection systems
- Regular testing
- Isolation
- Changing anodes



Line (GAC):	Ε	Shipboard Systems and Controls
Competency:	E5	Describe marine navigation systems

Objectives

To be competent in this area, the individual must be able to:

- Describe the components and integration of navigation systems
- Describe the operation of navigation systems

### LEARNING TASKS

1. Describe the components of navigation systems

### CONTENT

- Radios
- Antennae
- Radar
- Sonar/depth sounder
- Voyage data recorder (VDR)
- Gyro compass
- GPS systems
- Satellite communications
- Navigation lighting
- Automated Identification Systems (AIS)
- Auto-pilot
- Electronic charts
- Meteorological systems
- 2. Describe the installation of navigation systems

Describe the maintenance of navigation systems

Regulatory requirements

•

- Battery/UPS
- Radio tests (watt meter)
- Certification test requirements

Manufacturer's specifications

3.



### Line (GAC): E Shipboard Systems and Controls

Competency: E6 Install and maintain batteries

### Objectives

3.

To be competent in this area, the individual must be able to:

- Describe installation of batteries
- Describe and perform battery testing
- Replace batteries

### LEARNING TASKS

1. Describe installation of batteries/accumulators

### CONTENT

• Regulatory requirements • TP127E

2. Describe types of batteries

- Construction and assembly
- Flooded lead acid
- Ni-CAD
- AGM
- Sealed gel cell
- Lithium
- Testing procedures
- Safety requirements
- Charging and discharging
- 4. Describe procedures for charging and discharging batteries
  - Types of battery chargers
    - FloatEqualize
  - © Equalize
  - Discharging
- 5. Perform routine replacement of batteries

Describe battery testing procedures

• Preventative maintenance schedule

### Achievement Criteria

Performance	The individual will be able to replace, recharge, discharge and test batteries.
Conditions	In a lab setting as part of a practical project, given the required tools and equipment.
Criteria	Within specifications, safety standards and time frames acceptable to industry.



### Line (GAC): F Testing and Troubleshooting

Competency: F1 Describe routine testing and certification

### Objectives

To be competent in this area, the individual must be able to describe routine testing and certification requirements.

### LEARNING TASKS

1. Describe routine testing and certification requirements

### CONTENT

- TP127E requirements
  - Testing and inspection at manufacturer's plant
  - Testing rotating machines
  - Testing switchboards and motor control centres
  - Testing main propulsion cables
  - Testing transformers for lighting and power
  - Testing static power supplies
  - Initial testing and inspection onboard ship
  - Periodic inspections
- Insulation testing
- Documentation requirements
- Primary generator testing
- Backup power testing
  - o Emergency generator
  - o Battery
  - o UPS



# Line (GAC):FTesting and TroubleshootingCompetency:F2Describe and perform insulation testing

### Objectives

To be competent in this area, the individual must be able to:

- Describe and perform insulation megohm (Megger) testing
- Describe hi-pot and impulse testing

### LEARNING TASKS

1. Describe insulation (Megger) testing on cables and motors

### CONTENT

- Compliance requirements
  - IEEE Std 43-2000: IEEE Recommended Practice for Testing Insulation Resistance of Rotating Machinery
  - IEEE Std 522-2004: IEEE Guide for Testing Turn Insulation of Form-Wound Stator Coils for Alternating-Current Electric Machines
- Documentation/paperwork
- Testing new installations
- Disturbed cable testing
  - Vibration
  - Water ingress
- Precautions
  - Electronics
  - o Damaging components
- Panel circuits
- Power feeders
- Switchboard
- Surge testing
- Core loss testing
- Temperature-rise test
- Insulation resistance test
- High potential test
- Overload test
- Communication test
- High potential test
- Insulation resistance test

- 2. Perform insulation testing on cables
- 3. Perform winding insulation testing on motors and generators

4. Perform switchboard testing



### Achievement Criteria

Performance	The individual will be able to perform megohm testing on circuits, feeders, switchboards and motor windings.
Conditions	In a lab setting as part of a practical project, given the required tools and equipment.
Criteria	Within specifications, safety standards and time frames acceptable to industry.



# Line (GAC):FTesting and TroubleshootingCompetency:F3Describe and interpret schematics and wiring diagrams

### Objectives

To be competent in this area, the individual must be able to describe and interpret electrical single line drawings, layout drawings, schematics and wiring diagrams applicable to the marine industry.

### LEARNING TASKS

1. Describe schematics and wiring diagrams

### CONTENT

- Schematics
- Wiring diagrams
- Single-line diagrams
- Variations among drawing standards and symbols
- Lighting layout
- Power layout
- Communication/Networking
- Installation
  - Troubleshooting
  - Hull drawings
  - Mechanical drawings
- 2. Interpret schematics and wiring diagrams
- 3. Interpret ship general arrangement drawings



# Section 4 TRAINING PROVIDER STANDARDS



### **Facility Requirements**

### **Classroom Area**

- 1,000 sq. ft. for a class size of 16 students
- Comfortable seating suitable for training, teaching, and lecturing
- Instructional media to include multimedia projector, projections screen, and whiteboards
- In-room temperature regulation and ventilation
- Lighting controls (for lights and shades or blinds)
- Compliance with all local and national fire code and occupational safety requirements

### Shop Area

- 200 sq. ft. per student
- Well heated and ventillated
- 20 ft. high ceilings
- Lighting appropriate to detailed work

### Lab Requirements

• Fully operational, representative equipment (refer to *Shop Equipment* and *Shop Tools*)

### **Student Facilities**

- Adequate lunch room as per WorkSafeBC requirements
- Adequate washroom facilities as per WorkSafeBC requirements
- Personal storage lockers

### Instructor's Office Space

• 150 sq. ft. per instructor, with a desk, chairs and materials storage/filing system

### Other

• N/A



### **Tools and Equipment**

The equipment list below is based on the standard class size of 16 learners. The facilities must be in compliance with the appropriate zone bylaw for instructional use.

### **Shop Tools & Equipment**

### Required

- 8 Power supply stations (with fixed and variable AC and DC outputs and metering)
- 8 Sets of resistors, capacitor and inductors for circuit analysis labs
- 8 3-phase transformer stations
- 8 3-phase motor control stations (with assorted reduced-voltage/current magnetic starters, reversing starters, electronic starters, control and time-delay relays, assorted pilot devices, as necessary)
- 8 3-phase squirrel-cage motors (assorted 6-lead, 9-lead and 12-lead)
- 4 3-phase wound-rotor motors and controllers
- 2 Multi-speed motors and controllers
- 4 3-phase synchronous motor and controllers
- 2 Power factor correction capacitors, 3-phase
- 4 Power factor correction capacitors, single-phase
- 8 Single-phase, capacitor-start, dual-voltage motors
- 1 Single-phase, shaded-pole motor
- 1 Single-phase, universal motor
- 8 Single-phase magnetic starters
- 4 Reversing drum switches
- 2 3-phase alternator synchronizing panel with metering and controls
- 2 3-phase alternators with prime movers
- 8 DC motor control stations (with assorted magnetic and/or electronic starters)
- 8 DC motors, compound type
- 8 Oscilloscopes, dual-trace
- 8 Analogue multimeters
- 8 Digital multimeters
- 8 Wattmeters
- 8 Clamp-on ammeters
- 4 Phase-sequence indicators
- 4 Meggers
- 4 Hand-held tachometers
- 2 Motor rotation indicators
- 2 Watt-hour meters
- \* Misc. conductors and raceways for demo purposes
- \* Misc. transits and glands
- \* Vertical and horizontal packing
- \* Deck tubes (stuffing tubes)
- 8 Electronic trainers for discrete components
- 8 Function (signal) generators
- 8 3-phase rectifier boards
- 2 Electronic soft start controller
- 4 Power quality analyzers
- 17 Computer workstations with associated software programs
- 1 Laser printer
- 1 Multi (computer) projector
- 8 PLC workstation, with associated software
- 8 PLC simulator display board
- 8 Digital logic and OpAmp trainer
- 8 Transducer fundamentals trainer for automated controls
- 4 Adjustable speed DC drive c/w motor

### Training Provider Standards Section 4



- 4 Variable frequency AC drive c/w motor
- 2 Conventional zoned fire alarm system c/w initiating, signal and alarm devices
- 2 Addressable fire alarm system c/w initiating, signal and alarm devices
- 2 Intrusion alarm system
- 2 Intercom system
- 1 UPS system
- 8 Data cabling installation and test equipment
- 1 Fibre optic tool kit
- \* Sound-powered telephone systems

\* As Required

### Shop (Facility) Tools

### Standard Tools

• Meggers

### Specialty Tools

- Banding tools and equipment
  - Stainless steel tye wraps

### Student Tools (supplied by student)

• Hand tools (standard hand tools)

### Required

- Safety glasses
- Safety boots
- Other PPE as required



### **Reference Materials**

### **Required Reference Materials**

- TP127E Transport Canada Ships Electrical Standards www.tc.gc.ca/publications/en/tp127/pdf/hr/tp127e.pdf
- Canadian Electrical Code
- IEEE 45 Institute of Electrical and Electronic Engineers Recommended Practice for Electrical Installations on Shipboard

### **Recommended Resources**

- IEEE Std 43-2000: IEEE Recommended Practice for Testing Insulation Resistance of Rotating Machinery
- IEEE Std 522-2004: IEEE Guide for Testing Turn Insulation of Form-Wound Stator Coils for Alternating-Current Electric Machines

### **ONLINE REFERENCE MATERIALS**

Following is a list of useful online reference resources. Some are available as PDF downloads.

Automatic Identification Systems	http://www.nmea.org/Assets/nmea%20collision%20avoidance%20through%20ais.pdf
	Free online publication or download in PDF format.
Marine Electrical Knowledge	https://cupdf.com/document/marine-electrical-knowledge- 5681d33a6211b.html?page=28 Free online publication or download in PDF format.
Martin's Marine Engineering Page	http://www.dieselduck.info This website offers a wide range of Marine Engineering topics and a library of useful marine industry resources.
Use of coatings to control corrosion of maritime structures	https://www.porttechnology.org/technical- papers/use of coatings to control corrosion of maritime structures/ Free online publication or download in PDF format.
Sound-Powered Telephone Talkers' Training Manual	https://www.jumpjet.info/Emergency-Preparedness/Neighborly- <u>Response/Outside/Sound-Powered_Telephone_Talkers_Manual.pdf</u> Free online publication or download in PDF format.



### **Instructor Requirements**

### **Occupation Qualification**

The instructor must possess:

- Construction Electrician CofQ with Red Seal endorsement & Marine Electrician endorsement
  OR
- Industrial Electrician CofQ with Red Seal endorsement & Marine Electrician endorsement

### Work Experience

A minimum of 5 years of experience working as a journeyperson in the Shipbuilding and Repair industry.

### Instructional Experience and Education

It is preferred that the instructor also possesses one of the following:

- Instructor's Certificate (minimum 30 hr course)
- Instructor's must have or be registered in an Instructor's Diploma Program or equivalent to be completed within a five year period
- Bachelor's OR Master's degree in Education



# Appendices

### Appendices



### Appendix A

### **GLOSSARY OF ACRONYMS**

AGMAbsorbed glass mat
AISAutomated identification systems
CECCanadian Electrical Code
CPDCable positioning device
GFCIGround fault circuit interrupter
GPSGlobal positioning system
HVAC
ICCPImpressed current cathodic protection
IECInternational Electrotechnical Commission
IEEEInstitute of Electrical and Electronic Engineers
IPIngress protection
ISOInternational Organization for Standardization
LNGLiquefied natural gas
PLCProgrammable logic controller
UPSUninterruptible power supply
UV/IRUltraviolet/infrared
VDRVoyage data recorder

### Appendices



### Appendix B

### **CERTIFYING AUTHORITIES**

### Canada

- Canadian Standards Association (CSA)
- Underwriters Laboratories of Canada (ULC)
- National Research Council of Canada (NRC)

### **United States of America**

- ETL Testing Laboratories Inc. (ETL)
- Factory Mutal Research Corp. (FM)
- M&T Laboratories
- Underwriters Laboratories (UL)
- United States Testing Company Inc.

### Europe

### Germany

• Pysikalisch Technische Bundesantalt (PTB)

### Demark

• Danmarks Eleltriske Materielkontrol (DEMKO)

### Norway

• Norges Elektriske Materiellkontrol (NEMKO)

### Sweden

• Svenska Elektriske Materielkontrollanstalten (SEMKO)

### **United Kingdom**

- British Approvals Services for Electrical Equipment in Flammable Atmospheres (BASEEFA)
- Electrical Equipment Certification Service (EECS)