

SKILLED**TRADES**^{BC}

PROGRAM OUTLINE

Aircraft Maintenance Technician

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AIRCRAFT MAINTENANCE TECHNICIAN PROGRAM OUTLINE

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**Developed by
SkilledTradesBC
Province of British Columbia**

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Section 1
INTRODUCTION
Aircraft Maintenance Technician

Foreword

This Program Outline is issued by the Industry Training and Apprenticeship Commission for use in apprenticeship training classes sponsored by the Industry Training and Apprenticeship Commission. Indentured apprentices will be directed to the Apprenticeship Training classes in accordance with the General Regulations made pursuant to the Industry Training and Apprenticeship Act of British Columbia.

It is intended as a guide for instructors of apprenticeship. Practical instruction by demonstration, and student participation should be integrated with classroom sessions. Safe working practices, even though not always specified in each operation or topic, are an implied part of the program and should be stressed throughout the apprenticeship.

The Program Outline was prepared with the advice and assistance of Aircraft Maintenance Trade Advisory Committee comprised of representatives of management and labour and in cooperation with the Colleges and Institutes and the Industry Training and Apprenticeships Commission.

SAFETY ADVISORY

Be advised that references to the WorkSafe BC safety regulations contained within these materials do not/may not reflect the most recent Occupational Health and Safety Regulation (the current Standards and Regulation in BC can be obtained on the following website: <http://www.worksafebc.com>). Please note that it is always the responsibility of any person using these materials to inform him/herself about the Occupational Health and Safety Regulation pertaining to his/her work.

Acknowledgements

The Program Outline was prepared with the advice and direction of the Canadian Aviation Maintenance Council (<http://www.avaerocouncil.ca/>) and the Government of Manitoba - Entrepreneurship, Training and Trade (www.gov.mb.ca).

SkilledTradesBC would like to acknowledge the dedication and hard work of all the industry representatives involved in identifying the training requirements of the Aircraft Maintenance Technician occupation.

How to Use this Document

This Program Outline has been developed for the use of individuals from several different audiences. The table below describes how each section can be used by each intended audience.

Section	Training Providers	Employers/ Sponsors	Apprentices	Challengers
Program Credentialing Model	Communicate program length and structure, and all pathways to completion	Understand the length and structure of the program	Understand the length and structure of the program, and pathway to completion	Understand challenger pathway to Certificate of Qualification
Program Assessment	Communicate program completion requirements and assessment methods	Understand the various assessment requirements for the program	Understand the various assessment requirements for the program	Understand the assessment requirements they would have to fulfill in order to challenge the program
OAC	Communicate the competencies that industry has defined as representing the scope of the occupation	Understand the competencies that an apprentice is expected to demonstrate in order to achieve certification	View the competencies they will achieve as a result of program completion	Understand the competencies they must demonstrate in order to challenge the program
Training Topics and Suggested Time Allocation	Shows proportionate representation of general areas of competency (GACs) at each program level, the suggested proportion of time spent on each GAC, and percentage of time spent on theory versus practical application	Understand the scope of competencies covered in the technical training, the suggested proportion of time spent on each GAC, and the percentage of that time spent on theory versus practical application	Understand the scope of competencies covered in the technical training, the suggested proportion of time spent on each GAC, and the percentage of that time spent on theory versus practical application	Understand the relative weightings of various competencies of the occupation on which assessment is based
Program Content	Defines the objectives, learning tasks, high level content that must be covered for each competency, as well as defining observable, measureable achievement criteria for objectives with a practical component	Identifies detailed program content and performance expectations for competencies with a practical component; may be used as a checklist prior to signing a recommendation for certification (RFC) for an apprentice	Provides detailed information on program content and performance expectations for demonstrating competency	Allows individual to check program content areas against their own knowledge and performance expectations against their own skill levels

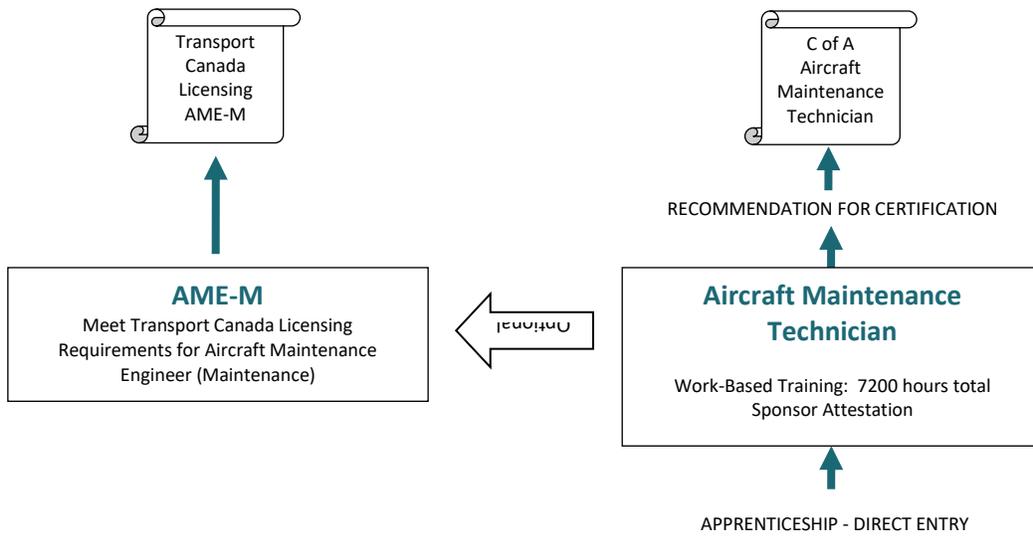
Section	Training Providers	Employers/ Sponsors	Apprentices	Challengers
Training Provider Standards	Defines the facility requirements, tools and equipment, reference materials (if any) and instructor requirements for the program	Identifies the tools and equipment an apprentice is expected to have access to; which are supplied by the training provider and which the student is expected to own	Provides information on the training facility, tools and equipment provided by the school and the student, reference materials they may be expected to acquire, and minimum qualification levels of program instructors	Identifies the tools and equipment a tradesperson is expected to be competent in using or operating; which may be used or provided in a practical assessment

Section 2

PROGRAM OVERVIEW

Aircraft Maintenance Technician

Program Credentialing Model



*Certificate of Qualification (C of Q)
Certificate of Apprenticeship (C of A)
Certificate of Completion (C of C)
Work-Based Training (WBT)*

**Suggested duration based on 30-hour week*

CROSS-PROGRAM CREDITS

None

Program Assessment

Apprentices will be assessed fairly and accurately throughout the program on the various skills required to be a professional tradesperson. Assessment activities are designed to provide feedback and allow for further development of skills that have been identified as essential for on the job performance.

The forms of assessment used in this program are described below.

Completion Requirement	Evidence of Achievement	Level of Achievement Required
Level 1 Technical Training	In-school testing and practical assessment	Minimum 70%
Level 2 Technical Training	In-school testing and practical assessment	Minimum 70%
Level 3 Technical Training	In-school testing and practical assessment	Minimum 70%
Level 4 Technical Training	In-school testing and practical assessment	Minimum 70%
Recommendation for Certificate of Apprenticeship	Hours and sponsor sign-off	Declared competent

Occupational Analysis Chart

AIRCRAFT MAINTENANCE TECHNICIAN

Occupation Description: “Aircraft Maintenance Technician” means a person who performs inspections and troubleshooting of an aircraft, including airframe structures, engines and aircraft systems, disassembles and removes defective parts, assembles and installs replacement parts, interprets technical manuals, drawings and blueprints, tests aircraft systems, records problems and actions taken to rectify them, and maintains and accurate statement of the maintenance history of the aircraft.

GROUND HANDLING 1	Fire Protection and Detection 1.01 1	Equipment and Furnishings 1.02 1	WHMIS 1.03 1	Aircraft Handling 1.04 1
AVIATION MATH AND PHYSICS 2	Aviation Math and Physics 2.01 1			
TOOLS AND EQUIPMENT 3	Hand and Machine Tools 3.01 1	Precision Measuring Instruments 3.02 1		
AIRFRAME FUEL SYSTEMS 4	Fuel and Fuel Systems 4.01 1			
AIRCRAFT HARDWARE 5	Aircraft Hardware 5.01 1			

**HYDRAULIC AND
PNEUMATIC SYSTEMS**

6

Environmental Systems				
				6.01
1				

Hydraulic Systems				
				6.02
1				

Controls and Rigging				
				6.03
1				

Basic Hydraulics and Pneumatics				
				6.04
1				

LANDING GEAR

7

Landing Gear, Wheels, Tires and brakes				
				7.01
1				

**STRUCTURES,
ASSEMBLY, RIGGING**

8

Controls and Rigging				
				8.01
1				

Metallic Structures				
				8.2
1				

Theory of Flight-Fixed Wing				
				8.03
1				

**ROTARY-WING
CONTROL SYSTEMS**

9

Controls and Rigging				
				9.01
1				

Theory of Flight-Rotary Wing				
				9.02
1				

COMPOSITES

10

Non-Metallic Structures				
				10.01
	2			

Materials and Processes				
				10.02
	2			

**RECIPROCATING
ENGINES**

11

Bearings and Seals				
				11.01
	2			

Reciprocating Engine Principles				
				11.02
	2			

Reciprocating Engine Maintenance				
				11.03
	2			

Carburation and Engine Fuel Systems				
				11.04
	2			

Introduction Fuel Systems				
				11.05
	2			

Fuel Injections Systems				
				11.06
	2			

Induction, Supercharging, Exhaust	Engine Starting Systems	Lubricants and Lubrication	Aircraft Engine: Operation and Installation
11.07	11.08	11.09	11.10
2	2	2	2

PROPELLERS

12

Propellers
12.01
2

**AIRCRAFT STRUCTURAL
MATERIALS**

13

Non-Metallic Structures	Materials and Processes	Corrosion Control
13.01	13.02	13.03
2	2	2

WOOD AND FABRIC

14

Non-Metallic Structures	Materials and Processes
14.01	14.02
2	2

HUMAN FACTORS

15

Human Factors in Aircraft Maintenance
15.01
1

**DYNAMIC DRIVE
SYSTEMS**

16

Dynamic Drivetrains
16.01
2

VIBRATION ANALYSIS
17

Vibration Analysis and Rectification				
				17.01
	2			

WEIGHT AND BALANCE
19

Weight and Balance				
				19.01
	1			

DRAWINGS
20

Aircraft Drawings				
				20.01
		3		

METALLIC STRUCTURES
21

Metallic Structures				
				21.01
		3		

Hand and Machine Tools				
				21.02
		3		

MAINTENANCE PROCEDURES
22

Principles of Aircraft Maintenance Management				
				22.01
		3		

TURBINE ENGINES
23

Fire Protection and Detection				
				23.01
		3		

Ignition Systems				
				23.02
		3		

Engine Indicating and Warning Systems				
				23.03
		3		

Gas Turbine Engine Theory				
				23.04
		3		

Turbine Engine Maintenance				
				23.05
		3		

Gas Turbine Engine Fuel Systems				
				23.06
		3		

INSTRUMENTS
27

Engine Indicating and Warning Systems				
				27.01
			4	

Aircraft Instrumentation				
				27.02
			4	

AVIONICS
28

Controls and Rigging				
				28.01
			4	

Avionics				
				28.02
			4	

Data Bus and Logic				
				28.02
			4	

ICE AND RAIN PROTECTION
29

Ice and Rain Protection Systems				
				29.01
			4	

ELECTRICAL
30

Basic Electricity -DC				
				30.01
			4	

Basic Electricity-AC				
				30.02
			4	

Electrical Systems				
				30.03
			4	

NON- DESTRUCTIVE TESTING
31

Non-Destructive Inspection				
				31.01
			4	

Training Topics and Suggested Time Allocation Level 1

		% of Time
Line 1	GROUND HANDLING	8 %
1.01	Fire Protection and Detection	
1.02	Equipment and Furnishings	
1.03	WHMIS	
1.04	Aircraft Handling	
Line 2	AVIATION MATH AND PHYSICS	15 %
2.01	Aviation Math and Physics	
Line 3	TOOLS AND EQUIPMENT	11 %
3.01	Hand and Machine Tools	
3.02	Precision Measuring Instruments	
Line 4	AIRFRAME FUEL SYSTEMS	3 %
4.01	Fuel and Fuel Systems	
Line 5	AIRCRAFT HARDWARE	9 %
5.01	Aircraft Hardware	
Line 6	HYDRAULIC AND PNEUMATIC SYSTEMS	9 %
6.01	Environmental Systems	
6.02	Hydraulic Systems	
6.03	Controls and Rigging	
6.04	Basic Hydraulic and Pneumatic	
		11 %
Line 7	LANDING GEAR	
7.01	Landing Gear, Wheels, Tires and Brakes	
		16 %
Line 8	STRUCTURES, ASSEMBLY, RIGGING	
8.01	Controls and Rigging	
8.02	Metallic Structures	
8.03	Theory of Flight-Fixed Wing	
		7 %
Line 9	ROTARY WING CONTROL SYSTEMS	
9.01	Controls and Rigging	
9.02	Theory of Flight-Rotary Wing	
		4 %
Line 15	HUMAN FACTORS	
15.01	Human Factors in Aircraft Maintenance	
		7 %
Line 19	WEIGHT AND BALANCE	
19.01	Weight and Balance	
	Total Percentage for Aircraft Maintenance Technician Level 1	100 %

Training Topics and Suggested Time Allocation Level 2

		% of Time
Line 10	COMPOSITES	11 %
10.01	Non-Metallic Structures	
10.02	Materials and Processes	
Line 11	RECIPROCATING ENGINES	53 %
11.01	Bearings and Seals	
11.02	Reciprocating Engine Principles	
11.03	Reciprocating Engine Maintenance	
11.04	Carburation and Engine Fuel Systems	
11.05	Introduction to Fuel Systems	
11.06	Fuel Injection Systems	
11.07	Induction, Supercharging, Exhaust	
11.08	Engine Starting Systems	
11.09	Lubricants and Lubrication	
11.10	Aircraft Engine: Operation and Installation	
Line 12	PROPELLERS	9 %
12.01	Propellers	
Line 13	AIRCRAFT STRUCTURAL MATERIALS	9 %
13.01	Non-Metallic Structures	
13.02	Materials and Processes	
13.03	Corrosion Control	
Line 14	WOOD AND FABRIC	5 %
14.01	Non-Metallic Structures	
14.02	Materials and Processes	
Line 16	DYNAMIC DRIVE SYSTEMS	7 %
16.01	Dynamic Drivetrains	
Line 17	VIBRATION ANALYSIS	6 %
17.01	Vibration Analysis and Rectification	
Total Percentage for Aircraft Maintenance Technician Level 2		100 %

Training Topics and Suggested Time Allocation Level 3

		% of Time
Line 20	DRAWINGS	5 %
20.01	Aircraft Drawings	
Line 21	METALLIC STRUCTURES	34 %
21.01	Metallic Structures	
21.02	Hand and Machine Tools	
Line 22	MAINTENANCE PROCEDURES	7 %
22.01	Principles of Aircraft Maintenance Management	
Line 23	TURBINE ENGINES	43 %
23.01	Fire Protection and Detection	
23.02	Ignition Systems	
23.03	Engine Indicating and Warning Systems	
23.04	Gas Turbine Engine Theory	
23.05	Turbine Engine Maintenance	
23.06	Gas Turbine Engine Fuel Systems	
23.07	Engine Starting Systems	
23.08	Lubricants and Lubrication-Turbine	
23.09	Lubricants and Lubrication-Function	
23.10	Aircraft Engine: Operation and Installation	
23.11	Aircraft Engine: Operation and Installation	
Line 24	ENVIROMENTAL SYSTEMS	11 %
24.01	Environmental Systems	
Total Percentage for Aircraft Maintenance Technician Level 3		100 %

Training Topics and Suggested Time Allocation Level 4

		% of Time
Line 25	CANADIAN AVIATION REGULATIONS	19 %
25.01	Introduction to CAR	
25.02	CAR Part 1-General Provisions	
25.03	CAR Part 2-Identification and Registration	
25.04	CAR Part 4 Subpart 3 &AWM Chapter 566	
25.05	CAR 501,AWM 501-Annual Airworthiness Information Report	
25.06	CAR 507,AWN 507-Flight Authority	
25.07	CAR 509,AWM 509-Export Airworthiness Certificates	
25.08	CAR 521 Division 2 Type Certificates	
25.09	CAR 521 Division 4 Changes to a Type Design	
25.10	AWM 561-Manufacture of Aeronautical Products	
25.11	AWM 563-Distribution of Aeronautical Products	
25.12	CAR 571,AWM 571-Aircraft Maintenance Requirements	
25.13	CAR 573,AWM 573- Approved Maintenance Organizations	
25.14	CAR 521 Division IX-Service Difficulty Reporting	
25.15	CAR 521 Division X-Airworthiness Directives	
25.16	CAR 604- Private Operator Passenger Transportation	
25.17	CAR 605- Aircraft Requirements and CAR 625	
25.18	CAR 625-Appendix A- Elementary Work	
25.19	CAR 625-Appendix C-Out of Phase Tasks	
25.20	CAR 625-Appendix I-Specification Tables-Schedule 1	
25.21	CAR 706-Maintenance Requirements for Commercial Air Operators and CAR 726	
25.22	CAR on the Internet	
25.23	AME Publications	
Line 27	INSTRUMENTS	14 %
27.01	Engine Indicating and Warning Systems	
27.02	Aircraft Instrumentation	
Line 28	AVIONICS	11 %
28.01	Controls and Rigging	
28.02	Avionics	
28.03	Data Bus and Logic	
Line 29	ICE AND RAIN PROTECTION	11 %
29.01	Ice and Rain Protection Systems	

		% of Time
Line 30	ELECTRICAL	5 %
30.01	Basic Electricity- DC	
30.02	Basic Electricity- AC	
30.03	Electrical Systems	
Line 31	NON-DESTRUCTIVE TESTING	40 %
31.01	Non-Destructive Inspection	
Total Percentage for Aircraft Maintenance Technician Level 4		100 %

Section 3
PROGRAM CONTENT
Aircraft Maintenance Technician

Level 1

Aircraft Maintenance Technician

Line (GAC): **1 Ground Handling**
Competency: **1.01 Fire Protection and Detection**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
A.2.1 Causes, Prevention, Extinguishing of Fires	
A2.1.1 Classify fires	<ul style="list-style-type: none"> • Class A • Class B • Class C • Class D
A2.1.2 Explain requirements for fires	<ul style="list-style-type: none"> • Fire triangle • Extinguishing fires
A2.1.3 Describe dangers of fire in aircraft	<ul style="list-style-type: none"> • Flammable materials • Fuels and refuelling • Fire exits and escape routes
A2.1.4 Describe fire safety in workshops	<ul style="list-style-type: none"> • Safety precautions • Handling of flammable products • Fire exits • Welding
A2.1.5 Locate fire extinguishers (Practical)	
A.2.2 Fire Extinguisher Agents	
A2.2.1 Describe fire-extinguishing agents by class of fire	<ul style="list-style-type: none"> • Water • Halogen and its various forms <ul style="list-style-type: none"> – Halon 1301 – CTC (Carbon Tetrachloride) - Halon 1401 – Freon – BCF (Bromochlorodifluoromethane) – CO (carbon dioxide) • Dry powder • Methyl Bromide • Properties

- Advantages
 - Disadvantages
 - Precautions
- A2.2.2 Identify types of extinguishers
- Color coding
 - Markings
- A2.2.3 Describe use of various fire extinguishers
- Handling
 - Safety checks
 - Discharging
 - Dangers of using wrong type
- A2.2.4 Identify fire extinguishers from selection provided and state purpose including class of fire for which it is used (Practical)

Line (GAC): **1 Ground Handling**
Competency: **1.02 Equipment and Furnishings**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

A9.4 Aircraft Emergency and Life Saving Equipment

A9.4.1 Describe types of emergency and lifesaving equipment:

- Life jackets
- Liferafts
- Airframe Flotation Devices

Line (GAC): 1 Ground Handling

Competency: 1.03 WHMIS

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

G15.1 WHMIS

G15.1.1 Explain WHMIS

- Purpose
- Background
 - Right to know about health and safety
- Hazardous materials
 - Controlled products
 - Definition
- Three main components
 - Labels
 - MSDSs
 - Training

G15.1.2 Discuss WHMIS legislation

- Federal
- Provincial
- Canada Labor Code
- Hazardous Products Act
 - Prohibited products
 - Restricted products
 - Controlled products
- Penalties

G15.1.3 Explain WHMIS hazard classes

- Compressed gas
- Flammable and combustible materials
- Oxidizing materials
- Poisonous
- Corrosive materials
- Reactive materials
- Biohazards

G15.1.4 List exempted products

- Partially exempt:
 - Consumer goods
 - Cosmetics

- Pesticides
- Radioactive substances
- Completely exempt:
 - Wood and wood products
 - Manufactured articles
 - Tobacco
 - Products related to Transport of Dangerous Goods Act

G15.2 Supplier and Workplace Labels

G15.2.1 Describe hazardous product labeling

- Purpose
- Types of WHMIS labels
 - Supplier label
 - Workplace label
- Responsibilities for labeling
 - Suppliers
 - Employers
 - Workers

G15.2.2 Describe supplier label

- Seven categories that must appear on a typical WHMIS supplier label
 - Identifier
 - Material Safety Data Sheet reference
 - Hazard symbols
 - Risk phrases
 - Precautionary measures
 - First-aid measures
- Single-container labeling
 - Label applied
- Multi-container labeling
 - Label inner and outer containers
- Bulk shipments
 - Send label to employer
 - Refer to Transportation of Dangerous Goods Act and Regulations
- Design

G15.2.3 Describe employer’s role in labeling materials used in workplace

- Check that supplier labels are provided and applied
- Procedure for improperly labeled products
- Post or apply labels for bulk shipments
- Develop workplace label system
- Provide training on workplace labels and labeling

G15.2.4 Describe workplace labels

- Content
 - Product identifier

- Safe handling information
 - MSDS available (if applicable)
 - Workplace labels must be used on:
 - Storage containers of controlled products used on site
 - Storage containers to receive bulk shipments
 - Portable containers for use longer than a shift
 - Supplier containers with illegible labels
 - Design
 - Symbols used
 - Other means of identification:
 - When used?
 - Where used?
- G15.3 MSDS
- G15.3.1 Explain purpose of MSDS
- Technical bulletin providing detailed hazard, precautionary, and emergency information about a controlled product
 - Supplements alert information provided on labels
- G15.3.2 Explain MSDS responsibilities
- Suppliers
 - Provide employers with current MSDS before product sale or importation. Review every three years.
 - Employers
 - Ensure up-to-date MSDS obtained first time controlled product is received in the workplace
 - Produce data sheets if producing controlled products for workplace use
 - Must make MSDS available to workers
 - Must provide instruction to workers on information important to health and safety
 - Workers
 - Must learn information provided and apply it to the job
- G15.3.3 Describe design of MSDS
- Any design may be used subject to basic rules
 - MSDS must display nine sections of content covering approximately 60 items of information
 - No blank areas

- G15.3.4 Describe type of information found in MSDS's
- Product information
 - Hazardous ingredients
 - Physical data
 - Fire and explosion hazard
 - Reactivity data
 - Toxicological properties
 - Preventive measures
 - First-aid measures
 - Preparation information
- G15.3.5 Locate specified information on MSDSs (Practical)
- G15.4 Implementation and Training
- G15.4.1 Explain requirement for training in WHMIS
- How WHMIS works
 - Hazards of products
 - Procedures for safe storage, handling and disposal
 - Emergency procedures
 - Training provided by employer
 - Health and safety committees
- G15.5 WHMIS in the Workplace
- G15.5.1 List persons responsible for WHMIS, health and safety and, first aid
- G15.5.2 List hazardous materials used in workplace/learning environment
- G15.5.3 Locate and describe storage areas for hazardous materials
- G15.5.4 Explain requirements associated with MSDSs
- Where data sheets are kept
 - How to use data sheets
 - Updating
 - Accuracy of information
- G15.5.5 Describe process for decanting materials used on the shop floor

G15.5.6 Describe process for disposing of unused and/or contaminated decanted materials

Line (GAC): 1 Ground Handling

Competency: 1.04 Aircraft Handling

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

G18.1 Housekeeping and Safety Precautions

G18.1.1 Stress importance of keeping hangar/shop clean and organized

- Proper storage of compressed gas cylinders
- Air hoses and electrical wires
- Tools and tool carts
- Stands, hoists and ladders
- Batteries and battery carts
- Oils and volatile fluids stored in correct locations
- Oil/fuel spills attended to immediately
- Paint and paint products

G18.1.2 Discuss use of personal safety equipment

- Eye glasses and ear defenders
- Location and maintenance of eyewash stations
- Acid-proof aprons and gloves
- Particle masks and air makeup units
- Correct footwear and clothing

G18.1.3 Recall workplace hazardous materials (WHMIS) information system

G18.1.4 Explain dangers of compressed gas and explain correct handling

- Explosive dangers
- Identification of contents
- Correct caps
- Regulators
- Cleanliness
- Restraint and storage
- Spinning of bearings

- G18.1.5 Recall fire safety
- Nature and classification of fires
 - Identification of markings on fire extinguishers
 - Inspections of fire extinguishers
 - Extinguishing agents and correct use of fire extinguishers
- G18.1.6 Discuss flight line safety
- Ignition switches and propellers
 - Correct chocking
 - Cleanliness of ground run area especially with turbine engines
 - Cockpit checks
 - Use of control locks
 - Dangers around inlet and exhaust areas
 - Rotor blade clearances
 - Open driveshafts
 - Loose clothing, rags and other FOD
 - Ground support equipment hookup
 - Signals and communication with other crew members
- G18.1.7 Describe system lockout and placarding procedures
- Tagging
 - Safetying of systems
 - Manufacturers' procedures (maintenance manual)
 - Documentation
- G18.2 Ground Handling, Towing, Marshalling
- G18.2.1 Discuss procedures for moving aircraft on ground
- Pushing small aircraft
 - Removal of control locks
 - Allowable handling areas
 - Correct inflation of wheels and oleos
 - Towing large aircraft
 - Installation of towbars and ropes
 - Installation of steering lockout pins
 - Nose gear
 - Removal of linkages if required
 - Extra personnel requirements e.g., brakeman and wingman
 - Hand signaling, day and night
 - Procedures for moving aircraft around airports
 - Installation and use of ground power

- equipment
 - Steering limits
 - Tow angle limits

- G18.3 Hoisting, Jacking, Tying down and Mooring
 - G18.3.1 Discuss jacking procedures
 - Placarding aircraft
 - Single wheel tire or brake servicing
 - Retraction tests and landing gear servicing, e.g. weighting tail so aircraft doesn't fall on its nose
 - Leveling and weighing aircraft
 - Tail support when servicing in tail boom or tail cone
 - Bladder cell lifting

 - G18.3.2 Discuss lifting procedures
 - Changing of undercarriage from floats to wheels to skis
 - Changing helicopter landing gear types
 - Salvaging
 - Precautions
 - Damages

 - G18.3.3 Discuss lowering procedures

 - G18.3.4 Discuss tie-down procedures
 - Selection of ropes
 - Landplanes – covering, disruption of lift surfaces in high winds, gustlocks , proper knots
 - Seaplanes-mooring to buoys, jettys, sinking of floats for high winds, proper knots
 - Skiplanes – covering, heating, distribution of power sources, prevention of freezing into ice surface for high winds
 - Helicopters – covering and tying down of blades, covering of bubbles, heating, prevention of freezing into ice, purposely freezing into ice, prevention of torque spins on icy surfaces
 - Discuss ground crew responsibilities and precautions applicable to helicopters slinging external loads

Line (GAC): 2 Aviation Math and Physics

Competency: 2.01 Aviation Math and Physics

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

I.2 Use Different Numbering Systems

I.2.1.1 Utilize different numbering systems

- The decimal numbering system
- The binary number system
- Scientific notation

I.2.1.2 Perform calculations using the various numbering systems

- Performing calculations with whole numbers
- Describe the use of exponents
- Perform multiplication with scientific notation

I.2.2 Use Fractions in Aviation Related Math

I.2.2.1 Identify terms used with fractions

- Numerator
- Denominator
- Mixed numbers
- Improper fractions

I.2.2.2 Perform calculations using fractions

- Reducing fractions to lowest terms
- Changing mixed numbers to improper fractions and improper fractions to mixed numbers
- Perform addition and subtraction
- Perform multiplication and division
- Convert fractions to decimals
- Convert decimals to fractions

I.2.3 Use of Percentages in Aviation Math

I.2.3.1 Identify the use of percentage in aviation

- | | | |
|--------|--|--|
| I2.3.2 | Perform calculations for percentage conversions | <ul style="list-style-type: none"> • Decimal/percentage conversions • Fraction /percentage conversions • Ratio/percentage problems |
| I2.4 | Use of Ratios and Proportion in Aircraft Maintenance | |
| I2.4.1 | Solve ratio and proportion problems | <ul style="list-style-type: none"> • Express two quantities in the form of a ratio • Express two ration in the form of a proportion • Solve mechanical lever problems • Solve hydraulic piston/actuator problems • Identify and determine different gear ratios |
| I2.5 | Use Area and Volume Calculations in Aircraft Maintenance | |
| I2.5.1 | Perform area calculations | <ul style="list-style-type: none"> • Rectangles • Squares • Triangles • Quadrilaterals • Circles |
| I2.5.2 | Solve for the total area of aircraft related layout patterns | Using: <ul style="list-style-type: none"> • Triangles • Quadrilaterals • Circles |
| I2.5.3 | Perform volume calculations | <ul style="list-style-type: none"> • Rectangular solids • Cubes • Cylinders • Spheres |
| I2.5.4 | Calculate total volume in aviation-related problems | |
| I2.6 | Measuring Systems and Conversions | |

I2.6.1	Calculate total volume in aviation-related problems	Perform imperial/S.I. conversions of: <ul style="list-style-type: none"> • Speed • Length • Mass • Temperature • Pressure • Volumes
I2.6.2	Solve aviation-related problems in Imperial Units for length, velocity, and weight.	
I2.7	Angular Measurement and Trigonometric Functions.	
I2.7.1	Solve problems involving addition and subtraction	<ul style="list-style-type: none"> • Degrees • Minutes • Seconds
I2.7.2	Calculate unknown quantities in right angle triangles, using trigonometric functions.	
I2.8	The Physical States of Matter	
I2.8.1	Identify the three physical states of matter	<ul style="list-style-type: none"> • Solid • Liquid • Gas
I2.8.2	Compare the difference between weight and mass	
I2.8.3	Define density of a substance	
I2.8.4	Define specific gravity of a substance	
I2.9	The Basic Types of Energy	
I2.9.1	Identify the difference between potential and kinetic energy	
I2.9.2	Compute the quantity of potential energy of an elevated weight	
I2.10	The Use of Simple Machines in Aviation Maintenance	
I2.10.1	Define and express work, power, and force	
I2.10.2	Calculate mechanical advantages of simple machines, and explain their function	<ul style="list-style-type: none"> • Levers

- Inclined planes
 - Pulley systems
 - Gears
- I2.11 Stress and Strain
- I2.11.1 Describe the five different types of stress, and the ways in which they act upon aircraft structures
- Tension
 - Torsion
 - Compression
 - Bending
 - Shear
- I2.11.2 Explain the difference between stress and strain
- I2.12 Motion and Laws of Motion
- I2.12.1 Explain the effect of force on matter using Newton's first, second and third laws
- I2.12.2 Differentiate between speed and velocity
- I2.12.3 Compare centrifugal and centripetal force
- I2.13 Heat and Pressure
- I2.13.1 Identify three methods of heat transfer
- Conduction
 - Convection
 - Radiation
- I2.13.2 Differentiate between specific heat and latent heat
- I2.13.3 Identify the parameters defining standard day conditions
- I2.13.4 State the difference between the various types of pressures
- Absolute pressure
 - Gage pressure
 - Differential pressure
- I2.14 Gas and Fluid Laws
- I2.14.1 Identify the different gas laws
- Charles law
 - Boyle's law
 - Dalton's law
- I2.14.2 Use gas laws to determine the results of changing parameters
- I2.14.3 Compare the compressibility of gasses and fluids
- I2.14.4 Determine the pressure exerted by a column of

fluid

- I2.14.5 Use Pascal's law to explain the mechanical advantage of a simple hydraulic system
- I2.14.6 Explain, using Bernoulli's principle, the pressure changes that take place in a venturi
- I2.15 Sounds and its Effects
 - I2.15.1 Explain the propagation of sound and it's speed variations through different mediums
 - I2.15.2 Identify the effects of temperature and pressure on the speed of sound
 - I2.15.3 Explain the concept of Mach number as a measurement of the speed of sound, and how it varies with different atmosphere conditions affecting the flight of an aircraft

Line (GAC): **3 Tools and Equipment**
Competency: **3.01 Hand and Machine Tools**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

<p>G6.1 Safety Consideration and Procedures</p> <p>G6.1.1 Discuss safety regulations (provincial and other governing safe operation of hand and machine tools</p> <p>G6.1.4 Demonstrate awareness of safety procedures and regulations related to operation of hand and machine tools (Practical)</p> <p>G6.2 Cutting Tools</p> <p>G6.2.1 Describe correct and safe use of cutting tools</p>	<ul style="list-style-type: none"> • Eye protection • Ear protection • Respiratory protection • Clothing <ul style="list-style-type: none"> – Coveralls – Apron – Gloves – Footwear • Jewelry • Diagonal cutters • Chisels <ul style="list-style-type: none"> – Types – Cutting angles • Hacksaws <ul style="list-style-type: none"> – Frames – Blades – Two-teeth rule • Files <ul style="list-style-type: none"> – Nomenclature – Types – Cuts – File cards • Twist drills <ul style="list-style-type: none"> – Nomenclature – Index sizes – Point angle – Cutting speeds – Feed speed
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- Lubricants
 - Countersinks
 - Angles
 - Plain
 - Automatic
 - Counterbores
 - Spot facing
 - Reamers
 - Straight
 - Adjustable
 - Taper
 - Taps and dies
 - Types
 - Thread forms (introduction), UNF and UNC internal and external
 - Tap drills
 - Body drills
 - Thread repairing devices
 - Snips and scissors
 - Straight, left and right hand metal snips
 - Hole cutters
- G6.2.2 Demonstrate correct and safe use of a variety of cutting tools including items listed in G5.2.1
- G6.3 Mechanical and Electrical Assembly Tools
- G6.3.1 Discuss application and safe use of wrenches
- Open-end, box-end, combination and offset
 - Six and twelve point
 - Ratcheting box-end
 - Flare nut
 - Adjustable
 - Allen wrenches
- G6.3.2 Discuss application and safe use of socket wrenches and accessories
- Drive handles and sizes
 - Shallow and deep sockets
 - Six, eight and twelve point
 - Crowsfoot wrenches
 - Extensions
 - Specialty attachments such as flex sockets, universal joints, Allen and screwdriver heads

- | | | |
|---------|--|--|
| G6.3.3. | Discuss application and safe use of torque wrenches | <ul style="list-style-type: none"> • Use of torque and torque values • Types (e.g., click, bar, gauge) • Proper care/calibration • Calculations of torque corrections for length length adapters |
| G6.3.4 | Discuss special wrenches and precautions in their use | <ul style="list-style-type: none"> • Screw extractors • Strap wrench • Spanner wrenches |
| G6.3.5 | Discuss screwdrivers and their applications | <ul style="list-style-type: none"> • Types: <ul style="list-style-type: none"> – Slotted (plain) – Phillips – Reed and prince – Clutch head, torx, hex and tri-wing – Stubbies, offsets and ratchets |
| G6.3.6 | Discuss pliers and their applications | <ul style="list-style-type: none"> • Combination slip joints • Adjustable slip joints • Channellocks • Vice grips (adjustable lever wrench) • Needle nose • Duckbills • Safety-wire twisters • Circlip pliers |
| G6.3.10 | Calculate and demonstrate torque correction required for several situations requiring torque wrench extensions and crows-feet extensions | |
| G6.4 | Power and Abrasive Tools | |
| G6.4.1 | Explain safe use of power tools | <ul style="list-style-type: none"> • Saws • Drill presses • Routers |
| G6.4.2 | Explain safe use of abrasive tools | <ul style="list-style-type: none"> • Belt and disc sander <ul style="list-style-type: none"> – Parts (nomenclature) – Operation and maintenance – Safety • Pedestal and valve grinders <ul style="list-style-type: none"> – Parts (nomenclature) |

**Program Content
Level 1**

- Operation and maintenance
- Safety
- Abrasive wheels
- Media blasters

Line (GAC): **3 Tools and Equipment**
Competency: **3.02 Precision Measuring Instruments**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

G8.1 Micrometers

G8.1.1. Describe micrometers

- Types
 - Caliper
 - Vernier
 - Inside and outside micrometer
 - Depth gauge
- Different sizes
- Nomenclature
- Principle of operation
- Master gauge block

G8.1.2 Read micrometers

- Imperial outside micrometer (.001")
- Imperial outside with vernier scale (.0001")
- Imperial depth micrometer
- Imperial inside micrometer
- Metric outside micrometer
- Metric inside micrometer

G8.1.3 Describe care and handling of micrometers

- Cleaning
- Oiling
- Storage
- Check for accuracy
- Make adjustments

G8.1.4 Measure components, and record correct reading, using micrometers (Practical)

- 0 to 1" outside micrometer
- Over 1" (25mm) outside micrometer
- Inside micrometer
- Depth micrometer

G8.2 Precision Measuring Calipers

G8.2.1 Describe precision measuring calipers

- Types:
 - Vernier

		<ul style="list-style-type: none"> – Dial – Digital • Nomenclature • Principle of operation
G8.2.2	Explain how to use and check for accuracy	<ul style="list-style-type: none"> • Vernier • Dial • Digital
G8.2.3	Explain use of precision measuring calipers for inside/outside and depth measurement	
G8.2.4	Describe care and handling of precision measuring calipers	<ul style="list-style-type: none"> • Cleaning • Oiling • Storing • Adjusting
G8.2.5	Demonstrate use of precision measuring calipers. Measure components and record readings (Practical)	
G8.3	Bore and Dial Gauges	
G8.3.1	Describe bore and dial gauges	<ul style="list-style-type: none"> • Nomenclature • Principles of operation • Correct use and limitations <ul style="list-style-type: none"> – Small-bore gauge – Telescoping gauge – Cylinder gauge (dial) – “Go no-go” gauges – Pin gauges – Feeler gauges – Universal dial indicators – Air – Electronic • Surface plate
G8.3.2	Describe care and handling of bore and dial gauges	<ul style="list-style-type: none"> • Oiling • Cleaning • Storing • Adjusting

G8.4 Comparators and Miscellaneous Instruments

- | | | |
|--------|---|--|
| G8.4.2 | Explain use of miscellaneous measuring instruments | <ul style="list-style-type: none"> • Protractors <ul style="list-style-type: none"> – Bevel – Bubble – Propeller – Digital – Inclinometer • Combination set • Gauges <ul style="list-style-type: none"> – Height – Depth – Radius – Thread – Thickness • Rules <ul style="list-style-type: none"> – Machinist – Steel – Flexible |
| G8.4.3 | Explain tools used to transfer measurements | <ul style="list-style-type: none"> • Calipers • Dividers |
| G8.4.4 | Describe care and maintenance of gauges, rules and calipers | <ul style="list-style-type: none"> • Cleaning • Oiling • Storing |

Line (GAC): 4 Airframe Fuel Systems

Competency: 4.01 Fuel and Fuel Systems

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

A3.1 Aircraft Fuels

A3.1.1 Describe fuels

A3.1.2 Identify fuels

CONTENT

- Production
 - Sources
 - Process
 - Types of aircraft fuel
- Characteristics of aviation gasoline (AVGAS)
 - Volatility
 - Detonation
 - Octane and performance rating
 - Specific gravity
 - Flash point
- Characteristics of turbine fuel
 - Low viscosity
 - Quick start
 - Complete combustion
 - High calorific action
 - Non-corrosive
 - Fire hazard
 - Provide lubrication
 - Specific gravity
 - Flash point
- Turbine fuels
 - Jet A
 - Jet A1
 - Jet B
- Aviation gasoline
 - AVGAS 80
 - AVGAS100
 - AVGAAS 100LL
 - MOGAS

A3.1.3 Describe fuel handling

- Fuel lines (color codes)
- Filler cap markings
- Refueling vehicle markings
- Fire hazards
 - Static electricity
 - Volatility
 - Contamination control:
 - Water
 - Solids
 - Microbial
 - Incorrect grade
- Fueling procedures
 - Water contamination check:
 - Water detection tablets and paste
 - Filters for hand pumps and electric pumps
 - Spill and disposal procedures
 - Grounding
 - Static electricity
- De-fueling procedures
- Care and storage
 - Packed fuel
 - Fuel bowsers
 - Pumps
 - Filter units
 - Drums/plastic jerry cans
- Additives
 - Anti-icing
 - Microbial

A3.2 Aircraft Fuel Systems and components

A3.2.1 Describe fuel systems

- Types of fuel systems
- Gravity -feed
- Pressure-feed
- Requirements for fuel systems

A3.2.2 Describe fuel tanks

- Integral
 - Materials
 - Construction
- Removable
 - Rigid

- Materials
- Construction
- Bladder
 - Materials
 - Construction
 - Attachment methods

- A3.2.3 Describe fuel tank filler caps
 - Types
 - Purpose
 - Safety considerations
 - Venting
 - Preventing of incorrect grade
 - Locking

- A3.2.5 Describe fuel pumps
 - Purpose
 - Classification
 - Boost
 - Scavenge
 - Cross-feed
 - Main
 - Emergency
 - Types
 - Vane
 - Variable-volume
 - Centrifugal: electrically operated and used to start engines, may be submerged
 - Ejector (used as a scavenge, take over when centrifugal switched off)
 - Wobble pump
 - Gear pump
 - Piston pump
 - Diaphragm pump

- A3.2.6 Describe filters and strainers
 - Reasons for filtering
 - Warning system
 - Location of filters
 - Maintenance practices
 - Drains
 - Location purpose

- A3.2.7 Describe fuel valves
 - Selector
 - Purpose select
 - Shut-off

- Flexible
 - Rigid
 - Integral
- Hand operated
 - Cone type
 - Poppet-type
- Motor-operated
- Solenoid-operated

- A3.2.8 Describe fuel heaters
 - Types
 - Purpose
 - Position on aircraft

- A3.2.9 Describe fuel system indicators
 - Quantity indicating
 - Low level warning system
 - Flowmeters
 - Temperature gauges
 - Pressure gauges
 - Discharge indicators

- A3.3 Aircraft Fuel System Operation

- A3.3.1 Describe fuel system operation
 - Priming
 - Venting
 - Fuel jettisoning
 - Oil dilution
 - Cross-feed
 - Indicating components
 - Warning lights

- A3.3.2 Describe single-engine aircraft fuel systems
 - Gravity-feed
 - Components
 - Operation
 - Pump-feed
 - Low-wing aircraft
 - Components
 - Operation
 - High-wing aircraft
 - Components
 - Operation

- A3.3.3 Describe multi-engine aircraft fuel systems
 - Small aircraft
 - Components
 - Operation
 - Large reciprocating engine aircraft
 - Components
 - Operation

- Large gas turbine engine aircraft
 - Components
 - Operation

- A3.4 Aircraft Fuel System Maintenance
 - A3.4.1 Explain importance of system grounding

 - A3.4.2 Describe re-fuelling and de-fueling of aircraft
 - Safety aspects
 - System bonding
 - Fire precautions
 - Clothing
 - Tools
 - Venting and tank (purging)
 - Procedures
 - Gravity fuelling
 - Pressure fuelling
 - De-fuelling
 - Hot fuelling

 - A3.4.3 Discuss leak detection and classification

 - A3.4.4 Describe water and sediment checks

 - A3.4.6 Describe fuel tank repair, installation and testing

Line (GAC): 5 Aircraft Handling

Competency: 5.01 Aircraft Handling

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

<p>G7.1. Standards and Specifications</p> <p>G7.1.1. Explain differences between approved and non-approved aircraft hardware</p> <p>G7.1.2 Explain “standards” as used in aircraft industry</p> <p>G7.1.3 Explain “specifications” as used in aircraft industry</p> <p>G7.2 Threaded Fasteners and Related Safetying Devices</p> <p>G7.2.1 Describe characteristics of thread forms</p>	<ul style="list-style-type: none"> • Abbreviations <ul style="list-style-type: none"> – Army/Navy (AN) – Air Force/Navy/Aeronautical Design (AND) – Military Standard (MS) – National Aircraft Standard (NAS) – Naval Aircraft Factory (NAF) – Aeronautical Standard (AS) – Aeronautical Materials Specifications (AMS) • Industry standards <ul style="list-style-type: none"> – American Society for Testing and Materials (ASTM) – American National Standards Institute (ANSI) – American Iron and Steel Institute (AISI) – Society of Automotive Engineers (SAE) – Alloy Casting Institute (ACI) – Investment Casting Inst. (ICI) – Gray Iron Founders’ Society (GIFS) – Steel Founders’ Society of America (SFSA) – CGSB • Military specifications(MIL) • FAA/JAA/Transport Canada specs <ul style="list-style-type: none"> • Terms: <ul style="list-style-type: none"> – Pitch – Lead – Crest – Root – Major diameter
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- Minor diameter
- Forms and series:
 - AN
 - Whitworth
 - SI
 - Unified
 - Acme
 - American and British standard
 - Pipe
 - BA
 - Buttress
 - Metric taper
- G7.2.2 Describe unified thread series
 - UNF/UNC
 - Thread call-out and sizes
 - Class of fit
 - Internal and external thread
 - Designation (A/B)
- G7.2.3 Describe characteristics and application of aircraft bolts
 - Define
 - Grip
 - Length
 - Diameter
 - Bolt size (diameter and length)
 - Determine grip length with reference to tables
 - Identify bolts by:
 - Head shape
 - Markings
 - Application
 - Aircraft bolts:
 - AN part number system
 - Close tolerance
 - Drilled head
 - Clevis
 - MS and NAS bolts:
 - MS and NAS part number system
 - Use tables for correct size bolt, grip
- G7.2.4 Describe aircraft screws
 - Review: method of identifying screws and determining part numbers
 - Size
 - Length
 - Thread
 - Shape of head
 - Material
 - Grip length
 - Special features
 - Difference between bolts and screws
 - Structural and non-structural screws
 - Head style

G7.2.5	Describe aircraft nuts	<ul style="list-style-type: none"> • AN screw part number system • Self-tapping screws and their uses: <ul style="list-style-type: none"> – Type A – Type B • MS standard screws • Use of nuts • Various types of nuts • Use designation codes to identify: <ul style="list-style-type: none"> – AN310 castle nut – AN320 shear nut – AN315 plain nut (L/R thread) – AN316 check nut – Self-locking nuts (NC/NF): <ul style="list-style-type: none"> – AN364 shear – AN365 fibre – An363 metallic – Plate nuts – AN350 wing nuts – Sheet spring nuts • AN nut part number system • MS nuts
G7.2.6	Describe relationship of wrench size to bolt or nut size:	<ul style="list-style-type: none"> • Review “torque” and use of torque tables • Metric • SAE • BSF/BSW
G7.2.7	Describe aircraft washers	<ul style="list-style-type: none"> • Use • Types <ul style="list-style-type: none"> – AN960 flat – AN970 large-area flat – AN935 split-ring lock – AN936 shake proof (type A/B) – Thin series • Washer sizes (to fit screw or bolt) <ul style="list-style-type: none"> – AN935, AN936 lock – AN950, AN955 Ball socket, seat washers – AN975 taper pin washers – NAS143 countersunk washers • Installation
G7.2.8	Describe procedures for securing hardware	<ul style="list-style-type: none"> • Cotter pins <ul style="list-style-type: none"> – Uses – Sizes – Part numbers – Demonstrate – Installation/removal • Safety wire <ul style="list-style-type: none"> – Uses – Sizes – Part numbers – Demonstrate

		<ul style="list-style-type: none"> - Installation/removal • Witness wire • Witness marking • Specialty locking devices • Other methods for securing hardware <ul style="list-style-type: none"> - Peening - Staking - Lock/tab washers - “Loctite” - circlips - snap rings
G7.2.9	Describe various types of threaded insert devices and their installation	<ul style="list-style-type: none"> • Rivnut
G7.2.10	Using acceptable standard practices, complete exercises (Practical)	<ul style="list-style-type: none"> • Identify differences between approved and non-approved aircraft hardware • Determine thread size and call-out from physical examination and measurement of hardware: • Use AN/MS/NAS tables, and aircraft publications to identify correct hardware: • Install and remove hardware: • Demonstrate safety procedures.
G7.3	Non-Threaded Fasteners	
G7.3.1	Describe types and uses of pins	<p>Types:</p> <ul style="list-style-type: none"> • Clevis MS20392 • Taper AN385-386 • Roll • Spring <p>Uses:</p> <ul style="list-style-type: none"> • Locking • Securing
G7.3.2	Describe rivets	<ul style="list-style-type: none"> • Identification by: <ul style="list-style-type: none"> - Material - Head shape - Markings - Length - Diameter • Rivet materials and identifying marks: <ul style="list-style-type: none"> - Aluminum and aluminum alloy rivets; discuss “ice-box” rivets - Magnesium - Copper - Steel - Monel - Titanium • Part numbers

G7.3.3	Describe fasteners	<ul style="list-style-type: none"> • MS20600 – MS20603 series and NAS1398, 1399, 1738 and 1739 series • Uses and limitations • Cherrylock • Cherrymax • Huck • Pop rivets
G7.3.4	Describe uses of special fasteners	<ul style="list-style-type: none"> • K-bolts • Hi-lock • Hi-shear • Jo-bolts • Anchor nuts
G7.3.5	Describe quick release fasteners	<ul style="list-style-type: none"> • Dzus • Camlock • Airlock fasteners
G7.4	Fluid Lines and Fittings	
G7.4.1	Describe piping and tubing as used in aircraft systems	
G7.4.2	Describe flared tubing and connections	
G7.4.3	Describe use of tapered pipe threads	
G7.4.4	Describe various threaded fittings	<ul style="list-style-type: none"> • Universal and bulkhead fittings • Universal fittings • Nipples • Reducers
G7.4.5	Describe flared fitting designations	<ul style="list-style-type: none"> • AN/MS no. indicates function of fitting • Sizing • Materials identification
G7.4.6	Describe flare less tube connections	
G7.4.7	Describe swaged tube fittings	
G7.4.8	Describe quick-disconnect fittings	
G7.4.9	Describe installation procedures for flexible connectors	<ul style="list-style-type: none"> • Proper clamping procedures

- G7.4.10 Identify materials and demonstrate installation techniques of fluid lines and fittings
- Identify various materials used in manufacture of tubing
 - Identify various materials used on manufacture of hose
 - Identify different categories of hose
 - Low pressure
 - Medium pressure
 - High pressure
 - Identify different types of tube fittings
 - MS flare-less
 - AN flared
 - Pipe fittings
 - Demonstrate installation procedures for different types of tube fittings
 - Identify typical aircraft hose fittings
 - Demonstrate installation procedures for aircraft hose fittings
 - Explain AN numbering systems for aircraft tubing, hose, and fittings
 - Identify “allowable damage tolerances for tubing and hose”
 - Demonstrate proper installation procedures for tubing and hose
 - Identify “allowable repair practices for tubing and hose”
 - Identify quick-disconnect couplings in systems
 - Identify aircraft fluid lines according to their colour coding
 - Demonstrate safety procedures for high-pressure fluids
 - Identify shelf and service life of aircraft flexible hose
 - Demonstrate installation of flexible connectors

Line (GAC): 6 Hydraulic and Pneumatic Systems

Competency: 6.01 Environmental Systems

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

A4.5 Aircraft Pneumatic Systems

A4.5.1 Explain the principles of operation of the pneumatic system

- Temperature regulation
- Pressure control
- Flow control
- Sources
- Common application

A4.5.2 Explain the maintenance and servicing of pneumatic system components

- Relief valves
- Control valves
- Filters
- Air bottles
- Lines and tubing

Line (GAC): 6 Hydraulic and Pneumatic Systems

Competency: 6.02 Hydraulic Systems

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

A5.1 Hydraulic Components

A5.1.1 Explain function of hydraulic components

CONTENT

- Reservoirs
 - Non-pressurized
 - Pressurized
- Pressure control devices
 - Relief valves
 - Pressure regulator
 - Unloading valves
 - Thermal relief valve
 - Debooster valve
- Selector valves
 - Rotary
 - Poppet
 - Open center
- Automatic operating valves
 - Restrictor/orifice
 - Sequence value
 - Check
 - Metering
 - Hydraulic fuse
 - Shuttle
 - Priority
- Accumulators
 - Diaphragm
 - Bladder
 - Piston
- Filters
 - Paper
 - Metallic mesh
 - Sintered metal
 - Cuno filter
- Pumps
 - Hand pumps

- Gear type
 - Vane type
 - Gerotor
 - Piston
 - Variable delivery
 - Switches
 - Pressure
 - Thermal
 - Position
 - Limit
 - Actuators
 - Single acting
 - Double acting
 - Servo actuators
 - Hydraulic motors
 - Quill shaft
- A5.2 Hydraulic Back-up Systems
- A5.2.2 Explain operation of manual pump
- How it fits into hydraulic system to operate essential aircraft sub systems
- A5.2.4 Explain operation of auxiliary electric pump
- How auxiliary electric pump can be used to operate essential aircraft systems
- A5.2.5 Explain purpose of brake accumulator in aircraft hydraulic system
- A5.3 Simple Hydraulic Systems
- A5.3.1 Explain path of fluid flow required to
- Actuate flaps in simple closed-center hydraulic system
 - Retract and extend landing gear
- A5.3.2 Identify and describe purpose of components in system, using simple closed-center hydraulic system schematic
- A5.3.3 Explain operational differences between open and closed-center systems, using schematic diagrams
- A5.3.4 Explain hydraulic power pack
- Small aircraft hydraulic system

A5.4 Multiple, Independent Hydraulic Systems

A5.4.1 Explain sub-system operations using schematic diagrams

- Interconnection between systems A, B, and standby system
- Sub-systems operated by power systems
- Reservoir and pump configuration for power systems
- Operation of components:
 - Supply shutoff valves
 - Ground interconnect valve
 - Brake interconnect valve
 - Manual bypass valve
 - Heat exchanger
 - Accumulators

A5.4.2 Explain schematic diagram

- Explain method used for pressurization of reservoir
- Explain operation of engine-driven pressure pumps

A5.4.3 Explain function of ram air turbine in aircraft hydraulic system

A5.4.4 Explain hydraulic module or modular unit

A5.5 Helicopter Hydraulic Systems

A5.5.1 Explain purpose of using multi hydraulic systems in large helicopter.

A5.5.2 Discuss hydraulic system warning devices

A5.5.3 Explain operation of pulsation dampener

A5.6 Hydraulic System Maintenance

A5.6.1 Discuss safety and servicing practices

- Replenishing fluids
- Fluid types
- Handling of fluids
- Pressurization of reservoirs
- Accumulators

- Use of ground hydraulic test equipment

- A5.6.2 Describe procedures for purging air from hydraulic system
- A5.6.3 Describe procedures for flushing contaminants from hydraulic system.
- A5.6.5 List items and inspection methods of a scheduled hydraulic system inspection.
- A5.6.6 Inspect, service, operate, and test a hydraulic system (Practical)
- A5.6.7 Service a high pressure accumulator (Practical)
- A5.7 Hydraulic System Troubleshooting
 - A5.7.1 Identify best source of reference for troubleshooting hydraulic problems
 - A5.7.2 Given aircraft troubleshooting chart, discuss recommended steps in the troubleshooting process
 - A5.7.3 Given list of common hydraulic system malfunctions, formulate logical step-by-step troubleshooting process

Line (GAC): 6 Hydraulic and Pneumatic Systems

Competency: 6.03 Control and Rigging

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

A7.6 Hydraulic Control Systems

A7.6.2 Describe hydraulic powered flying controls

- Reasons for powered flying controls
- Requirements of powered flying control systems
 - Performance
 - Response
 - Stability
 - Irreversibility
 - Safety and reliability
- Components
- Advantages/disadvantages
- Duplicate systems
- Manual reversion systems

A7.6.3 Describe artificial “feel”

- Reasons for
- Requirements
- Stall warning
- Force gradient
- Magnetic brakes

A7.6.4 Explain rotary-wing hydraulic boosted controls

- Components
- System description
- System function
- Component location

Line (GAC): 6 Hydraulic and Pneumatic Systems

Competency: 6.04 Basic Hydraulic and Pneumatics

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

G13.1 Fluids in Motion and under pressure

G13.1.1 Explain laws concerning behavior of fluids

- Law of conservation of energy
- Static laws
- Pascal’s law
- Hydrostatic paradox
- Mechanical advantage
- Dynamic laws
- Bernoulli’s principle
- Fluid friction
- Boyles (Marriott Law)

G13.2 Work and Power calculations

G13.2.1 Explain work and power calculations

- Define and discuss force, pressure, distance, area, volume, work,
- Discuss area of circle and volume of cylinder
- Apply appropriate units of measurement to force, pressure, work, power, etc.
- Explain relationships:
- For example
- Force = area x pressure
- Volume = area x distance
- Work = force x distance

G13.3 Hydraulic Fluids

G13.3.1 Describe properties of hydraulic fluids

- Requirements and purposes of hydraulic fluid
- Three different types of hydraulic fluids
 - Vegetable base
 - Mineral based
 - Synthetic
 - Incompatibilities
- Safety concerns, handling techniques and compatibility of hydraulic fluids

G13.4 Simple Hydraulic systems

- G13.4.1 Define and discuss a simple, closed hydraulic system
- Difference between open and closed systems
 - Definition of closed system
 - Operation of simple hydraulic brake systems
 - Components of simple, closed system:
 - Reservoir
 - Pump
 - Selector valve
 - Actuator

G13.5 Open and closed-centre systems

- G13.5.1 Define and discuss difference between open- and closed-centre systems
- Open-centre system schematic vs. Closed-centre system
 - Path of fluid flow through an open centre system
 - Major operational differences between two systems
 - Selectors return to neutral
 - Only one subsystem can be fully operational at a time
 - Advantages and disadvantages of two types of systems

G13.7 Pneumatics

- G13.7.1 Explain function and operation of pneumatic system components
- Pressure source
 - Compressors
 - Storage bottles
 - Pressure-control devices
 - Bleed valve
 - Relief valve
 - Unloading valve
 - Pressure-reducing valve
 - Actuating Devices
 - Flow control valves
 - Shuttle
 - Isolation
 - Moisture control
 - Filters
 - Ground charging valve
 - Monitoring devices
 - Identify pneumatic lines according to their colour coding

G13.8 Hydraulic Seals

- Discuss safety procedures for handling high-pressure air bottles

G13.8.1 Discuss different types of seals

- O-rings
- Chevron seals
- U-ring seals
- Gaskets
- Crush washers
- Backup rings
- Uses
- Importance of fluid compatibility
- Installation of different types of seals

G13.8.2 Discuss pressure testing procedures of components

Line (GAC): 7 **Landing Gear**
Competency: 7.01 **Landing Gear, Wheels, Tires, Brakes**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

A6.1 Landing Gear, Types and Configurations

A6.1.1 Discuss purpose of landing gear

A6.1.2 Describe landing gear types

- Configurations
 - Tricycle
 - o Main wheels
 - o Nose wheels
- Conventional
 - Main wheels
 - Tail wheels
- Large transport aircraft
 - Main wheel layout
- Centre line
- Skis
- Floatplanes
 - Floats
 - Hulls
 - Amphibians
- Fixed
- Retractable
 - Mechanical
 - Electrical
 - Hydraulic
 - Emergency
- Helicopter
 - Skids
 - Floats
 - Pop out (emergency floats)

A6.1.3 Describe non-shock-absorbing landing gear

- Rigid
- Shock-cord
- Spring-type

A6.1.4 Describe shock-absorbing landing gear

- Rubber block
- Spring shock struts
- Air/oil shock struts

- A6.1.5 Identify landing gear components.
- A6.1.6 Describe maintenance and servicing of air/oil shock struts
- Filling
 - Types of oil
 - Bleeding
 - Removal
 - Safety precautions
 - Dismantling
 - Components
- A6.1.7 Describe shimmy dampers
- Purpose
 - Types
 - Piston-type
 - Vane-type
 - Servicing
- A6.1.8 Describe nose-tail-wheel steering systems
- Small aircraft
 - Large aircraft
- A6.1.11 Disassemble, inspect, service and reassemble air/oil shock struts (Practical)
- A6.2 Aircraft Floats and Skis
- A6.2.1 Describe construction of aircraft floats and hulls
- A6.2.2 Describe construction of aircraft skis
- A6.2.3 Describe maintenance and installation of floats and skis
- Boxing of floats (symmetry)
 - Alignment of skis
 - Ski retraction system
- A6.2.5 Perform installation and rigging check (Practical)
- Floats or Skis
- A6.3 Aircraft Wheels
- A6.3.1 Describe wheels
- Construction
 - Divided hubs
 - Detachable flange
 - Nose wheels
 - Main wheels
 - Components

- | | | |
|--------|---|--|
| A6.3.2 | Describe wheel maintenance | <ul style="list-style-type: none"> • Removal of wheels from aircraft • Disassembly <ul style="list-style-type: none"> – Safety • Cleaning <ul style="list-style-type: none"> – Wheel – Bearings • Inspection <ul style="list-style-type: none"> – Typical defects – Wheels – Bearings • Lubrication of bearings • Assembly • Inflation (see Tires) <ul style="list-style-type: none"> – Safety |
| A6.3.3 | Describe wheel balancing (requires knowledge of tires to complete - see Tires). | |
| A6.3.4 | Describe wheel alignment | <ul style="list-style-type: none"> • Purpose • Terminology <ul style="list-style-type: none"> – Toe-in – Toe-out – Camber • Adjustments <ul style="list-style-type: none"> – Use of grease plates |
| A6.4 | Aircraft Tires | |
| A6.4.1 | Describe tires | <ul style="list-style-type: none"> • Construction <ul style="list-style-type: none"> – Tubed – Tubeless – High pressure • Markings <ul style="list-style-type: none"> – Size – Ply – Colour codes – Identification • Rating • Mounting • Storage |
| A6.4.2 | Describe inner tubes | <ul style="list-style-type: none"> • Construction • Inflation |

- | | | |
|--------|---|---|
| A6.4.3 | Describe tire maintenance | <ul style="list-style-type: none"> • Disassembly <ul style="list-style-type: none"> – Safety • Cleaning • Inspection <ul style="list-style-type: none"> – Typical defects – Tires: cuts, scores, overheating, bulges, wear, creep, flat spots, sponginess, rejected take-off – Tubes • Assembly - different wheel/tube types • Inflation <ul style="list-style-type: none"> – Safety – Tire pressures <ul style="list-style-type: none"> ○ Air or nitrogen ○ Cold/hot tires ○ Differential pressures (bogies) |
| A6.4.4 | Describe repair of tires and tubes | <ul style="list-style-type: none"> • Recap |
| A6.4.6 | Inspect, service, and inflate aircraft tire (Practical) | |
| A6.5 | Aircraft Brakes | |
| A6.5.1 | Describe aircraft brakes | <ul style="list-style-type: none"> • Disk <ul style="list-style-type: none"> – Single – Multiple – Segmented rotor-disk • Construction <ul style="list-style-type: none"> – Components • Internal expanding-shoe • Expander-tube • Carbon brakes • Linings <ul style="list-style-type: none"> – Material |
| A6.5.2 | Explain function of aircraft braking systems | <ul style="list-style-type: none"> • Review hydraulics fundamentals • Braking heat energy • Brake limitation charts • Independent brake systems (light aircraft) <ul style="list-style-type: none"> – Purpose • Power boost systems <ul style="list-style-type: none"> – Purpose |

A6.5.3	Describe procedures for braking system maintenance	<ul style="list-style-type: none"> • Power brakes <ul style="list-style-type: none"> – Control valves – De-boosters • Emergency braking systems • Lining wear <ul style="list-style-type: none"> – Indicators – Measuring methods • Bleeding brakes <ul style="list-style-type: none"> – Types of fluid – Master cylinders – Power brakes – Gravity bleeding – Pressure bleeding • System leak checks • Bolt torque check • Bolt condition • Disc condition • Seal condition • Replacement of brake linings <ul style="list-style-type: none"> – Safety (asbestos linings) – Brake burn-in
A6.5.4	Describe brake system faults	<ul style="list-style-type: none"> • Overheating • Dragging • Uneven wear • Rapid wear • Squealing and chattering • Ineffective braking • Uneven braking (aircraft pulls to one side) • Excessive pedal travel
A6.5.5	Describe procedures for testing brakes after maintenance	
A6.5.6	Disassemble and identify parts of brakes; reassemble (Practical)	
A6.5.7	Check condition of brake linings; change linings (Practical)	
A6.5.8	Bleed aircraft brakes (Practical)	
A6.6.	Anti-Skid Systems	

A6.6.1	Describe operation of anti-skid systems	<ul style="list-style-type: none"> • Mechanical system • Electrical system • Electronic system
A6.6.2	Identify components of anti-skid systems	<ul style="list-style-type: none"> • Wheel-speed sensors • Control valves • Control box • Circuitry • Indicating system
A6.6.3	Describe maintenance and testing of anti-skid systems	
A6.7	Gear Retraction Systems	
A6.7.1	Review types of retraction systems	
A6.7.2	Review landing gear systems	
A6.7.3	Explain function of retractable gear systems	<ul style="list-style-type: none"> • Purpose • Components <ul style="list-style-type: none"> – Gear-selector mechanism – Gear-centering system – Over-centre links – Locks <ul style="list-style-type: none"> ○ Up ○ Down ○ Ground – Door actuation <ul style="list-style-type: none"> ○ Sequencing valves ○ Proximity switches • Squat switches • Fail-safe systems <ul style="list-style-type: none"> – Auto gear-down – Anti-retraction • Emergency gear-down systems <ul style="list-style-type: none"> – Free-fall – Hand pump – Compressed air • Warning devices <ul style="list-style-type: none"> – Lights – Audible warning devices
A6.7.4	Describe maintenance of retractable landing gear	<ul style="list-style-type: none"> • Rigging and adjustment • Door clearance checks • Retraction check

A6.7.5 Research and explain (Practical)

- Inspection
- Undercarriage retraction and extension system on aircraft

A6.7.6 Under supervision (Practical)

- Prepare aircraft for jacking up
- Jack-up aircraft
- Retract gear
- Extend gear
- Confirm correct operation (IAW) maintenance manual
- Jack-down aircraft

Line (GAC): **8 Structures, Assembly, Rigging**
Competency: **8.01 Control and Rigging**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

<p>A7.1 Types of Controls</p> <p>A7.1.4 Describe control surface balance</p> <p>A7.1.5 Identify (Practical)</p> <p>A7.2 Cable and Wire Control Systems</p> <p>A7.2.1 Describe cable control system</p> <p>A7.2.2 Describe control cables and fittings</p> <p>A7.2.3 Describe adjustment procedures for cables</p>	<ul style="list-style-type: none"> • Static balance • Aerodynamic balance • Various control surfaces • Types of control surface balance devices installed • System operation • Components <ul style="list-style-type: none"> - Cables: trim, balance, main - Terminals - Horns and arms - Bell cranks - Stops - Pulleys - Fairleads - Turnbuckles - Quadrants - Walking beams • Cable construction and materials <ul style="list-style-type: none"> - Manufacture - Cleaning - Corrosion prevention methods • Sizes • Swaging • Splicing • Tensioning • Tensiometer • Temperature allowance <ul style="list-style-type: none"> - Automatic
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		<ul style="list-style-type: none"> – Use of charts – Effect of temperature change on cable tensions
		<ul style="list-style-type: none"> • Safeying of turnbuckles
A7.2.4	Describe range of movement	
A7.2.5	Describe other types cable control systems	<ul style="list-style-type: none"> • Bowden' • 'Teleflex'
A7.2.6	Locate and identify components of aircraft or helicopter cable control system (Practical)	
A7.2.7	Tension and secure aircraft control cable(s) (Practical)	
A7.2.8	Swage steel-wire cable (Practical)	
A7.3	Rod and Tube Control Systems	
A7.3.1	Describe rod and tube control systems	<ul style="list-style-type: none"> • System operation • Advantages/disadvantages • Identify components <ul style="list-style-type: none"> – Push-pull rods – Torque tubes – Bell cranks – Friction controls
A7.3.2	Describe adjustment procedures for push-pull control rods	<ul style="list-style-type: none"> • Non-adjustable • Adjustable
A7.3.3	Describe control stops	<ul style="list-style-type: none"> • Primary • Secondary • Adjustable/non-adjustable • Location • Adjustment
A7.3.4	Describe range of movement limitations of aircraft control systems	<ul style="list-style-type: none"> • Full left/full right • Full up/full down • Full forward/full aft • Artificial Feel/Feedback Systems • Systems which may modify flight control travel

		<ul style="list-style-type: none"> - Altitude - Velocity
A7.3.5	Locate and identify control system of aircraft and/or helicopter (Practical)	
A7.7	Aircraft Fixed Surfaces Rigging	
A7.7.1	Explain reasons for rigging	<ul style="list-style-type: none"> • Scheduled inspection • Heavy landings • Flight through turbulence • Improper loading
A7.7.2	Describe aircraft leveling	<ul style="list-style-type: none"> • Reasons • Procedures
A7.7.3	Describe fixed surface alignment checks	<ul style="list-style-type: none"> • Symmetry • Dihedral/Anhedral • Incidence • Wing/fuselage alignment • Empennage alignment • Engine alignment • Wires and struts • Tools and equipment
A7.7.4	Describe float installation, boxing and rigging	
A7.8	Flying Control Surfaces Rigging	
A7.8.1	Describe safety procedures to be followed when rigging aircraft	<ul style="list-style-type: none"> • Jacking and leveling • Moving controls • Tagging controls • Use of stands and ladders • Done indoors, out of wind • Tool control
A7.8.2	Describe installation and assembly of control surfaces	

- | | | |
|--------|--|--|
| A7.8.3 | Describe interlock and safety systems | |
| A7.8.5 | Describe control system rigging | <ul style="list-style-type: none"> • Tools and equipment required <ul style="list-style-type: none"> – Pins and jigs • Rigging data reference material • Control surface balancing • Correct assembly and locking checks • Independent inspections • Loose article checks |
| A7.8.6 | Explain rigging of control surfaces | <ul style="list-style-type: none"> • Trim tab • Elevator • Aileron • Rudder • Stabilator • Flaps |
| A7.8.7 | Describe problems associated with installation and/or rigging of interconnected controls | <ul style="list-style-type: none"> • Flaps and aileron • Rudder/aileron (PA31) • Controls incorporating autopilot control bridles |
| A7.8.8 | Describe internal and external control and gust locks | <ul style="list-style-type: none"> • Importance of flagging |
| A7.8.9 | Explain inspection procedures for controls | <ul style="list-style-type: none"> • Importance of little, or no, wear in control runs • Problem areas • Cleanliness • Correct assembly • Correct locking <ul style="list-style-type: none"> – Turnbuckles – Control rods – Stops • Loose article checks • Cable inspection <ul style="list-style-type: none"> – Condition – Crossed cables • Control sense and direction • Range of movement • Checks with power on/off • Checks with panels removed/refitted • Use of manuals |

- Check Ads

Line (GAC): **8 Structures, Assembly, Rigging**
Competency: **8.02 Metallic Structures**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

A11.1. Aircraft Construction

A11.1.1 Define parts of aircraft

A11.1.2 Describe airframe forms

A11.1.3 Describe wing forms

- Nomenclature
- Terminology
- Wire-braced structures
- Skin:
 - Unstressed
 - Stressed
- Girder or truss structures:
 - Pratt
 - Warren
- Semi-monocoque:
- Skin
 - Bulkheads
 - Longerons
 - Stringers
 - Formers
 - Gussets
 - Advantages/disadvantages
- Monocoque
 - Advantages/disadvantages
- Sandwich construction
- Truss
- Semi Monocoque
- Cantilever
- Semi-contilever
- Spars
 - Fail safe
 - Mono-spar
 - Two-spar
 - Multi-spar

- Box spar
 - Composite spar
 - Chemically milled
 - Ribs
 - Drag and anti-drag wires
 - Stressed skin
 - Small aircraft wings
 - Construction
 - Large aircraft wings
 - Construction
- A11.1.4 Describe wing control surfaces
- Construction
- A11.1.5 Describe tail structure
- Construction
 - Horizontal stabiliser
 - Vertical stabiliser (fin)
 - Construction
 - Control surfaces
- A11.1.6 Describe cabins, cockpit and compartments
- A11.1.7 Describe aircraft doors
- Cargo
 - Pressurized
 - Non-pressurized
 - Emergency
- A11.1.8 Discuss types of landing gear attachment structure
- Wheel type
 - Hulls and floats, amphibian
 - Skis
 - Skids
- A11.1.9 Describe powerplant structures
- Nacelles
 - Struts
 - Pylons
 - Firewalls
 - Engine mounts
 - QEC
 - Design features
 - Reciprocating engine
 - Turbine engine
 - Vibration mounts

A11.1.10 Discuss terms associated with aircraft shape and dimensions

- Dynafocal Mounts
- Cowlings and fairings

- Aircraft Station Numbers
 - Fuselage stations
 - Datum line
 - Wing stations
 - Water line
 - Butt line
 - Component stations
 - Zones

Line (GAC): **8 Structures, Assembly, Rigging**
Competency: **8.03 Theory of Flight-Fixed Wing**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
G9.1 Properties of Atmosphere	
G9.1.1 Describe composition of atmosphere	<ul style="list-style-type: none"> • Distribution of gases • Divisions and extent: stratosphere and troposphere
G9.1.2 Explain static pressure	<ul style="list-style-type: none"> • Definition • Units of measurement • Torricelli • Absolute pressure • Gauge pressure
G9.1.3 Explain temperature	<ul style="list-style-type: none"> • Units of measurement - °F; °C; • Decrease in temperature with altitude • Lapse rate • Inversion
G9.1.4 Explain density	<ul style="list-style-type: none"> • Review • Gas laws: <ul style="list-style-type: none"> - Boyle's - Charles - Dalton's • Effects of density on performance
G9.1.5 Explain humidity	<ul style="list-style-type: none"> • Definition and conditions • Weight of humid air • Effect of humidity on performance
G9.1.6 Explain the term "Standard Day"	<ul style="list-style-type: none"> • Definition • Importance and use • ICAO Standard Day • ISA Standard
G9.2 Elementary Aerodynamics	

- | | | |
|--------|-------------------------------------|--|
| G9.2.1 | Review Bernoulli's Principle | <ul style="list-style-type: none"> • Relationship of pressure and velocity • Flow in venturi • Flow over airfoil |
| G9.2.2 | Review Newton's Third law of Motion | <ul style="list-style-type: none"> • Definition • Effect on airfoil |
| G9.2.3 | Describe airfoils | <ul style="list-style-type: none"> • Definition • Terminology <ul style="list-style-type: none"> - Chord - Chord line - Camber - Thickness • Profiles • NACA • Characteristics <ul style="list-style-type: none"> - Coefficient of lift - Coefficient of drag - Lift/drag ratio • Centre of pressure • Centre of gravity • Lift • Drag • Thrust • Weight |
| G9.2.4 | Explain factors affecting lift | <ul style="list-style-type: none"> • Air Flow types • Definition of lift • Fundamental equation for lift • Spanwise Flow • Skin friction/viscosity • Laminar flow <ul style="list-style-type: none"> - Boundary layer - Turbulence • Angle of attack <ul style="list-style-type: none"> - Relative wind - Critical angle • Stall • Area and lift • Velocity and lift • Density and lift |
| G9.2.5 | Explain factors affecting drag | <ul style="list-style-type: none"> • Definition of drag • Fundamental equation for drag |

		<ul style="list-style-type: none"> - D= CD
		<ul style="list-style-type: none"> • Classification <ul style="list-style-type: none"> - Parasite drag - Induced drag • Parasite drag <ul style="list-style-type: none"> - Definitions <ul style="list-style-type: none"> ○ Form drag ○ Skin friction ○ Interference drag - Streamlining - Air density - Speed squared rule • Induced drag <ul style="list-style-type: none"> - Definition
G9.2.6	Explain aspect ratio	<ul style="list-style-type: none"> • Wing Area • Definitions of aspect ratio <ul style="list-style-type: none"> - $A = \text{span}/\text{chord}$ - $A = b^2/S$ • Effects of A/R • Wing-tip vortices/Induced drags <ul style="list-style-type: none"> - Airflow over wing - Winglets
G9.2.7	Explain reasons for wing tapers and sweep angle	<ul style="list-style-type: none"> • Wing taper in plan form • Wing taper in thickness • Sweep angle
G9.2.8	Calculate lift using formulas when variables are changed (Practical)	
G9.2.9	Calculate aspect ratio (Practical)	
G9.3	Control and Stability	
G9.3.1	Discuss aircraft axes	<ul style="list-style-type: none"> • Vertical or normal • Longitudinal • Lateral
G9.3.2	Discuss movement around (or about) and along axes and how it is achieved	<ul style="list-style-type: none"> • Roll/ailerons • Pitch/elevators • Yaw/rudder
G9.3.3	Describe flight controls	<ul style="list-style-type: none"> • Primary • Ailerons <ul style="list-style-type: none"> - Adverse yaw - Fricse - Differential

- Aileron droop
 - Elevators
 - Rudder
 - Compound
 - Elevons
 - Flaperons
 - Stabilator
 - Ruddervator
 - Secondary
 - Trim devices
 - Balance tabs
 - Trim tabs
 - Servo tab
 - Spring tabs
 - Anti-servo tabs
 - Auxiliary/Lift modifying devices
 - Flaps: various types
 - Leading edge flaps
 - Slots
 - Slats
 - Spoilers and air brakes
 - Vortex Generator
 - Strakes
 - Stall Strips
 - Wing LETS
 - Wing fences
 - Delta Wing
 - Balance of control surfaces
 - Static
 - Dynamic
- G9.3.4 Discuss stability
- Definition
 - Static
 - Dynamic
- G9.3.5 Explain factors affecting stability
- Angle of incidence
 - Wash-in/wash-out
 - Lateral stability
 - Dihedral/anhedral
 - Sweepback
 - Longitudinal stability
 - Center of gravity position
 - Neutral

- Negative
 - Positive
 - Tail plane position
 - Longitudinal dihedral (incidence of tail)
- Directional stability
 - Vertical stabilizer/tail fin
 - Propeller slipstream effect
 - Sweepback
- Limits of control and stability
 - Excessive stability
 - Controllability
 - Lower and upper limits

- G9.3.7 Describe canards
 - Definition
 - Purpose

- G9.3.8 Describe purpose of forward swept wings

- G9.3.9 Describe purpose of T-tail arrangement

- G9.3.10 Explain loads and load factors
 - Loads acting on fuselage
 - G forces
 - Pressurization
 - Landing
 - Loads acting on wings
 - Normal Category
 - Utility Category
 - Acrobatic Category
 - Mainplane in a turn
 - Aerodynamic forces
 - Wing loading
 - Ratio of a/c total gross wt over total wing area

- G9.4 High-Speed Flight

- G9.4.1 Discuss nature of compressibility
 - Compare air to water
 - Compare behavior of air at low speed to high speed
 - Convergence/divergence effects

- G9.4.2 Explain speed of sound
 - Pressure warning
 - Mach number
 - Effects of temperature on speed of sound

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| G9.4.3 | Discuss subsonic flight | <ul style="list-style-type: none"> • Define $<M 0.75$ • Local speed of air over airfoil higher than $M 0.75$ |
| G9.4.4 | Discuss properties of sound related to high speed flight | <ul style="list-style-type: none"> • Vibration • Wave motion • Sound transmission • Intensity |
| G9.4.5 | Discuss transonic flight | <ul style="list-style-type: none"> • Define $M 0.75$-$M 1, 20$ • Formation of shock wave • Loss of lift, control • Mach trim • Mach feel |
| G9.4.6 | Discuss supersonic and hypersonic flight | <ul style="list-style-type: none"> • High-speed airfoil sections: <ul style="list-style-type: none"> - Low thickness ratio - Low camber - Sweepback - Aspect ratio and tip shape - Delta wing • Critical Mach number <ul style="list-style-type: none"> - Area Rule - Weighting Function <ul style="list-style-type: none"> ○ C/D Duct ○ Bi convex |

Line (GAC): 9 Rotary Wing Control Systems

Competency: 9.01 Controls and Rigging

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
A7.9 Rotary-Wing Control Systems	
A7.9.1 Describe differences in fixed-wing and rotary wing flight controls and rigging.	
A7.9.2 Describe rotary-wing controls	<ul style="list-style-type: none"> • Collective • Cyclic • Tail rotor • Engine controls • Interlinks <ul style="list-style-type: none"> – Collective/tail rotor – Collective/throttle – Collective/cyclic • Stabilizer bars <ul style="list-style-type: none"> – Dampeners • Mixer box units • Elevator
A7.9.3 Describe control system components	<ul style="list-style-type: none"> • Masts • Stabilizer bar • Swashplate • Push-pull tubes, bell cranks • Actuators • Pitch change rods • Stops
A7.9.4 Describe main/tail rotor static balancing	
A7.9.5 Describe main rotor blade alignment	
A7.9.6 Describe flying control rigging procedures	<ul style="list-style-type: none"> • Tools and equipment • Neutral checks • Range of movement • Stops • Adjustments

- Friction off
 - Power on/power-off

- A7.9.7 Explain inspection procedures for rotary wing controls
 - Importance of little, or no, wear in control runs
 - Problem areas
 - Cleanliness
 - Correct assembly
 - Correct locking
 - Turnbuckles
 - Control rods
 - Stops
 - Loose article checks
 - Cable inspection
 - Condition
 - Crossed cables
 - Control sense and direction
 - Range of movement
 - Checks with power (hydraulics) on/off
 - Checks with panels removed/refitted
 - Use of manuals
 - Check Ads

- A7.9.10 Identify control system components
 - Flying controls
 - Rotating
 - Non-rotating

- A7.9.11 Identify non-flying control system(s)
 - Throttle
 - Governor

Line (GAC): 9 Rotary Wing Control Systems

Competency: 9.02 Theory of Flight-Rotary Wing

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
G10.1 Aerodynamic Terminology	
G10.1.1 Recall fixed wing theory of flight terminology	<ul style="list-style-type: none"> • Chord • Span • Angle of incidence • Relative wind • Angle of attack • Lift, drag, thrust and weight • Stall • Centre of pressure • Airfoil shapes
G10.1.2 Define terminology related to rotary wing flight theory	<ul style="list-style-type: none"> • Relative wind • Pitch angle • Angle of attack • Tip path plane • Track/balance <ul style="list-style-type: none"> – Related vibrations • Lift, thrust • Drag, weight • Blade stalls • Centre of pressure • Airfoil shapes
G10.2 Rotor Designs	
G10.2.1 Explain various rotor designs and terminology applicable to various rotor designs	<ul style="list-style-type: none"> • Flapping • Feathering (pitching) • Lead/lag (sweep, hunting) • Rigid • Semi-rigid • Fully articulated • Coning

- Axes
- Explain various rotor blades:
 - Design
 - Construction
 - Types

- 10.3 Forces Acting on Rotor

- 10.3.1 Describe forces acting on helicopter rotor systems
 - Lift
 - Drag
 - Weight
 - Thrust
 - Centrifugal force
 - Centripetal force
 - Newton's Three Law's
 - Torque
 - Power
 - Collective pitch
 - Anti-torque tail rotor input
 - Gyroscopic forces
 - Precession
 - Coriolis forces
 - Translating tendency
 - Ground effect
 - Dissymmetry of lift
 - Transverse flow effect
 - Translational lift
 - Retreating blade stall
 - Settling with power

- G10.4 Autorotation, Ground Resonance, and Stability

- G10.4.1 Describe autorotation
 - Definition and requirements
 - Freewheel units
 - Factors affecting autorotation RPM
 - Airspeed
 - Weight
 - Density altitude
 - Collective position
 - Rigging
 - Autorotative charts and adjustments

- Altitude vs. forward speed
 - Performance curves
- Rotor system designs
 - Mass
 - Speed
- G10.4.2 Describe ground resonance
 - Definition
 - Susceptible rotor systems
 - Recognition and prevention
 - Prevention devices
 - Actions
- G10.4.3 Describe stability
 - Definition
 - Static
 - Dynamic
 - Causes
 - Compensation
 - Stab bar
 - Paddles
 - Offset hinge ('delta')
 - Stability systems
- G10.4.4 Given an autorotative chart and performance figures, determine correct autorotative rpm.
- G10.5 Rotary Wing Controls
- G10.5.1 Describe rotary wing flight control systems
 - Swashplate control system
 - Collective
 - Cyclic
 - Anti-torque
 - Synchronised elevators
 - Boosted controls
 - Mixing units
 - Droop compensator

Line (GAC): 15 **Human Factors**
Competency: 15.01 **Human Factors in Aviation Maintenance**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS		CONTENT
G4.1	Introduction to Human Factors in Aircraft Maintenance	
G4.1.1	Describe the impact of human error in aircraft maintenance on air carrier accidents	<ul style="list-style-type: none"> • The number of accidents caused by maintenance error is increasing significantly
G4.1.2	Explain why the number of accidents caused by maintenance errors is increasing	<ul style="list-style-type: none"> • Maintaining fleets that are increasing in age • Increasing pressure for meeting schedule departure times • New aircraft and advanced technology • Increasing complexity of new aircraft
G4.1.3	Explain the term <i>human factors</i>	
G4.2	The relationship between physical factors and needs and aircraft maintenance errors	
G4.2.1	Explain the legal and moral responsibilities of aircraft maintenance technicians and AME'S	
G4.2.2	Explain the relationship between physical factors and aircraft maintenance errors	<ul style="list-style-type: none"> • Physical size • Working in cramped or confined spaces • Physical conditioning and health • Climbing over wings and horizontal stabilizers • Lack of conditioning or health might cause work to be skipped, improperly performed, or uncompleted • Sensory systems • Good vision required for many jobs (gradually decreasing vision may not be noticed by an individual) • Normal color recognition required for some jobs

- G4.2.3 Explain the relationship between physiological needs and aircraft maintenance errors
- Lack of Communication
 - Complacency
 - Lack of Knowledge
 - Distraction
 - Lack of Teamwork
 - Fatigue
 - Lack of Resources
 - Pressure
 - Lack of Assertiveness
 - Stress
 - Lack of Awareness
 - Norms of the workplace
- G4.3.2 Defend the need to adhere to established maintenance procedures
- G4.3.3 Describe the relationship between maintenance errors and the chains of events leading to errors.
- G4.3.4 Analyze case studies to determine causes of maintenance errors.

Line (GAC): 19 Weight and Balance

Competency: 19.01 Weight and Balance

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

G17.1 Terminology

G17.1.1 Define applicable terminology

- Centre of gravity
 - Limits
 - Range
- Empty weight
 - Centre of gravity
 - Centre of gravity range
- Ballast
- Basic weight
- Arm
- Datum
- Mean aerodynamic chord include lemac and temac
- Maximum weight
 - Landing weight
 - Ramp weight
 - Takeoff weight
- Moment
- Stations
 - Longitudinal
 - Lateral
 - Water line
 - Butt line
- Tare

G17.3 Weight and Balance Requirements

G17.3.1 Explain applicable documentation

- Aircraft weight and balance control
- Weight and balance reports
- Amendments to weight and balance reports
- Alternative configurations (addendums)

G17.3.2	Describe empty weight configurations	<ul style="list-style-type: none"> • Fuels • Oils • Hydraulics • Water
G17.3.3	Explain purpose of re-weighing and balancing aircraft	
G17.4	Weighing Procedures	
G17.4.1	Explain requirements for weighing	
G17.4.2	Review documents	<ul style="list-style-type: none"> • Flight manual • Operations manual • Aircraft specifications • Type approval/certificate • Maintenance manual
G17.4.3	Describe preparation of aircraft for weighing	<ul style="list-style-type: none"> • Cleanliness • Equipment list • Fluid levels • Fuel tanks (drained) • Oil tanks (as applicable) • Position of flight controls, seats, rotors
G17.4.4	Describe environment for weighing aircraft	<ul style="list-style-type: none"> • Fans • Traffic • Building doors and windows
G17.4.5	Explain importance of weight and balance with regard to safe operation of aircraft	<ul style="list-style-type: none"> • Differences between fixed wing and rotary wing weight and balance (lateral centre of gravity)
G17.4.6	Describe jacking and levelling of aircraft for weighing	<ul style="list-style-type: none"> • Safety • Methods of levelling <ul style="list-style-type: none"> – Spirit levels – Plumb bobs – Longitudinal – Lateral – Laser (level 1 only)
G17.4.7	Describe use of various weighing equipment	<ul style="list-style-type: none"> • Calibration of scales <ul style="list-style-type: none"> – Platform – Electronic

G17.4.8	Describe recording of data	<ul style="list-style-type: none"> • Arms with reference to datum <ul style="list-style-type: none"> – Longitudinal – Lateral • Weight <ul style="list-style-type: none"> – Aircraft weighing points – Tare
G17.4.9	Describe computing centre of gravity	<ul style="list-style-type: none"> • Compare data to previous reports for realistic data
G17.4.10	Describe ballast	<ul style="list-style-type: none"> • Location • Calculation of weight
G17.5	Weight and Balance Report	
G17.5.1	Describe information required in report	<ul style="list-style-type: none"> • Aircraft make, model, serial number, and registration • Date of weighing • Weighing data • Empty weight <ul style="list-style-type: none"> – Including all items required by the basis of type approval • Empty weight centre of gravity • Equipment list • Certification • Ballast calculations • Adverse load checks • Centre of gravity limits
G17.5.2	Review various examples of weight and balance reports and equipment lists.	
G17.5.3	Prepare weight and balance report with equipment list for samples provided (Practical)	
G17.6	Weight and Balance Amendments	
G17.6.1	Describe requirements of amendments to weight and balance reports	<ul style="list-style-type: none"> • Explanation of the change • Identify the weight and balance document requiring amendment • Identify the affected aircraft • Date of the change

- Amendment number
 - Replacement equipment list
 - Items affected
 - Revised weights
 - Revised moments arms
 - New empty weight
 - New empty weight centre of gravity
 - Maintenance release certification
- G17.6.2 Describe addenda to weight and balance reports
- Passenger/cargo configurations
 - Seasonal equipment changes
- G17.6.3 Amend weight and balance report and equipment list (Practical)

Level 2

Aircraft Maintenance Technician

Line (GAC): 10 Composites
Competency: 10.01 Non-Metallic Structures

Objectives

To be competent in this are the individual must be able to:

LEARNING TASKS	CONTENT
A12.3 Composite Structures	
A12.3.1 Emphasis, at all points during this course, the importance of health and safety concerns when using composite materials	<ul style="list-style-type: none"> • WHMIS • OHS
A12.3.2 Describe fibre weaves and weights and their uses	<ul style="list-style-type: none"> • Satin • Crowfoot • Plain • Unidirectional
A12.3.3 Describe common reinforcement materials used for laminates and compare their qualities	<ul style="list-style-type: none"> • Fibreglass • Aramid fibres (*Kevlar) • Carbon fibers • Ceramic • Boron
A12.3.4 Describe importance of warp fibre direction	
A12.3.5 Describe handling of materials in "prepreg" form	<ul style="list-style-type: none"> • Emphasis is on "out time" from refrigerated storage and, upon removal from cold storage, thawing it in moisture proof bag to prevent condensation
A12.3.6 Explain matrixes in composites	<ul style="list-style-type: none"> • Epoxies • Polyesters • Microballoons
A12.3.7 Describe use and preparation of adhesives	<ul style="list-style-type: none"> • Paste adhesives • Film adhesives
A12.3.8 Describe handling of composite materials	<ul style="list-style-type: none"> • Safety • Preparation • Mixing of resins • Cleanliness • Storage

A12.3.9	Explain foam core materials	<ul style="list-style-type: none"> • Styrofoam • Urethane • PVC
A12.3.10	Identify honeycomb core materials and core configuration	<ul style="list-style-type: none"> • Cell shapes • Strength characteristic • Dimension
A12.3.11	Describe care and handling of composites	<ul style="list-style-type: none"> • Protection • Storage
A12.4	Fabrication and Repair of Composite Structures	
A12.4.1	Describe fabrication of non-metallic composite structures	<ul style="list-style-type: none"> • Solid laminates • Honeycomb sandwich • Solid core sandwich • Filament winding
A12.4.2	Explain manufacturers' methods of lay-up, applying pressures, and	
A12.4.3	State methods of machining cured and non-cured reinforcement materials (use of tools covered in G3)	<ul style="list-style-type: none"> • Hand and power tools for: <ul style="list-style-type: none"> – Cutting – Drilling – Sanding
A12.4.4	Describe workplace ventilation and vacuum requirements during machining.	
A12.4.5	Describe methods of inspection and their application:	<ul style="list-style-type: none"> • Visual and tap testing • NDI
A12.4.6	Classify damage	<ul style="list-style-type: none"> • Cosmetic • Impact and delamination • Cracks and hole damage
A12.4.7	Explain use of curing and heating equipment	
A12.4.8	Explain composite repair techniques	<ul style="list-style-type: none"> • Removal of damage and surface preparation • Surface and flush patch

- | | | |
|----------|--|--|
| | | <ul style="list-style-type: none"> • Core potting and replacement • Patch preparation • Delamination repairs • Applying pressures • Release fabrics and films • Heat curing • Finishes-paint <ul style="list-style-type: none"> – Gelcoat |
| A12.4.9 | Explain electrical bonding of composite components | <ul style="list-style-type: none"> • Lightning protection • Continuity testing |
| A12.4.10 | Describe personal safety equipment | <ul style="list-style-type: none"> • During machining • While using resins |
| A12.4.11 | Describe quality control processes | |
| A12.4.12 | Inspect composite panel (Practical) | <ul style="list-style-type: none"> • Tap test • Visual • |
| A12.4.13 | Repair composite panel (Practical) | <ul style="list-style-type: none"> • Classify damage • Remove damage and prepare surface • Repair damaged sandwich panel • Core potting and replacement • Prepare patch • Apply pressure using vacuum bag procedures • Use controlled heat curing for patch repair |

Line (GAC): **10 Composites**
Competency: **10.02 Materials and Processes**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

G12.9 Composite Materials

G12.9.1 List applications of composite materials in aircraft

- Primary structures
- Dynamic components
- Secondary structures
- Fairings, cowlings

G12.9.2 Explain advantages and disadvantages of composite materials

G12.9.3 Define “composite materials”

G12.9.4 Describe types of composite construction

- Solid laminates
- Honeycomb sandwich
- Solid-core sandwich

G12.9.5 Describe reinforcing materials

- Terms
 - Warp
 - Weave patterns
 - Plain
 - Crowfoot
 - Bidirectional
 - Unidirectional
 - Fibers
 - Fiberglass E glass
- Fiberglass S glass
- Aramide
- Carbon graphite
- Ceramic cloth
- Boron fiber patch
- Safety Precautions

G12.9.6 Describe inspection and testing methods

G12.9.7 Describe safety precautions and handling procedures

G12.9.8 Perform a composite repair (Practical)

Line (GAC): 11 Reciprocating Engines

Competency: 11.01 Bearings and Seals

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

G16.1 Types and Purposes of Bearings

G16.1.1 Describe different forces on bearings

- Friction
 - Sliding
 - Rolling
- Loads
 - Radial
 - Axial
 - Combination
 - Varying direction (misalignment)
 - Speed

G16.1.2 Discuss bearing types and their nomenclature

- Ball bearings
 - Balls
 - Inner race
 - Outer race
 - Face
 - Separator
 - Outside diameter
 - Bore
 -
- Roller bearings
 - Rollers
 - Outer ring
 - Inner ring
 - Separator
 - Face
 - Barrel rollers
- Concave rollers
- Tapered roller bearings
 - Roll
 - Cup
 - Cone
 - Cage
- Elastomeric bearings

- Spherical rod-end bearings
 - Lubricated and non-lubricated

- G16.1.3 Discuss plain bearings (bushing)
 - Loading
 - Uses
 - Material, for example
 - Bronze
 - Silver
 - Lead
 - Babbitt

- G16.2 Lubrication and Sealing
 - G16.2.1 Describe different types of seals and their Function in sealing bearing areas
 - Dust seals
 - Cap
 - Felt
 - Labyrinth seals
 - Lip seals
 - “O” ring seals
 - Carbon face seals
 - Magnetic seals
 - Chevron seals
 - Gaskets
 - Back-up rings

- G16.3 Bearing Removal Inspection and Installation Techniques
 - G16.3.1 Discuss bearing inspection and handling techniques
 - Cleaning bearings
 - Storing bearings
 - Inspecting defects
 - Pitting
 - Denting
 - Scratches
 - Corrosion
 - Spalling
 - Retainer (cage) elongation
 - Charring and cracks
 - Brinelling
 - Discolouration
 - Play
 - Inspection tools
 - New bearings

Line (GAC): 11 Reciprocating Engines
Competency: 11.02 Reciprocating Engine Principles

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
P1.1 History and Development	
P1.1.1 Discuss early development of heat engines	<ul style="list-style-type: none"> • Inventors • Types of engines • Users • Limitations <ul style="list-style-type: none"> – Efficiency – Materials – Fuels
P1.1.2 Discuss factors affecting development of engines	<ul style="list-style-type: none"> • Needs of the industry • Requirements for an aircraft engine • Certification costs
P1.1.3 Describe types of engines developed for aviation use	<ul style="list-style-type: none"> • Rotary-radial engines <ul style="list-style-type: none"> – Static radial – Multiple row radial – Wankel rotary • In-line <ul style="list-style-type: none"> – Inverted • V-type • Opposed • Water-cooled • Air-cooled
P1.1.4 Explain differences and advantages of different types of engines	
P1.1.5 Describe engine development and application	<ul style="list-style-type: none"> • Two-stroke for home-built, lightweight aircraft use • Wankel rotary • Automobile engines adapted for aircraft
P1.1.6 Describe limitations of piston engines	

P1.2 Engine Components and Accessories

P1.2.1 Describe internal engine components

- Pistons
- Piston rings
- Camshaft
- Crankshaft
- Connecting rods
- Drive shafts
- Valves
- Cam ring

P1.2.2 Describe external engine components

- Cylinders
- Crankcase
- Oil sump
- Exhaust
- Induction system

P1.2.3 Describe engine accessories

- Magnetos
- Starter motor
- Alternator/generator
- Propeller governor
- Propeller synchronizer
- Vacuum pump
- Hydraulic pump
- Fuel system components

P1.2.4 Explain the function of engine components

P1.2.5 Identify major engine components, state their purpose (Practical)

P1.3 Types of reciprocating engines

P1.3.1 Explain terms, identify by symbols, used in aircraft engine identification classification

- E.G., GTSIO-520-E1B4D

P1.3.2 Classify engines by cylinder arrangement or displacement

- Letters to indicate type and characteristics
- Letters to indicate displacement
- Suffix letters for additional information

- | | | |
|--------|---|---|
| P1.3.3 | Explain purpose of engine data plates | <ul style="list-style-type: none"> • Location • Data • Applicable regulations |
| P1.3.4 | List and identify types of engines used in school (installed in aircraft and on shop floor) (Practical) | |
| P1.3.5 | Referencing engine data plates, determine characteristics of each engine type identified (Practical) | |
| P1.4 | Engine Theory | |
| P1.4.1 | Explain principles of energy transformation | <ul style="list-style-type: none"> • Chemical energy to heat transformation • Heat energy to mechanical energy • Kinetic energy • Potential energy |
| P1.4.2 | Explain Gas Laws, and how they apply to engine operation | <ul style="list-style-type: none"> • Charles' law • Boyle's law • General gas laws |
| P1.4.3 | Explain piston displacement | |
| P1.4.4 | Explain power calculations | <ul style="list-style-type: none"> • Define power • Horsepower (hp) <ul style="list-style-type: none"> – Brake (hp) – Friction (hp) – Indicated (hp) – Shaft (hp) – Plank formula • Watts • Torque <ul style="list-style-type: none"> – Prony brake – Dynamometer – Brake mean effective pressure (bmep) • Specific fuel consumption (sfc) <ul style="list-style-type: none"> – Brake (bsfc) |
| P1.4.5 | Explain engine efficiency | <ul style="list-style-type: none"> • Mechanical • Thermal • Volumetric |
| P1.4.6 | Explain factors affecting performance, including | <ul style="list-style-type: none"> • Manifold pressure • RPM (revolutions per minute) • Air volume |

- Air density
 - Weight-to-power ratio
 - Detonation
 - Pre-ignition
 - Fuel octane
- P1.4.7 Explain Otto cycle (constant volume cycle)
- P1.4.8 Explain power curves
- P1.4.9 Draw graph to represent indicator diagram for Otto Cycle (Practical)
- P1.4.10 Compute horsepower using PLANK formula
- P1.4.11 Calculate piston displacement
- P1.4.12 Calculate compression ratio
- P1.5 Operation Fundamentals
- P1.5.1 Explain engine operation terminology
- Internal combustion engine
 - Cycle
 - Stroke
 - Top dead centre
 - Bottom dead centre
 - Square engine
 - Over-
 - Under-
 - Conversion of reciprocating motion to rotating motion
 - Relationship of piston travel to crankshaft travel
 - Ineffective crank angle
- P1.5.2 Explain two-stroke cycle
- Uses
 - Advantages
 - Disadvantages
 - Five events occur in each operating cycle
 - Intake

- Compression
 - Ignition
 - Power
 - Exhaust
 - Valve arrangement
 - Fuel/induction system
- P1.5.3 Explain four-stroke cycle
- Otto cycle
 - Intake
 - Compression
 - Ignition
 - Power
 - Exhaust
 - Valve timing
 - Lead
 - Lag
 - Overlap
 - Compare with two-stroke cycle
- P1.5.4 Explain cylinder-pressure indicating diagram
- P1.5.6 Explain engine timing
- Valve operation and mechanisms
 - Cylinder firing-order for different types of engines
 - Lycoming horizontally opposed
 - Continental horizontally opposed
 - Single bank radial
 - Multi-bank radial
 - Timing for engine balance
 - “Formula” for determining firing order of large radial engines
 - Valve operating components
 - Camshaft
 - Valve lifters/tappets
 - Cam
 - Cam plate/ring
 - Rocker arm
 - Radial engine cam ring table (to determine speed and direction of rotation)
- P1.5.7 Describe engine cooling
- Fins on cylinders
 - Baffles on engine
 - Sodium filled exhaust valves
 - Air flow through engine
 - Oil system
 - Liquid cooling

- P1.5.8 Determine firing order of various reciprocating engines (Practical)

- P1.5.9 Identify combustion and valve timing components (Practical)

- P1.5.10 Identify engine cylinder positions (e.g., No. 1 on the Continental) (Practical)

Line (GAC): 11 Reciprocating Engines
Competency: 11.03 Reciprocating Engine Maintenance

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

<p>P2.3 Engine overhaul procedures</p> <p>P2.3.3 Describe disassembly procedures:</p> <p>P2.3.4 Describe cleaning procedures</p> <p>P2.3.5 Describe inspection procedures</p> <p>P2.3.6 Describe dimensional inspection procedures</p> <p>P2.3.7 Describe repair and replacement procedures</p>	<ul style="list-style-type: none"> • Use of check sheets • Use of manufactures' technical publication manuals <ul style="list-style-type: none"> – Use of index marks • Types of cleaning materials • Degreasing • Decarbonizing • Stripping • Abrasive blasting • Vapor bath • Visual • NDT • Typical wear items • Equipment • Repairable items <ul style="list-style-type: none"> – Crankcase – Crankshaft (not usual) – Cylinders – Bushings – Valve seats – Valve (reconditioning) • Replacement items <ul style="list-style-type: none"> – Items that are not repairable – Pistons and rings – Cylinder heads – Cylinders – Bushings – Studs and fasteners
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- Valve guides and seats
 - Rocker arms, shafts, and bearings
 - Camshafts
 - Crankshafts

- P2.3.8 Describe assembly procedures
 - Assemblies
 - Sub-assemblies
 - Installation of engine onto test stand

- P2.3.9 Describe testing procedures
 - Recommended procedures
 - Pre-oiling
 - Engine running
 - Operating parameters
 - Temperatures
 - Pressures
 - Record keeping

- P2.3.10 Describe preservation and packing procedures
 - Interior preservation
 - Exterior preservation
 - Short term storage
 - Long tem storage

- P2.3.11 Describe documentation and certification
 - Engine and component logs
 - Parts documentation

- P2.3.12 Disassemble, clean, and inspect engine or component for overhaul (Practical)

- P2.3.13 Determine parts serviceability with reference to manufactures’ technical publications (Practical)

- P2.3.14 Reassemble engine and install component (Practical)

- P2.3.15 Test engine during run up (Practical)

- P2.4 Maintenance Procedures

- P2.4.1 Define “maintenance” and “service”
 - Types of maintenance (include inspections)
 - Scope of servicing
Limitations

P2.4.2	Describe servicing of aero engines	<ul style="list-style-type: none"> • Cleaning • Lubricating • Replenishing of fluids
P2.4.3	Describe maintenance of ignition systems	<ul style="list-style-type: none"> • Spark plug, inspection, cleaning, and replacement • Magneto timing, inspection, repair, and replacement • Harness testing and replacement
P2.4.4	Describe maintenance of fuel systems	<ul style="list-style-type: none"> • Leak checks • Float adjustments • Fuel flow and pressure adjustments • Nozzle cleaning • Carburetor/fuel injection, inspection, adjustment and replacement • Fuel pump inspection and replacement
P2.4.5	Describe maintenance of lubricating systems	<ul style="list-style-type: none"> • Oil system component, inspection, replacement and adjustment <ul style="list-style-type: none"> – Oil pump – Oil cooler – Fluid lines – Leak checks – Filters
P2.4.6	Describe maintenance of induction and exhaust systems	<ul style="list-style-type: none"> • Induction system inspection, repair and replacement • Exhaust system inspection, repair and replacement • Turbo-and super-charging systems inspection, adjustment and replacement
P2.4.7	Describe cylinder differential pressure testing	<ul style="list-style-type: none"> • Purpose • Equipment • Procedure • Frequency • Documentation
P2.4.8	Describe ground running and operational testing of reciprocating engines and components	<ul style="list-style-type: none"> • Starting procedures • Operating procedures • Oil consumption check • Engine run-in procedures • Instrument monitoring <ul style="list-style-type: none"> – Parameters

- Shut down procedures

- P2.4.9 Describe engine trouble shooting

- P2.4.10 Describe certification of maintenance work

- P2.4.11 Carry out reciprocating engine maintenance (Practical)
 - Inspect engine
 - Remove/install components
 - Test and adjust engine systems
 - Start and operate engine
 - Carry out cylinder pressure differential test

- P2.4.12 Service reciprocating engine and its systems
 - Check fluid levels
 - Replenish fluids
 - Clean components
 - Check pressures
 - Check for leaks

Line (GAC): **11 Reciprocating Engines**
Competency: **11.04 Carburation and Engine Fuel Systems**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

P3.1 Requirements of Engine Fuel Systems

P3.1.1 Explain requirements for carburation

- Fuel metering
- Vaporization of fuel
- Control of engine power
- Control of fuel/air mixture

P3.1.2 Identify types of fuel carburation devices

- Float carburetor
- Pressure carburetor
- Fuel injection

P3.2 Related Physics

P3.2.3 Explain how Bernoulli’s Principle relates to operation of simple carburetor

P3.2.4 Explain movement and metering of fuel in simple carburetor.

P3.2.6 Explain function of air bleed in simple carburetor

P3.3 Characteristics of Gasoline

P3.3.3 Identify range of fuel/air mixture ratios within which gasoline will burn

P3.3.4 Define “stoichiometric mixture”

P3.3.5 Differentiate between mixture ranges

- Best power
- Lean best power
- Rich best power
- Best economy

- P3.3.6 Explain effect of fuel/air mixture
- Exhaust gas temperature
 - Flame propagation
 - Detonation
 - Afterfiring
 - Backfiring
 - Specific fuel consumption
 - Effects of altitude
- P3.4 Carburetors
- P3.4.1 Differentiate between types of carburetor floats
- P3.4.2 Identify fuel strainer
- P3.4.3 List components which make up main metering system
- P3.4.4 Identify components of idle system
- P3.4.5 Describe different types of accelerating systems
- Accelerating well
 - Accelerating pumps
- P3.4.6 Identify types of main mixture controls
- Needle type
 - Disc type
 - Backsuction type
 - Variable orifice
 - AMC
- P3.4.7 Identify types of economizer systems
- Needle valve
 - Air bleed
 - Manifold pressure
- P3.4.8 Explain function of components in float carburetor
- Venturi
 - Metering jets
 - Discharge nozzle
 - Idle circuit
 - Main metering circuit
 - Float
 - Needle valve
 - Accelerator pump

- Accelerator well
 - Main mixture controls
 - Idle mixture control
 - Economizers

- P3.5 Pressure Injection Carburetors

- P3.5.1 State advantages of pressure injection carburetors over float carburetors

- P3.5.2 Explain operation of fuel pressure regulator

- P3.5.3 Identify major components in pressure injection carburetor

- P3.5.4 Define “air metering force” and “fuel metering force”.

- P3.5.5 Explain operation of sub-systems
 - Mixture control system
 - Automatic mixture control system
 - Idle system
 - Acceleration system
 - Manual power enrichment valve
 - Airflow power enrichment valve

- P3.6 Anti-detonation Injection (ADI)

- P3.6.1 State purpose of anti-detonation injection (ADI)

- P3.6.2 Describe components in ADI system

- P3.6.3 Describe principles of operation of ADI system.

- P3.7.3 Describe adjustments of idle speed

- P3.7.4 List items to be inspected, on carburetor, during routine inspection

- P3.7.5 Describe removal and installation procedures of aircraft carburetor
- P3.7.6 Describe possible causes and corrective action for carburetor problems
- Carburetor leaks when engine stopped
 - Mixture too lean at idle
 - Mixture too lean at cruise
 - Mixture too lean at full power
 - Mixture too rich at idle
 - Mixture too rich at high power
 - Poor acceleration
 - Poor idling
 - Engine stalls during
 - Acceleration
 - Idle
 - Engine “hunting”
- P3.7.7 Describe independent check for carburetor controls

Line (GAC): 11 Reciprocating Engines
Competency: 11.05 Introduction to Fuel Systems

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

<p>P4.1 Introduction to Fuel Injection</p> <p>P4.1.1 Review disadvantages of carburation</p> <p>P4.1.2 Describe basic concepts of continuous flow fuel injection system</p> <p>P4.2 Introduction to Fuel Injection</p> <p>P4.2.1 Describe fuel control unit</p> <p>P4.2.2 Describe regulator unit</p>	<ul style="list-style-type: none"> • Uneven fuel/air distribution • Carburetor icing • Incomplete vaporization • Loss of fuel in abrupt, or prolonged • Positive delivery • Delivers it to intake port of each cylinder • Continuous flow • Fuel inlet strainer • Mixture control valve <ul style="list-style-type: none"> – Idle cut-off – Manual mixture control – Cockpit linkage • Main metering jet • Throttle fuel valve <ul style="list-style-type: none"> – Idle valve lever connection to throttle lever linkage • Fuel regulator <ul style="list-style-type: none"> – Air diaphragm <ul style="list-style-type: none"> ○ Inlet air pressure ○ Venturi air pressure – Fuel diaphragm <ul style="list-style-type: none"> ○ Metered fuel pressure ○ Unmetered fuel pressure ○ Ball valve • Throttle valve <ul style="list-style-type: none"> – Cockpit linkage
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- P4.2.3 Explain interaction of air metering force and fuel metering force to regulate fuel flow
- P4.2.4 Describe function of flow divider
- Divides fuel flow
 - Idle downstream fuel pressure
 - Positive fuel cutoff
 - Fuel flow indication
- P4.2.5 Describe function of fuel injection nozzles
- Calibration
 - Air bleed system
 - Installation
- P4.2.6 Describe idle system
- Constant head spring
 - Constant effort spring
- P4.2.7 Describe manual mixture control system
- P4.2.8 Describe automatic mixture control
- Bellows
 - Bleed across air diaphragm
- P4.2.9 Describe starting procedures
- Cold engine
 - Hot engine
- P4.2.10 Describe system maintenance
- Nozzle cleaning
 - Injector body
- P4.2.11 Describe system adjustments
- Idle mixture
 - Idle speed
- P4.2.12 Discuss typical problems that occur and troubleshooting techniques to pinpoint fault and determine corrective action.
- P4.2.13 Describe typical repairs and/or refractors for these faults
- P4.2.14 Trace a Bendix fuel injection system flow diagram.
- P4.3 Teledyne Continental System
- P4.3.1 Describe function of fuel pump
- Vapor chamber
 - Vane pump
 - Adjustable orifice

		<ul style="list-style-type: none"> • Relief valve • Jet pump/venturi • Bypass check valve • Variable restrictor controlled by aneroid valve for turbocharging
P4.3.2	Describe fuel control unit	<ul style="list-style-type: none"> • Manual mixture control valve <ul style="list-style-type: none"> – Linkage to cockpit • Throttle fuel valve <ul style="list-style-type: none"> – Air valve linkage – Cockpit linkage
P4.3.3	Describe function of fuel manifold valve	<ul style="list-style-type: none"> • Distribution of fuel • Positive shut-off at fuel cutoff
P4.3.4	Describe function of injector lines	
P4.3.5	Describe function of fuel injection nozzles	<ul style="list-style-type: none"> • Calibration • Air bleed system • Nozzle length • Turbocharged application
P4.3.6	Describe starting procedures	<ul style="list-style-type: none"> • Cold engine • Hot engine
P4.3.7	Describe system maintenance	<ul style="list-style-type: none"> • Nozzle cleaning • Inspection
P4.3.8	Describe system adjustments	<ul style="list-style-type: none"> • Low unmetered fuel pressure • High unmetered fuel pressure • Idle mixture • Idle speed
P4.3.9	Describe typical problems that occur and troubleshooting techniques to pinpoint fault and determine corrective action	
P4.3.10	Describe typical repairs and/or rectifications for these faults	
P4.3.11	Trace a Continental fuel injection flow diagram	

Line (GAC): 11 Reciprocating Engines

Competency: 11.06 Fuel Injection Systems

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

P5.1 Reciprocating Engine Ignition Systems

P5.1.1 Explain battery ignition systems

- Components and their function
 - Coil
 - Battery
 - Distributor
 - Points
 - Capacitor
 - Distributor cap
 - Ignition harness
 - Spark plugs
 - Ignition switch
- Advantages of battery ignition system over magneto system

P5.1.2 Explain low tension magneto ignition systems

- Components and their function
 - Magneto
 - Coil
 - Distributor
 - Points
 - Capacitor
 - Ignition harness
 - Spark plugs
 - Ignition switch
- Advantages and disadvantages of low tension magneto system

P5.1.3 Explain high tension magneto ignition systems

- Single and dual magnetos
- Components and their function
 - Magneto mechanical system
 - Rotating magnets
 - Bearing
 - Seal
 - Methods of mounting

- Base mount
- Vernier coupling
- Flange mount
- Magneto magnetic circuit
 - Two pole magnet
 - Pole shoes
 - Core of coil
 - Flux flow
 - Full register
 - Null
- Primary circuit
 - Windings
 - Points
 - Cam
 - Capacitor
 - Feed through
 - Axial capacitor
 - Radio noise suppression
- Collapsing of primary field
 - E-gap
- Secondary circuit
 - Windings
 - Carbon brush contact
 - Distributor gear
 - Distributor block

P5.1.4 Describe electronic ignition systems

P5.1.5 Describe magneto maintenance procedures

P5.1.6 Inspect, service, and test magneto ignition system components (Practical)

P5.2 Ignition Harnesses

P5.2.1 Explain purpose of ignition harnesses

- Carry high voltage
- Noise shielding

P5.2.2 Describe construction of ignition harnesses

- Centre conductor
 - ‘Slick/Electro’
 - ‘Bendix’
- Insulator

- Shield
 - Outer covering
 - Terminal ends
 - 5/8"-24 shielded
 - 3/4"-20 all weather
 - Angled leads
 - Insulators

- P5.2.3 Describe installation of ignition harnesses
 - 'Bendix' type
 - Crimp style
 - Distributor block end
 - Spark plug end
 - 'Slick'
 - Pin style
 - Distributor block end
 - Spark plug end

- P5.2.4 Describe testing of ignition harnesses
 - Continuity test
 - Insulation test
 - Resistance test

- P5.2.5 Install and test ignition harness

- P5.3 Spark Plugs

- P5.3.1 Describe spark plugs
 - Size of plugs
 - Shell thread
 - Terminal thread
 - Electrode types
 - Massive
 - Fine wire
 - Reach
 - Short
 - Long
 - Gasket
 - Part number information
 - Heat range
 - Selectable range as per Type
 - Certificate
 - Resistor type

P5.3.2 Describe maintenance of spark plugs

- Inspection intervals
- Removal
- Visual inspection
 - Types of fouling
 - Wear limits
- Cleaning
 - Electrode
 - Abrasive blast
 - Vibrator type
 - Terminal end
 - Threads
- Gapping
 - Fine wire
 - Massive
- Testing
- Installation
 - Rotation
 - Lubrication
 - Torque
 - Spark plug
 - Terminal end
- Care and handling

P5.3.3 Remove, clean, inspect, test, and install spark plugs

P5.4 Ignition Systems for Engine Starting

P5.4.1 Explain reasons for ignition systems for engine starting

P5.4.2 Explain booster magneto

- Theory of operation
- Booster coil
 - Power source
- Trailing finger
 - Firing order

P5.4.3 Explain induction vibrators

- Theory of operation

- P5.4.4 Explain 'Shower of Sparks' ignition
- Theory of operation
 - Starting vibrator
 - Ignition switch
 - Magnetos condition on start
 - Left
 - Right
 - Left magneto breaker points
 - Retard
 - Advance
- P5.4.5 Explain impulse couplings
- Theory of operation
 - Lag angle
 - Spring loaded coupling
 - Coming in speed
- P5.4.6 Describe maintenance of ignition systems for engine starting
- P5.4.7 Inspect and test ignition systems for engine starting (Practical)
- P5.5 Magneto Timing
- P5.5.1 Explain conditions that must occur for proper ignition timing
- P5.5.2 Describe internal timing of magnetos
- Locating E-gap
 - Adjusting point opening
 - Advance points
 - Retard points (if applicable)
 - Gear meshing
- P5.5.3 Describe magneto-to-engine timing (external timing)
- Locate advance firing location on compression stroke of #1 cylinder
 - Timing hat
 - Time-rite
 - Engine markings
 - Set magneto to fire #1 ignition lead (Explain various methods)
 - Engage magneto to engine (Explain various methods)
 - Do final adjustment using magneto timer

- | | | |
|--------|---|--|
| P5.5.4 | Internally time magnetos | <ul style="list-style-type: none"> • Single • Dual • Radial engine |
| P5.5.5 | Install magnetos on any of the following | <ul style="list-style-type: none"> • Single • Dual • Radial engine |
| P5.6 | Ignition Systems Maintenance | |
| P5.6.1 | Describe field-inspection of installed ignition-system. | |
| P5.6.2 | Explain testing of magneto system | <ul style="list-style-type: none"> • Magneto RPM drop test • Live magneto test |
| P5.6.3 | Explain drift of magneto timing | <ul style="list-style-type: none"> • Cam follower wear • Breaker point wear |
| P5.6.4 | Describe use of engine ignition analyzer | |

Line (GAC): 11 Reciprocating Engines
Competency: 11.07 Induction, Supercharging, Exhaust

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

P10.1 Related Physics

P10.1.2 Define

- Manifold pressure
- Induction
- Boost
- Supercharging
- Turbocharging
- ISA (International Standard Atmosphere)
- Critical altitude
- Absolute altitude
- Engine rated power

P10.1.3 Explain effect of density-altitude on engine performance

P10.1.4 Explain how Gas Laws relate to engine performance

P10.2

P10.2.1 Describe reciprocating engine induction system components

- Air intakes
- System filtering
- Dust removal
- Ice control
- Intake manifold
- Alternate air intake
- Fuel metering systems

P10.2.2 Explain purpose of supercharging

- Relationship between manifold pressure and horsepower
- Density altitude
- Supercharging limitations

- P10.2.3 Compare induction systems of opposed engines with that of radial engines
- P10.2.4 Perform inspection of aircraft engine induction system (Practical)
- P10.3 Classification of Superchargers
- P10.3.1 Describe aircraft superchargers
- Internally driven superchargers
 - Single stage, one speed
 - Single stage, two speed
 - Externally driven superchargers (turbochargers)
 - Discuss turbocompound engines
- P10.3.2 Describe sea level supercharger and altitude supercharger
- P10.4 Internally driven Superchargers
- P10.4.1 Describe internal supercharger system
- Impeller
 - Diffuser
 - Carburetor
 - Single speed/two speed
- P10.4.2 Explain operation of two-speed supercharger
- P10.4.3 Explain Changes in temperature and pressure within internal supercharger
- P10.5 Turbocharger Systems
- P10.5.1 Describe configurations and operation of turbocharger systems
- P10.5.2 Describe components of turbocharger system
- Ground adjustable waste gate
 - Automatic waste gate
 - Absolute pressure controller
 - Ratio controller
 - Rate controller
 - Variable absolute pressure controller

- Pressure relief valve
 - Alternate air door
 - Density controller
 - Differential pressure controller
 - Heat exchanger

- P10.5.3 Describe turbocharger oil system
 - Lubrication
 - Cooling
 - Turbocharging control

- P10.5.4 Describe adjustments
 - Density controller
 - Absolute pressure controller
 - Ratio controller
 - Variable absolute pressure controller
 - Waste gate

- P10.5.5 Describe typical turbocharger faults

- P10.5.6 Describe turbocharging systems troubleshooting methods

- P10.6 Exhaust Systems

- P10.6.1 Describe types of exhaust systems
 - Short stack
 - Collector ring
 - Opposed type exhaust manifold

- P10.6.2 Explain purpose of mufflers and heat exchangers
 - Cabin heat
 - Carburetor heat

- P10.6.4 Describe exhaust system maintenance
 - Inspection and repair critical areas
 - Welds
 - Expansion joints
 - Bends
 - Internal baffles
 - Heat muffs
 - Pressure testing
 - Vacuum cleaner
 - Soap and water

- P10.6.5 Describe turbocharged exhaust system
 - Gaskets and seals
 - “V” band couplings

P10.7 Turbocharged Engines

- Heat shrouds and shields
- Expansion joints

P10.7.1 Describe operation of turbocharged engines

- Warm up procedures
- Limitations
- Cool down procedures
- Safety procedures

Line (GAC): 11 Reciprocating Engines

Competency: 11.08 Engine Starting Systems

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

P12.1 Reciprocating Engines Starting Systems

P12.1.1 Discuss starting systems

- Hand propping (Hand Cranking)
 - Hazards and safety
- Bungee cord
- Direct hand cranking
- Inertia starters
 - Hand inertia
 - Combination inertia
- Cartridge
- Direct cranking electric

P12.1.2 Describe starting systems operation

- Sources of energy
 - Mechanical
 - Combustion
 - Electrical
- Methods of engagement and disengagement
 - Clutches
 - Over running
 - Torque overload release
 - Helical spline
 - Spring clutch
- Drive configurations
 - 90 degree drive
 - Planetary gear drive
 - Direct drive
 - Pinion and starter gear

P12.1.3 Describe starting systems operating procedures

Line (GAC): 11 Reciprocating Engines
Competency: 11.09 Lubricants and Lubrication

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
P13.1 Function and Characteristics of Lubricants	
P13.1.1 Describe functions of lubricants	<ul style="list-style-type: none"> • Friction • Cooling • Corrosion • Cleaning • Cushioning • Sealing
P13.1.2 Describe characteristics of engine lubricants	<ul style="list-style-type: none"> • Viscosity and Index • Specific Gravity • Colour • Cloud and pour point • Flash and fire point • Carbon residue • Ant-forming quality • Operating range • Resistance to oxidation • Non-corrosive
P13.2 Types and Classifications of Lubricants	
P13.2.1 Describe common standards and specification for lubricants	<ul style="list-style-type: none"> • SAE system • Commercial aviation grade number • Military specifications
P13.2.2 Explain advantages and disadvantages of	<ul style="list-style-type: none"> • Mineral oils • Ashless dispersant oils • Synthetic oils • Greases
P13.2.3 Explain precautions when inter-mixing oil types	

P13.3 Reciprocating Engine Lubricating Systems

- | | | |
|---------|---|---|
| P13.3.1 | Describe types of lubrication systems | <ul style="list-style-type: none"> • Dry-sump • Wet-sump |
| P13.3.2 | Describe external components of reciprocating engine oil lubrication system | <ul style="list-style-type: none"> • Tanks <ul style="list-style-type: none"> – Capacity • Pumps <ul style="list-style-type: none"> – Scavange • Filters <ul style="list-style-type: none"> – Types of filters <ul style="list-style-type: none"> ○ Pressure and scavange ○ Full-flow and partial-flow ○ Edge ○ Depth ○ Surface ○ Semi-depth • Pressure relief valve • Pressure indication • Temperature regulator • Temperature indication • Quantity indication • Temperature switches • Cooler • Flow control valves • Surge protection valves • Air flow control valves • Oil/Air separators • Oil dilution |
| P13.3.3 | Describe methods for internal lubrication of reciprocating engines | <ul style="list-style-type: none"> • Pressure • Splash • Pressure/splash combination |
| P13.3.4 | Describe maintenance practices for reciprocating engine oil lubrication systems | <ul style="list-style-type: none"> • Analysis <ul style="list-style-type: none"> – Magnetic plugs – Filter inspection – Spectrometric • Maintenance <ul style="list-style-type: none"> – Tanks – Coolers – Screens and strainers |

- Filters
- Bypass valves
- Relief valve
 - o Adjustment
- Frequency of servicing

P13.3.5 Service reciprocating engine lubricating system
(Practical)

P13.3.6 Inspect engine oil-system

Line (GAC): 11 Reciprocating Engines
Competency: 11.10 Aircraft Engine: Operation and Installation

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

P14.1 Removal and Installation – Reciprocating Engines

P14.1.1 Discuss reasons for removal of reciprocating engines

- Defects requiring removal
 - Cracked crankcase
 - Defective mounts
 - Access to firewall
- Engine has reached Time Between Overhaul (TBO)
 - Engine fails to meet standards
 - Excessive internal wear
 - High oil consumption
 - High operating temperatures
 - Poor performance
 - Sudden stoppage
 - Sudden speed reduction (engine detuned)
 - Overspeed
 - Foreign Object Damage (FOD) ingestion
 - Metal particles in oil
 - Immersion in water (cold engine, hot engine, salt water)
 - When run using incorrect fuel
 - Excessive vibration
 - Exposure to volcanic ash
 - Lack of pre-oiling

- | | | |
|---------|---|--|
| P14.1.2 | Describe procedures for preparation of engine removal/installation | <ul style="list-style-type: none"> • Magneto “off” or grounded • Fuel shut-off • Battery disconnected • Wheels chocked • Tail supported • Human resources required • Fire safety procedures • Hoisting requirements and safety |
| P14.1.3 | Describe disconnection/reconnection of | <ul style="list-style-type: none"> • Engine controls • Electrical components • Fuel, oil, hydraulic, air, and other lines
(Note: stress importance of capping lines) • Engine mounts |
| P14.1.4 | Describe removal of other components necessary to facilitate engine removal | <ul style="list-style-type: none"> • Cowlings • Baffles |
| P14.1.5 | Describe procedure for hoisting and removing/installing engine | <ul style="list-style-type: none"> • Use of slings and hooks • Use of hoists • Placement of engine receiving stands |
| P14.1.6 | Describe transfer of components to replacement engine (as necessary) | <ul style="list-style-type: none"> • Starter motor • Propeller governor • Fuel pumps • Magnetos • Vacuum pump • Engine mounts |
| P14.1.7 | Describe engine installation procedures | <ul style="list-style-type: none"> • Inspections required <ul style="list-style-type: none"> – Pre-installation – Functional – Independent inspections – Leak checks • De-preservation • Pre-oiling |
| P14.1.8 | Describe required log book entries, maintenance certifications, and records | |
| P14.1.9 | Describe preservation and crating procedures for storage/transportation of engines. | |

P14.3 Reciprocating Engines Operation

P14.3.1 Describe preparation of engines for ground running

- Pre-run inspection
 - Points to look for
- Pre-oiling
 - Reasons
 - Equipment
 - Procedure
- Fuel system bleeding
- Propeller checks
- Cowlings in position
- Check the operation of engine and propeller controls
- Fire precautions
- F.O.D.
- Operating area clear of personnel and equipment
- Pre-heat
 - Heat blanket
 - Oil heat
 - Herman Nelson
- Radial engine propeller pull-through

P14.3.2 Describe run-up procedures

- Starting using external power sources
- Starting using aircraft battery
- Hand starting
- Starting procedure
 - Position of controls
 - Idle rpm
 - Mixture position
- Check engine rpm
- Check fuel flow
- Check temperatures and pressures
- Observance of other indication and warning systems
- Magneto checks
- Avoidance of critical rpm range

P14.3.3 Describe factors that affect engine starting

- Starter systems
- Ignition faults
- Fuel system faults

- P14.3.4 Describe engine shut-down procedures
- Idle mixture shut-off
 - Danger of shut-down using magneto switch
 - Cool down period
- P14.3.5 Describe typical engine adjustments for reciprocating engines
- Carburetor
 - Fuel injection system
 - Oil pressure
 - Fuel pressure and flow
 - Magneto
 - Timing
 - Turbocharger
 - Propeller governor
 - Propeller synchronizer
 - Generator/alternator
- P14.3.6 Describe emergency procedures:
- Oil leak
 - Fuel leak
 - Fire
 - Over-speed
- P14.3.7 Ground run reciprocating engine (Practical)
- P14.5 Troubleshooting Reciprocating Engines
- P14.5.1 Review troubleshooting techniques and principles
- P14.5.2 Describe operating problems and their probable causes
- Backfiring
 - Engine fails to start
 - Low power/uneven running
 - Failure to develop full power
 - Rough running
 - Failure to shut down
 - Low/high operating temperatures
 - Low/high operating pressures
 - Low/high fuel flow
 - Vibration
- P14.5.3 Describe probable remedial action for the above problems
- Manufacturers' recommended procedures

- P14.5.4 Review log book entries and maintenance records required prior to and following remedial action.

		of sound
		<ul style="list-style-type: none"> • Ratio of forward velocity to rotational velocity • Propeller load • Propeller efficiency • Propeller feathering • Reverse thrust • Newton's laws • Airfoil design • Angle of attack • Airspeed • Density
P11.4	Propeller Classifications and Types	
P11.4.1	Describe classifications of propellers	<ul style="list-style-type: none"> • Tractor • Pusher
P11.4.2	Describe types of propellers	<ul style="list-style-type: none"> • Fixed pitch • Ground-adjustable • Controllable-pitch • Two-position pitch • Constant speed • Automatic pitch
P11.4.3	Describe feathering capability of controllable pitch propeller	
P11.4.4	Describe reverse pitch capability of controllable pitch propeller	
P11.5	Fixed Pitch and Variable Pitch Propellers	
P11.5.1	Describe construction of wooden propellers	<ul style="list-style-type: none"> • Materials used • Fabrication techniques • Shielding to prevent abrasion • Mounting assemblies • Identification
P11.5.2	Describe construction of metal propellers	<ul style="list-style-type: none"> • Materials used • Fabrication techniques • Mounting

		<ul style="list-style-type: none"> • Identification
P11.5.3	Describe construction of composite propellers	<ul style="list-style-type: none"> • Materials used • Fabrication techniques • Mounting • Identification
P11.5.4	State advantages and disadvantages of different types of propellers	<ul style="list-style-type: none"> • Wood • Metal • Composite
P11.5.5	Describe construction of ground adjustable propellers	<ul style="list-style-type: none"> • Blade design • Hub design • Method of changing pitch
P11.5.6	State advantages of being able to adjust blade pitch on ground	
P11.6	Propellers Governors	
P11.6.1	Explain advantages of being able to change and control propeller pitch in flight.	
P11.6.2	Discuss two-position propeller system	<ul style="list-style-type: none"> • Basic pitch-change mechanism of propeller (oil pressure and counterweights) • Valve system for selecting high or low pitch
P11.6.3	Discuss constant-speed propeller system	<ul style="list-style-type: none"> • Review concept of constant speeding • State mechanisms that may be used for pitch change • Describe basic concept of how oil flows through governor to control blade angle of propeller
P11.6.4	Describe propeller governors	<ul style="list-style-type: none"> • Internal parts • Oil flow through governor and crankshaft • Relationship between speeder spring pressure and flyweight forces due to engine rpm • On-speed condition and resultant oil flow • Under-speed condition and resultant oil flow • Over-speed condition and resultant oil flow

		<ul style="list-style-type: none"> • Linkage between propeller control in cockpit and governor speeder spring adjustment • Feathering capability of governor
P11.7	Constant-Speed and Feathering Propellers	
P11.7.1	Describe construction and internal operation	<ul style="list-style-type: none"> • Non-feathering • Feathering • Counterweight • Reversible
P11.7.2	Describe operation of feathering propeller installation	<ul style="list-style-type: none"> • Cockpit controls • Cockpit instrumentation
P11.7.3	Explain	<ul style="list-style-type: none"> • Shaft horsepower (SHP) • Equivalent shaft horsepower (ESHP) • Torquemeter readings compared to horsepower output
P11.7.4	Describe construction and internal operation of reversing propeller	
P11.7.5	Describe operation of turbo-prop (PT-6 System) control systems	<ul style="list-style-type: none"> • Cockpit controls • Engine reversing linkage • Propeller governor during <ul style="list-style-type: none"> – On-speed – Under-speed – Over-speed – Feathering – Reversing • Propeller over-speed governor • Topping governor
P11.7.8	Disassemble and Reassemble Propeller (Practical)	
P11.8	Synchronizing and Synchrophasing Systems	
P11.8.1	Explain	<ul style="list-style-type: none"> • Synchronized propeller operation • Synchrophased propeller operation
P11.8.2	Define terminology for systems	<ul style="list-style-type: none"> • Master engine • Slave engine

P11.8.3	Describe components and operation	<ul style="list-style-type: none"> • Synchronizing system • Synchrophasing system
P11.9	Autofeather Systems	
P11.9.1	Explain autofeather system	
P11.10	Propellers Installation and Removal	
P11.10.1	Describe basic types and components of propeller mounting configurations	<ul style="list-style-type: none"> • Tapered shaft • Splined shaft • Flanged shaft
P11.10.2	Describe basic steps for removal and installation for each shaft configuration	<ul style="list-style-type: none"> • How puller part of hub works • How to check and improve interference fit • Inspection of crankshaft • Installation and making safe
P11.10.3	Describe steps for removal and installation on splined shaft	<ul style="list-style-type: none"> • Removal procedure • Master spline • Spline inspection • Installation procedure • Front-cone bottoming and how to fix the problem • Rear cone bottoming and how to fix the problem • Torqing and making safe
P11.10.4	Describe parts of flanged hub	
P11.10.5	Describe basic steps for removal and installation on a flanged hub	<ul style="list-style-type: none"> • Removal procedure • Replacing bushings • Mating surface inspection • Dowel position • Propeller positioning in absence of dowels • Installation and making safe
P11.10.6	Remove, inspect reinstall and adjust propeller on piston or turbine engine (Practical)	

P11.11 Inspection, Maintenance and Repair

P.11.11.1 Discuss propeller vibrations

- Correctable vibrations
- Uncorrectable vibrations
- Purpose for checking propeller track and balance
- Method for checking track and balance
- Static balance
 - Horizontal imbalance
 - Vertical imbalance
 - Method for correcting
- Dynamic imbalance

P11.11.2 Discuss propeller repairs

- General causes of propeller damage
- Results of not repairing damage
- General inspection or maintenance operations
- Repairs that AME is authorised to accomplish
- Repairs that must be done by specialized shops

P11.11.3 Discuss wooden propeller inspection

- Defects that may occur on all parts of propeller
- Defects that are cause for rejection
- Basic repairs of minor damage
- Major damage

P11.11.4 Discuss hollow and solid metal propellers

- Major damage
- Techniques used for inspection
- Basic repairs allowed for minor damage

P11.11.5 Discuss aluminum-alloy propellers

- Major damage
 - Bent in face alignment
 - Bent in edge alignment
 - Fatigue failure
- Prevention and treatment of minor surface defects
- Repair of pitted leading edges
- Inspection and treatment of scratches and suspected cracks
 - Local etching
 - Purpose
 - Procedure

- Shortening of blades to remove defects
 - Causes for rejection of aluminum blades

- P11.11.6 Discuss composite propeller blades
 - Terms used for blade damage
 - Minor damage of
 - Erosion shield
 - Blade cuff
 - Blade
 - Major damage
 - Methods of recording repairs (major or minor)

- P11.11.7 Describe special inspections
 - Check blade angles using propeller protractor
 - Scheduled inspection
 - Dynamic balance
 - Static RPM check
 - Constant speed propeller adjustments
 - Prop-strike inspection
 - Typical inspections for responding to troubleshooting problems
 - Five year inspection

- P11.11.8 Inspect minor damage to propeller blade (Practical)

- P11.12 Troubleshooting

- P11.12.1 Identify
 - Common faults
 - Probable causes
 - Proper corrective actions

Line (GAC): 13 Aircraft Structural Materials

Competency: 13.01 Non-Metallic Materials

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

- A12.5 Plastics and Glass
 - A12.5.2 Describe methods for storing and protecting plastics
 - A12.5.3 Describe procedures for cleaning machining and cementing plastics
 - A12.5.4 Explain installation and repair of plastic transparencies
 - A12.5.5 Explain procedures for inspection and installation of glass windows.

Line (GAC): 13 Aircraft Structural Materials

Competency: 13.02 Materials and Processes

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

G12.1 Aircraft Development and Materials

G12.1.2 Discuss materials used in aircraft construction

- Steel
- Aluminum
- Magnesium
- Titanium
- Plastic/rubber
- Glass
- Composite materials

G12.2 Properties of Materials

G12.2.1 Define metallurgical terms

- Force
- Load
- Stress
- Strain
 - Forms of stress
 - Tension
 - Torsion
 - Compression
 - Shear
 - Bending
- Deformation
- Elasticity
- Plasticity
 - Malleability
 - Ductility
- Hardness
- Tensile strength
- Brittleness

G12.2.2 Explain Common metallurgical expressions

- Strength to weight ratio
- Ultimate tensile strength

- Proof stress
 - Design limits
 - Service life
 - Fail-safe
 - Cyclic stresses
- G12.2.3 Describe general properties of metals
- Crystalline structures
 - Slip planes
 - Grain size
 - Alloys
- G12.3 Ferrous Metals
- G12.3.1 Describe iron
- Characteristics
 - Production process
 - Properties
 - Forms
 - Advantages/disadvantages/limitations
- G12.3.2 Describe steel
- Characteristics
 - Production process
 - Forming
 - Alloys and properties
 - For example
 - Reasons for alloying
 - Carbon
 - Chromium
 - Aluminum
 - Lead
 - Manganese
 - Vanadium
 - Silicon
 - Nickel
 - Molybdenum
 - Tungsten
 - Titanium
 - Control of impurities
 - Sulphur
 - Phosphorous
- G12.3.3 Explain steel alloy identification systems
- SAE identification system
 - AISI system
 - Colour coding

G12.3.4 Describe steel heat treatment

- Spark characteristics
- Reasons for heat treatment
 - Softening
 - Hardening
 - Surface hardening
- Heat treatment process
 - Austenite
 - Ferrite
 - Cementite
 - Pearlite
 - Martensite
- Types of heat treatment
 - Annealing
 - Case-hardening
 - Cyaniding
 - Nitriding
 - Normalizing
 - Tempering

G12.3.5 Describe stainless steels

- Characteristics
- Identification by AISI number
- Uses
- Advantages and disadvantages

G12.4 Non-ferrous metals

G12.4.1 Describe aluminum

- Characteristics
- Production and manufacturing processes
- Forms
 - Cast
 - Wrought
- Properties
- Advantages/disadvantages
- Methods of strengthening aluminum
 - Alloying
 - Cold working
 - Heat treatment

G12.4.2 Describe aluminum alloys

- Reasons for alloying
- Alloying elements and their properties

- Non (99.5% pure aluminum)
 - Copper
 - Manganese
 - Silicon
 - Magnesium
 - Zinc
- G12.4.3 Explain aluminum and alloy identification systems
- Aluminum association designation system for wrought alloys
 - 1st digit: - main alloy element
 - 2nd digit: - modification of alloy
 - 3rd and 4th digit - alloy designator (% of alloy)
 - Temper designation system
 - F: - as fabricated
 - O: - annealed
 - H: - strain hardened (for NHT alloys)
 - W: - unstable condition (temporary while material ages after SHT)
 - T: - thermally heat treated
 - Heat treatable and non-heat treatable alloys
 - Forms of wrought metal
 - Sheet
 - Plate
 - Extrusions
 - Bar and rod stock
 - Federal Specifications (QQ#)
 - Identification markings for sheet
 - Manufacturer
 - Alloy temper
 - Thickness
 - Production lot #
- G12.4.4 Describe heat treatment
- Reasons for heat treatment
 - Annealing
 - Reasons
 - Process
 - Natural aging
 - Retarding aging – icebox rivets
 - Precipitation heat treatment (artificial aging)
 - Reasons

- Process
 - Heat treatment safety precautions

- G12.4.5 Describe magnesium
 - Properties and uses
 - Heat treatment
 - Identification
 - Safety

- G12.4.6 Describe titanium
 - Properties and uses
 - Heat treatment
 - Identification

- G12.4.7 Describe copper and its alloys
 - Properties and uses

- G12.4.8 Describe monel and its alloys
 - Properties and uses

- G12.4.9 Describe high-temperature alloys
 - Hastelloy
 - Haynes
 - Inconel

- G12.5 Material Testing
 - G12.5.1 Recall hardness and strength characteristics

 - G12.5.2 Explain purpose of hardness testing
 - To determine hardness of material
 - To identify metals and alloy

 - G12.5.3 Describe various hardness testing processes
 - Brinell
 - For ferrous, non-ferrous and soft metals before machining
 - Steel ball, pressure, measure depression, 15s press for ferrous, 30s presee for others
 - Rockwell
 - For depth of penetration
 - Steel ball or diamond spheroconical penetrator

- G12.6 Glass and Plastics

G12.6.1 Define “plastics”

G12.6.2 Describe

- Thermosetting plastics
- Thermoplastics resins

G12.6.3 Describe aircraft transparencies

- Materials
- Construction
- Care and handling
- Cleaning
- Repair
- Inspection
- Installation
- Damage Assessment

G12.6.4 Describe storing, protecting, and handling of plastic and glass materials, windows and lenses

G12.6.5 Describe types and uses of glass in aircraft

G12.6.6 Describe windshields

- Types
- Construction
- Coatings

G12.6.7 Handle plastics: clean a transparency
(Practical)

Line (GAC): 13 Aircraft Structural Materials

Competency: 13.03 Corrosion Control

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

G14.1 Formation and Types of Corrosion

G14.1.1 Describe elements of corrosion

- Definition of corrosion
- Chemistry
 - Requirements for corrosion
 - Potential difference table

G14.1.2 Classify corrosion

- Direct chemical attack
- Electrochemical attack
- Uniform
- Localized

G14.1.3 Describe types of corrosion

- Galvanic
- Oxidation
- Uniform surface
- Pitting
- Intergranular
- Exfoliation
- Fatigue
- Oxygen cell
- Metallic ion cell concentration
- Internal stress
- Crevice
- Fretting
- Microbiological
- Filiform

G14.1.4 Recall corrosion-prone materials used in aircraft construction

- Magnesium
- Certain aluminium alloys
- Ferrous and non-ferrous

G14.1.5 Describe corrosive elements and their effects

- Metals in contact
- Water
- Air

- Salts
 - Organic growths
 - Acids
 - Alkalis
 - Mercury
 - Paint strippers
 - Toilet and galley contaminants
 - Blood
 - Chemicals
 - Rain
- G14.1.6 Identify types of corrosion on samples (Practical)
- G14.2 Corrosion Detection
- G14.2.1 Describe corrosion-prone areas
- Exhaust areas
 - Battery compartments and vents
 - Lavatories and galleys
 - Wheel wells and landing gear
 - Skin seams and lap joints
 - Engine inlet areas
 - Fuel tanks
 - Piano hinges
 - Control surface recesses
 - Bilges
 - Landing-gear boxes
 - Engine mount/structure
 - Control cables
 - Welded areas
 - Avionics equipment
 - Rotating components (helicopter)
 - Leading edge of wings and rotors erosion leading to corrosion
- G14.3 Corrosion Removal and Control
- G14.3.1 Explain mechanical removal of corrosion in aluminum alloys
- Abrasive materials
 - Removal limits
 - Safety precautions
 - Procedure cautions

- Do not use steel-wire brush

- G14.3.2 Explain chemical control of corrosion in aluminum alloys
 - Alodine
 - Alachrom

- G14.3.3 Explain mechanical removal of corrosion in magnesium alloys
 - Abrasive materials
 - Removal limits
 - Safety precautions

- G14.3.4 Explain chemical control of corrosion in magnesium alloys
 - Chromic acid + sulphuric
 - Pickling

- G14.3.5 Explain mechanical removal of corrosion in ferrous metals
 - Abrasive materials
 - Removal limits
 - Safety precautions

- G14.3.6 Explain chemical treatment of corrosion in ferrous metals
 - Safety precautions

- G14.4 Corrosion Prevention and Protection
 - G14.4.1 Describe corrosion protection measures
 - Seam sealing
 - Aircraft cleaning
 - Anodizing and related processes
 - Plating
 - Chrome-pickling
 - Dichromate treatment
 - Stannate immersion
 - Galvanizing
 - Cladding
 - Metal spraying
 - Sacrificial node
 - Organic coatings
 - Dope proofing
 - Internal treatments
 - Painting

 - G14.4.2 Describe methods of constructing corrosion-resistant structure
 - Use of close galvanic metals in proximity
 - Insulation of dissimilar metals
 - Treating and painting of cut edges
 - Alodining
 - Sealing methods

- Use of drain holes
- Use of water dispersant

- A12.2.4 Discuss application process for fabric covering
- Structure preparation
 - Fabric seams
 - Covering methods
 - Installation of fabric
 - Rib lacing and attachment
 - Surface tape application
 - Finishing process
- A12.2.5 Discuss fabric inspection
- Examine Seybolt and Maule “punch” tester
 - Determine criteria for serviceability of fabric material
- A12.2.6 Discuss methods of repairing fabric covering
- Sewing and doped tears
 - Doped repair
 - Sewn-in panels
 - Doped-in panels
 - Application of rejuvenators

Line (GAC): 14 Wood and Fabric
Competency: 14.02 Materials and Processes

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

G12.7 Wood

G12.7.1 Describe the uses of wood in aircraft construction

- Advantages
- Disadvantages
- Examples of aircraft using wood
- Types of structures using wood

G12.7.2 List three forms of wood commonly used in aircraft

- Solid wood
- Plywood
- Laminated wood

G12.7.3 Describe solid wood

- Types of approved species
- Spring wood
- Grain pattern
- Density
- Defects
 - Checks
 - Shakes
 - Splits
 - Knots
 - Decay

G12.7.4 Describe laminated wood

G12.7.5 Describe plywood

G12.7.6 Describe testing procedures for wood and adhesives

G12.8 Fabric Coverings

- | | |
|--|--|
| G12.8.1 Describe uses of fabric coverings and materials | <ul style="list-style-type: none"> • Covering of wings, control surfaces and fuselage • Reinforcing tape • Surface tape • Lacing cord • Machine thread • Hand-sewn thread • Rib stitching |
| G12.8.2 Describe fabric coverings | <ul style="list-style-type: none"> • Nomenclature <ul style="list-style-type: none"> – Bias – Bleaching – Calenderizing – Fill/woof – Mercerizing – Selvedge – Sizing – Thread count – Weight • Organic fabrics <ul style="list-style-type: none"> – Cotton fabrics – Linen – Thread count – Grades • Discuss SAE numbers • Inorganic fabrics <ul style="list-style-type: none"> – Polyesters – Fiberglass • List advantages and disadvantages of each material |
| G12.8.3 Describe tapes and their uses | <ul style="list-style-type: none"> • Surface • Reinforcing • Chaffing |
| G12.8.4 Describe sewing threads and lacing cords | <ul style="list-style-type: none"> • Machine thread • Hand-sewn thread • Lacing cord |
| G12.8.5 Describe use of fabric covering accessories and hardware | <ul style="list-style-type: none"> • Grommets • Inspection rings • Special fasteners • Tacks |

- Beeswax

G12.8.6 Describe testing of fabric

Line (GAC): 16 Dynamic Drive Systems

Competency: 16.01 Dynamic Drivetrains

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

A1.1. Driveshafts and Transmission Accessories

A1.1.1 Describe aircraft power transmission

- Driveshafts
 - Reasons for use
 - Types
 - Solid
 - Hollow
 - Flexible
- Materials
 - Steel
 - Aluminum
 - Combination
- Belts and pulleys
 - Types of belts
 - Flat vee
 - Cogged
- Types of pulleys
 - Flat
 - Vee

A1.1.2 Describe types of driveshaft couplings

- Grease lubricated
 - Internal/External crown tooth gear and splined housing
- Laminated flex
- Curvic
- Elastomeric
 - Combination rubber and steel
- Splined

A1.1.3 Describe driveshaft support systems

- Hangers and bearings
- Floating supports
- Dampeners

- A1.1.4 Describe maintenance of driveshafts
 - Lubrication and servicing
 - Removal and installation
 - Balance
 - Temperature indicators

- A1.1.6 Remove, inspect and install helicopter tail rotor driveshaft (Practical)

- A1.2 Freewheel Units
 - A1.2.1 Explain purpose of freewheel units on helicopter drive systems
 - A1.2.2 Describe different types of freewheel units
 - Sprag
 - Components
 - Operating principle
 - A1.2.3 Describe location of freewheel units
 - Engine output-Bell 206
 - Output driveshafts-AS 350
 - Combining gearboxes-Bell 212
 - Main transmission inputs-Bell 204
 - Planetary system-Bell 47

- A1.3 Clutches
 - A1.3.1 Describe clutches and their operation
 - Unloading engine during start sequence
 - Difference between clutches and freewheel units
 - A1.3.2 Identify types of clutches
 - Centrifugal
 - Mercury
 - Shoe
 - Maintenance and adjustments
 - Belt tensioners
 - Manual
 - Electric
 - Maintenance and adjustments

- A1.4 Gear Systems

- | | | |
|--------|--|--|
| A1.4.1 | Describe gear nomenclature | <ul style="list-style-type: none"> • Tooth description <ul style="list-style-type: none"> – Heel – Toe – Face – Profiles <ul style="list-style-type: none"> ○ Gear (crown) ○ Pinion |
| A1.4.2 | Describe types of gears | <ul style="list-style-type: none"> • Straight cut • Helical • Bevel • Spiral bevel • Worm |
| A1.4.3 | Describe types of gear sets and their uses | <ul style="list-style-type: none"> • Types <ul style="list-style-type: none"> – Spur gears – Gear (crown) and pinion – Planetary – Worm and wheel • Uses <ul style="list-style-type: none"> – Transmitting motion – Changing speed – Changing direction |
| A1.4.4 | Describe methods for determining gear mesh relationships | <ul style="list-style-type: none"> • Lash measurement • Checking visual pattern • Lubrication <ul style="list-style-type: none"> – Tooth loading – Shimming – Positioning of bearings and housings |
| A1.4.5 | Describe methods for determining gear wear | <ul style="list-style-type: none"> • Visual pattern • Gauge pins • Straight edge and feeler gauge • Backlash measurements |
| A1.5 | Aircraft Gearboxes | |
| A1.5.1 | Describe gearbox construction | <ul style="list-style-type: none"> • Material <ul style="list-style-type: none"> – Aluminum |

- Magnesium
 - Steel
 - Support structure
 - Webbing
 - Mounts
 - Liners
 - Protection
 - Paints
 - Sealers

- 1.5.2 Describe gearbox components
 - Seals
 - Packings
 - Bearings
 - Oil system components
 - Pumps
 - Pressure regulators
 - Filters
 - Cartridge
 - Element
 - Bypass valves
 - Chip detectors
 - Temperature transmitters
 - Switches
 - Pressure transmitters
 - Switches
 - Quantity indicators
 - Sight glasses
 - Dip sticks
 - Floats
 - Filler caps
 - Vents
 - Coolers
 - Thermobypass valves

- A1.5.3 Describe gearbox accessories
 - Mounts
 - Torsional loads
 - Lift loads
 - Vibration isolation
 - Accessory drives
 - Hydraulic pumps
 - Tachometer

- Clutches
 - Drive adapters
 - Rotor brakes
 - Motor generators
 - Blowers
 - Tail rotor
- A1.5.4 Describe types of gearboxes and their applications
- Helicopter main transmissions
 - Intermediate
 - Tail rotor
 - Accessory
 - Flap extension
 - Engine
 - Propeller reduction
- A1.5.5 Maintain aircraft gearboxes
- Replace/clean filters
 - Check chip detectors
 - Determine type quantity of lubrication
 - Adjust oil pressure regulator
 - Determine security and condition of fasteners and mounts
 - Inspect for corrosion
 - Check gear backlash

Line (GAC): 17 **Vibration Analysis**
Competency: 17.01 **Vibration Analysis and Rectification**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

A10.1 Transmission of Sound

A10.1.1 Explain and discuss transmission of sound

- Frequency, amplitude and displacement
- Wave motion
- Transmission of sound in different mediums
- Measurement of intensity against time (inches per sec.)
- Resonance
- Doppler effect

A10.2 Vibrations in Rotating and Non-Rotating Devices

A10.2.1 Explain vibrations

- Amplitude
- Frequency
- Centre of mass
- Centre of gravity
- Centre of rotation
- Direction of vibration (vertical and lateral)

A10.2.2 Demonstrate low and medium frequency vibration (Practical)

A10.3 Nodes, Anti-Nodes, Inherent Vibrations, Masking and Harmonics

A10.3.1 Explain vibration characteristics and properties

- Nodes and anti-nodes
- Harmonics and inherent vibrations
- Nodamatic suspensions
- Pendulum absorbers
- Bifilars
- Mass weight and springs
- Isolation mounts
- Noise canceling systems

A10.4 Detection and Isolation

A10.4.1 Explain vibration troubleshooting techniques

- Low-, medium-, and high- frequency vibrations and their sources
- Vertical and lateral vibrations and their causes
- Blade phase angles
- Acquisition of information
- Seat of the pants track and balance
- Importance of communication with pilot
- Equipment used
- Frequency
- Direction
- Differences of track in a hover versus speed-sensitive track
- How track affects phase
- Proper sequence of adjustments

A10.4.2 Balance vibration simulator (Practical)

A10.4.3 Identify direction of vibration

A10.4.4 Determine source of vibration

A10.5 Test Equipment

A10.5.1 Explain function of and demonstrate use of test equipment

- Accelerometers, piezo electric, velocimeters and veiocimeters
- Pickups
 - Magnetic
- Interrupters
- Phasors
- Strobe lights
- IPS meters
- Charts
- Vibration analysers

A10.5.2 Install test equipment on vibration simulator or helicopter (Practical)

A10.6 Static Balance

A10.6.1 Explain static balance

- Alignment and phasing of rotors and blades
- Telescope gunsight alignment
- Knife-edge balancer
- Marvel balancer
- Bullseye and bubble levels
- Methods of weight change

A10.7 Dynamic Balance

A10.7.1 Explain dynamic balance

- Reading charts
- Chart correction
- Interpretation of results
- Building chart from scratch
- Predicting move line directions

A10.7.2 Perform dynamic balance (Practical)

- Equipment installation
- Tuning
- Sequence of corrections
- Chart building and use
- Adjustments to track
- Adjustments to balance
- Fine-tuning

Level 3

Aircraft Maintenance Technician

Line (GAC): **20 Drawings**
Competency: **20.01 Aircraft Drawings**

Objectives

To be competent in this are the individual must be able to:

LEARNING TASKS

CONTENT

G5.1 Types of Drawings

G5.1.1 Explain Drawings and Sketches

- Production drawings
 - Detail
 - Assembly
 - Pictorial
 - Installation
- Block diagrams
- Schematic diagrams
- Shop sketches
- Electrical/electronic drawings
 - Wiring diagrams
 - Schematic diagrams
 - Logic circuit diagrams

G5.1.2 Explain drawing production processes.

G5.2 Drawing Techniques

G5.2.1 Explain Projections

- Perspective view
- Oblique view
- Isometric projection
- Orthographic projection

G5.2.2 Explain Lines

- Widths
 - Wide
 - Medium
 - Narrow
- Object
- Hidden

- Phantom
 - Dimension
 - Extension
 - Cutting-plane
 - Break
 - Adjacent part
 - Short
 - Long
- G5.2.3 Recognize and explain machining and finishing symbols
- Countersinking
 - Boring
 - Surface finish
- G5.2.4 Explain Views
- Single
 - Two
 - Three
 - Multiple
 - Phantom
 - Sectional
 - Full section
 - Half section
 - Detail
- G5.2.5 Explain Dimensions
- Basic dimensions
 - Limits
 - Permissible dimensions
 - Tolerance
 - Allowance
 - Tight fit
 - Loose fit
- G5.2.6 Explain numbering and lettering format
- Block
 - Upper case
 - Gothic
 - Zoning
- G5.2.7 Explain basic sketching techniques

- | | | |
|----------|--|--|
| G5.2.8 | Explain title block layout and purpose | <ul style="list-style-type: none"> • Drawing number • Materials list <ul style="list-style-type: none"> – Quantity – Part number – Description – Material – Size – Specifications • Left-hand and right-hand parts <ul style="list-style-type: none"> – Scale – Title – Revisions – Dimensions and limits |
| G5.2.9 | Explain drawing revisions/changes/modifications | <ul style="list-style-type: none"> • Engineering orders • Production changes • Ballooning |
| G.5.2.10 | Explain care and storage of drawings | |
| G5.2.11 | Using a variety of line types, views, and levels of complexity, draw/sketch examples of each of the projections. (Practical) | |
| G5.2.12 | Given a damage scenario, produce sketch/drawing to evaluate repair (Practical) | |
| G5.3 | Interpretation of Aircraft Drawings | |
| G5.3.1 | Explain Station numbers | <ul style="list-style-type: none"> • Datum • Fuselage stations • Wing stations • Water line • Butt line • Component stations |
| G5.3.2 | Explain zoning | <ul style="list-style-type: none"> • ATA 100 zoning system • Major zoning areas |

- | | | |
|--------|--|--|
| G5.3.3 | Explain symbols and abbreviations | <ul style="list-style-type: none">• Materials symbols• Process codes• Flag notes• Caution tags |
| G5.3.4 | Locate specific information from a variety of aircraft drawings and blueprints (Practical) | <ul style="list-style-type: none">• Serial numbers• Aircraft applicability• Location on aircraft• Scale |
| G5.3.5 | While performing various tasks interpret blueprints and drawings (Practical) | <ul style="list-style-type: none">• Locating components on aircraft• Wiring components on aircraft• Configuring aircraft from floats, skis or wheels |

A11.5.2 Describe riveting process

- Material
- Shank diameter
- Shank length
- Head styles
- Ice box rivets
- Lay out
 - Pitch
 - Min and max
 - Edge distance
 - Single row
 - Staggered row
 - Grip length
- Riveting tools
 - Rivet guns
 - Bucking bars
 - Clecos and clamps
 - Set-up and “drawing” tools
 - Countersinking and dimpling tools
 - Rivet cutting tools
 - Rivet gauges
- Rivet sizing
 - Length
 - Diameter
 - Tail length
 - Formed head size
- Forming upset heads (bucking)
- “Wet “ installation
- Prepare faying surfaces
- Safety precautions

A11.5.3 Describe inspection of formed rivets

- Rivet replacement rules
- Shear strength
- Bearing failure
- Riveting faults
 - Manufactured head damage
 - Formed head under/oversized
 - Cracks
 - Offset head
 - Loose rivet
 - Clearance under heads
 - Marked skin

- Use of oversize rivets

- A11.5.4 Describe removal of rivets (Practical)
 - Tools
 - Procedure
 - Centre punch head
 - Drill size
 - Depth of drilling
 - Head removal
 - Use of pin punch
 - Safety precautions

- A11.5.5 Lay out pieces of metal, cut to size using both hand shears and mechanical shears. Note safety

- A11.5.6 Lay out and drill rivet pattern on two pieces of metal
 - Single row
 - Double row
 - Staggered row
 - One row for countersunk rivets

- A11.5.7 Rivet together two pieces of metal using both hand-riveting and pneumatic-riveting procedures
 - Lap joint
 - Butt joint

- A11.5.8 Inspect rivets for correct installation, mark poor or damaged rivets

- A11.5.9 Remove poor or damaged rivets or select several rivets for removal

- A11.6 Forming and Bending Sheet Metal
 - A11.6.1 Describe calculation of bend allowance
 - Definition
 - Bend radius
 - Metal thickness
 - Degrees of bend
 - Hardness of metal
 - Bend allowance formula
 - Bend allowance chart
 - Sight line
 - Bend line
 - Bends smaller than 90°
 - K-factor

A11.6.2	Describe bend allowance	<ul style="list-style-type: none"> • 90° bend • Bends less than 90° (open angle) <ul style="list-style-type: none"> – Use K-factor • Bends greater than 90° <ul style="list-style-type: none"> – Use K-factor – Without K-factor
A11.6.3	Describe formation of joggle	<ul style="list-style-type: none"> • Manual method • Brake method
A11.6.4	Form a bend (Practical)	<ul style="list-style-type: none"> • Brake • Bars • Radius
A11.6.5	Calculate bend allowance and lay out selection of one or more forms	<ul style="list-style-type: none"> • Simple 90° bend • Bend greater than 90° • Bend less than 90° • U channel • Hat section • V section • Z section
A11.6.6	Produce selection of one or more of following forms	<ul style="list-style-type: none"> • Simple 90° bend • Bend greater than 90° • Bend less than 90° • U channel • Hat section • V section • Z section
A11.6.7	Form joggle	
A11.6.8	Fabricate joggled joint (join two joggled pieces)	
A11.7	Sheet Metal Repairs	
A11.7.1	Explain damaged area inspection	<ul style="list-style-type: none"> • Scratch inspection • Assess type and extent of damage • Draw or make rubbing of damaged area • Write up damage report • Plan repair

A11.7.2	Explain damage removal process	<ul style="list-style-type: none"> • Support damaged area • Remove rivets • Dress out damage • Inspect for further damage
A11.7.3	Explain fabrication of surface and flush patches	<ul style="list-style-type: none"> • Blind hole finding
A11.7.4	Explain rivet formulas	
A11.7.5	Describe repair to pressurized structure	
A11.7.6	Explain use of sealants in structural repair	<ul style="list-style-type: none"> • Types of sealant • Application and curing
A11.7.7	Practice dimpling and countersinking	
A11.7.8	Perform sheet metal repair in accordance approved data	<ul style="list-style-type: none"> • Stressed skin
A11.8	Installation of Special Fasteners	
A11.8.1	Describe sheet metal fasteners	<ul style="list-style-type: none"> • Hi-Shear rivets • Blind Hi-Shear rivets • Hi-Lok Hi-Tigue fasteners • Hi-Lites • Lockbolts • Blind Lockbolts • Huckbolt • Taperlocks • Blind Rivets: <ul style="list-style-type: none"> – Pop rivets – Rivnuts – Cherrylock rivets – Cherrymax rivets – Huck
A11.8.2	Describe special fasteners for panels and cowlings	<ul style="list-style-type: none"> • Dzus • Camloc • Airloc

- A11.8.3 Install special fasteners (practical)
- A11.9 Inspection of Tubular Structures
- A11.9.1 Review types of tubular construction
- A11.9.2 Discuss inspection of tubular structures for damage
- Visual
 - NDT
 - Areas of likely damage
 - Primary
 - Secondary
 - Hazardous incidents such as:
 - Heavy/overweight landings
 - Flight through severe turbulence
 - Lightning strikes
 - Immersion in water
- A11.9.3 Discuss type of repairs
- Weld alignment
 - Cluster repairs
 - Dent repairs
 - Welded sleeve
 - Bolted sleeve
 - Welded patch
 - Dents
 - Punctures
 - Splicing
 - Inner sleeve
 - Outer sleeve
 - Larger diameter replacement tubes
- A11.9.4 Discuss inspection of welds
- Appearance of good weld
 - Weld faults
- A11.9.5 Explain regulatory requirements for repairs to tubular structures
- Qualifications
 - Regulations
 - Transport Canada
 - FAA
 - Documentation
 - Logbooks

– Tags

- | | | |
|----------|---|---|
| A11.9.6 | Discuss process of preparing aircraft for repair | <ul style="list-style-type: none"> • Survey damage • Support structure • Jury braces • Alignment and geometry checks • Cleaning • Internal inspection |
| A11.9.7 | Inspect and assess welded areas on tubular construction samples | |
| A11.10 | Inspection and Repair of Bonded Structures | |
| A11.10.1 | Describe inspection techniques | <ul style="list-style-type: none"> • Tap test • Obvious damage • NDI |
| A11.10.2 | Describe metal-bonding materials | |
| A11.10.3 | Describe repair techniques | <ul style="list-style-type: none"> • Remove bonding material • Re-bond • Cut away damaged area • Splice in and rivet repair |

Line (GAC): 21 **Metallic Structures**
Competency: 21.02 **Hand and Machine Tools**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

G6.5 Sheet Metal Tools

G6.5.1 Discuss hand tools employed for sheet metal work

- Hammers and mallets
- Hand snips and shears
- Nibblers
- Rivet squeezers
- Punches
- Wire and sheet metal gauge
- Rivet guns and sets
- Bucking bars
- Sheeet fasteners (clecos) and pliers
- Hole finder
- Rivet cutter
- Rivet mandrel grinder
- Dimpling tool
- Flanging tools
- Hand drills
- Rivet shavers
- Die grinders
- Blind fastener installing tools
- Air tools
- Battery powered tools

G6.5.2 Discuss safe use of floor and bench tools employed in sheet metal work

- Shears
- Brakes
- Forming machines

Line (GAC): 22 **Maintenance Procedures**
Competency: 22.01 **Principles of Aircraft Maintenance Management**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

G1.1 Quality Assurance within the workplace

G1.1.1 Define quality assurance as it relates to aircraft maintenance

- A program for systematically monitoring and evaluating all elements of a maintenance operation to ensure that standards for quality are being met.
- Finding and permanently eliminating the source of failures in quality

Line (GAC): **23 Turbine Engines**
Competency: **23.01 Fire Protection and Detection**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
A2.3 Fire-Detection Systems	
A2.3.1 List design requirements for fire-detection systems	
A2.3.2 Explain fire zone classification	<ul style="list-style-type: none"> • Class A • Class B • Class C • Class D • Class X
A2.3.3 Discuss types of detection systems available	<ul style="list-style-type: none"> • Fire • Overheat • Smoke
A2.3.4 Discuss types of detectors	<ul style="list-style-type: none"> • Fire/overheat detectors <ul style="list-style-type: none"> – Thermocouples – Pneumatic system – Systron-Donner gas filled tube • Bi-metallic thermal switches • Smoke detectors • Toxic gas detectors
A2.3.5 Explain function of thermal switches	<ul style="list-style-type: none"> • Principles of operation • Description of system <ul style="list-style-type: none"> – Materials • Spot detectors (Fenwell)
A2.3.6 Explain function of thermocouples	<ul style="list-style-type: none"> • Principles of operation • Description of system <ul style="list-style-type: none"> – Materials • Three circuits <ul style="list-style-type: none"> – Detector – Alarm – Test

		<ul style="list-style-type: none"> • Numbers used in typical systems <ul style="list-style-type: none"> – Size of fire zone
A2.3.7	Explain function of continuous loop fire-detection systems (fire wire)	<ul style="list-style-type: none"> • Principles of operation <ul style="list-style-type: none"> – Materials • Description of systems <ul style="list-style-type: none"> – Fenwell system – Kiddie system
A2.3.8	Explain function of pressure type fire-detection systems	<ul style="list-style-type: none"> • Principles of operation <ul style="list-style-type: none"> – Materials – Overheat function – Discrete function • Description of systems <ul style="list-style-type: none"> – Lindberg – Systron-Donner
A2.3.9	Describe types of smoke and toxic gas detectors	<ul style="list-style-type: none"> • Principles of operation • Toxic gas detection <ul style="list-style-type: none"> – Carbon monoxide detectors • Smoke detectors <ul style="list-style-type: none"> – Light refraction type – Ionization type – Solid state type
A2.3.10		
A2.3.11	Discuss flame detectors	<ul style="list-style-type: none"> • Principles of operation • Types of detectors
A2.3.12	Describe routing, installation and inspection of sensors	
A2.4	Fire-Suppression Systems	
A2.4.1	Discuss types of fire-suppression systems	<ul style="list-style-type: none"> • Installed systems • Portable extinguishers • Where installed on aircraft
A2.4.2	Describe fire-suppression systems	<ul style="list-style-type: none"> • Principles of operation • Requirements of systems

- Extinguishant containers
 - Cylinders under px
 - Types of bottles
 - How fired
 - Explosive cartridges
 - Electrically operated
 - Safety/dangers
 - Installing
 - Testing
 - Conventional system
 - Gradual release
 - High rate of discharge (HRD)
 - One-shot
 - Two-shot
 - Cross feed
 - Process (warning to extinguishing)
 - Operator’s actions
 - Automatic functions
 - Follow up
 - Clean up
 - Inspection
- A2.4.3 Describe aircraft fire extinguishers
- Spherical
 - Cylindrical
 - Bottle
 - Hand-held
- A2.4.5 Describe spray pipe and spray nozzle installation
- A2.4.6 Describe inspection and maintenance of fire suppression systems
- Inspection
 - Hydrostatic life
 - Safety
 - Container pressure checks
 - Discharge indication
 - Blow-out discs
 - Pressure gauges
 - Crew-initiated discharge indication
 - Automatic or thermal discharge indication
 - Fitting and testing of discharge cartridges
 - Identification of system pipelines and markings

- A2.4.7 Describe typical fire protection and detection equipment installations
- Light aircraft
 - Large aircraft
 - Helicopters
 - Powerplant installations

Line (GAC): 23 Turbine Engines

Competency: 23.02 Ignition Systems

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

P5.7 Turbine Ignition Systems

P5.7.1 Explain types of turbine ignition systems

- Igniters
- Low tension
 - DC input
- High tension
 - AC input
- Glow plug

P5.7.2 Explain maintenance of turbine ignition systems

- Igniter plugs and units
 - Low voltage
 - Semiconductor
 - Inspection
 - Cleaning and servicing
 - Testing
 - Safety
 - High voltage
 - Inspection
 - Cleaning and servicing
 - Testing
 - Safety
- Glow plugs and ballast tubes
 - Inspection
 - Cleaning and servicing
 - Testing
 - Safety
- Ignition leads
 - Inspection
 - Cleaning and servicing
 - Testing

P5.7.3 Describe continuous, auto and manual ignition control systems

P5.7.4 Perform ignition systems servicing and inspection procedures (practical)

Line (GAC): 23 **Turbine Engines**
Competency: 23.03 **Engine Indicating and Warning Systems**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
P6.2 Gas Turbine Engine Instrumentation	
P6.2.1 Discuss instrumentation that is common to both reciprocating and gas turbine engine installations	
P6.2.2 Describe engine power measurement	<ul style="list-style-type: none"> • Description • Uses • Operating principles • Engine Pressure Ratio (EPR)
P6.2.3 Describe engine speed indicating systems	<ul style="list-style-type: none"> • Terminology • Description • Uses • Types • Operating principles
P6.2.4 Describe gas temperature indicating systems and terminology	<ul style="list-style-type: none"> • Types • Description • Uses • Operating principles
P6.2.5 Describe torquemeter indicator	<ul style="list-style-type: none"> • Description • Types • Uses • Operating principles
P6.2.6 Describe fault indicating and isolating systems	<ul style="list-style-type: none"> • Chip lights • Temperature monitors

Line (GAC): 23 **Turbine Engines**
Competency: 23.04 **Gas Turbine Engine Theory**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
P7.1 History and Development	
P7.1.1 Describe jet propulsion	
P7.1.2 Describe examples of natural jet propulsion	<ul style="list-style-type: none"> • Water creatures <ul style="list-style-type: none"> – Squid
P7.1.3 Describe common examples of jet propulsion	<ul style="list-style-type: none"> • Water hose, balloon releasing air, air hose
P7.1.4 Describe early jet propulsion inventions	<ul style="list-style-type: none"> • Hero’s Aelopile • Chinese Rocket • Branca’s Turbine Stamping Mill • Da Vinci’s “chimney jack” • Newton’s Horseless Carriage
P7.1.5 Describe gas turbine development	<ul style="list-style-type: none"> • Moss Turbo-supercharger • Whittle’s Cranwell gas turbine thesis <ul style="list-style-type: none"> – Description – Development – Problems – Successes – Aircraft in which flown
P7.1.6 Describe gas turbine applications	<ul style="list-style-type: none"> • Large engines • Helicopter (turbo-shaft) • Turbo-prop • Ducted fan • Unducted fan • Auxiliary Power Units (APU)
P7.2 Types of Gas Turbine Engines	

- | | | |
|--------|--|---|
| P7.2.1 | Describe types of reaction engines | <ul style="list-style-type: none"> • Rockets • Ram jet engines • Pulse jet engines |
| P7.2.2 | Describe types of gas turbine engines | <ul style="list-style-type: none"> • Turbofan • Turbo-prop • Turbo-shaft • Turbo-Jet |
| P7.2.3 | Describe advantages and disadvantages of each type of gas turbine engine | |
| P7.3 | Basic Science | |
| P7.3.1 | Review temperature scales and temperature conversion | <ul style="list-style-type: none"> • Celsius • Kelvin • Fahrenheit • Rankine |
| P7.3.2 | Review effects of atmospheric conditions | <ul style="list-style-type: none"> • Standard Day <ul style="list-style-type: none"> – Temperature – Pressure – Density – Humidity – Altitude |
| P7.3.3 | Review Gas Laws | |
| P7.3.4 | Explain thrust formula | |
| P7.3.5 | Define the following physics terms | <ul style="list-style-type: none"> • Force • Work • Power • Thrust • Speed • Velocity • Acceleration • Mass • Momentum • Kinetic energy |

- Potential energy

P7.3.6 Review Newton's Laws of Motion

P7.3.7 Review Bernoulli's Theorem

P7.4 Propulsion Principles

P7.4.1 Describe jet propulsion

P7.4.2 Describe gas turbine engine operation

- Main sections of engine
 - Compressor
 - Combustor
 - Turbine

P7.4.3 Describe Brayton Cycle (constant-pressure engine)

P7.4.4 Compare Brayton Cycle to Otto Cycle

P7.4.5 Describe flow of air through an engine (pressure and temperature changes)

P7.4.6 Describe behavior of air at varying velocities

- Low speed
- High speed
- How to vary air velocity
- Effects of compressibility
- Mach number
- Shock waves

P7.4.7 Describe gas turbine engine performance

- Effects of
 - Velocity
 - Altitude
 - Ram
 - Rpm
 - Temperature
 - Humidity

P7.4.8	Describe gas turbine engine efficiencies	<ul style="list-style-type: none"> • Thrust specific fuel consumption (tsfc) • Propulsive efficiency • Combustion efficiency • Thermal efficiency
P7.4.9	Interpret engine performance graph (practical)	
P7.5	Engine Inlet Construction and Design	
P7.5.1	Describe function of engine air inlet	<ul style="list-style-type: none"> • Deliver airflow to compressor • Convert kinetic energy of airstream into ram pressure • Control air velocity
P7.5.2	Describe types of air inlet ducts, and state their function	<ul style="list-style-type: none"> • Subsonic • Supersonic
P7.5.3	Describe airflow through air duct	<ul style="list-style-type: none"> • Subsonic • Supersonic • Variable geometry
P7.5.4	Explain purpose of inlet guide vanes	
P7.5.5	Describe air inlet icing and icing control	<ul style="list-style-type: none"> • Anti-icing
P7.5.6	Describe	<ul style="list-style-type: none"> • Converging duct • Diverging duct • Subsonic diffuser • Supersonic diffuser
P7.5.7	Define duct pressure efficiency and ram recovery point	
P7.6	Compressor Construction and Design	
P7.6.1	Explain purpose of compressors	
P7.6.2	Describe centrifugal flow compressor	<ul style="list-style-type: none"> • Components <ul style="list-style-type: none"> – Impeller – Diffuser

- Compressor casing
 - Compressor stages
 - Bearings
 - Seals
- Principles of operation
- Materials

- P7.6.3 Describe axial flow compressors
 - Components
 - Guide vanes, fixed, variable
 - Compressor blades
 - Stators
 - Diffuser
 - Compressor casing
 - Compressor stages
 - Bearings
 - Seals
 - Low pressure (l.p.) compressor (N1)
 - High pressure (h.p) compressor (N2)
 - Principles of operation
 - Materials

- P7.6.4 Compare two types of compressors
 - Advantages
 - Disadvantages
 - Engines using both types

- P7.6.5 Explain compressor theory
 - Temperature change
 - Pressure change
 - Velocity change
 - Compressor efficiency
 - Compressor stall
 - Causes
 - Indications
 - Effects
 - How corrected

- P7.6.6 Describe air flow through compressor stages
 - Vector diagrams

- P7.6.7 Describe air-bleed and air supply systems
 - Ice prevention
 - Air conditioning
 - Heating
 - Pressurization

		<ul style="list-style-type: none"> • Winch operation • Other air driven services • Turbine cooling
P7.7	Combustion Chamber Construction and Design	
P7.7.1	Explain function of combustors	<ul style="list-style-type: none"> • Combustion process • Air supply/flow • Fuel supply • Ignition
P7.7.2	Describe types of combustors	<ul style="list-style-type: none"> • Can type • Annular type • Can-annular type • Reverse flow • Advantages/disadvantages • Materials
P7.7.3	Describe combustion chamber efficiency and performance	<ul style="list-style-type: none"> • Performance requirements • Combustion efficiency • Temperature distribution • Combustion stability • Emission control
P7.7.4	Describe fuel nozzle/igniter locations	
P7.8	Turbine Construction and Design	
P7.8.1	Explain function of turbine	
P7.8.2	Describe types of turbine blades	<ul style="list-style-type: none"> • Impulse • Reaction • Reaction-impulse
P7.8.3	Describe nozzle guide vanes	<ul style="list-style-type: none"> • Construction • Function
P7.8.4	Describe turbine construction	<ul style="list-style-type: none"> • Turbine disks • Turbine blades • Materials • Balancing

- P7.8.5 Discuss turbine blade cooling
- P7.8.6
- P7.8.7 Explain various turbine configurations
- P7.8.8 Explain gas-flow through turbine stages
- P7.9 Exhaust System Construction and Design
- P7.9.1 Describe exhaust ducts
- Function
 - Construction
- P7.9.2 Describe gas-flow through exhaust system
- P7.9.3 Describe exhaust nozzles
- Function
 - Convergent nozzle
 - Divergent nozzle
 - Convergent-divergent nozzle
 - Variable-area nozzle for afterburners.
 - Materials
 - Thrust vectoring
- P7.9.4 Describe thrust augmentation
- Water injection
 - Afterburning
- P7.9.5 Describe thrust reversers
- Purpose
 - Types
 - Hot
 - Cold
- P7.9.6 Discuss methods of noise suppression on gas turbines
- Hush kits
 - Noise categories
 - Reason for
- P7.10. Internal Air Systems

- P7.10.1 Describe gas turbine internal air systems
- Cooling
 - Seals
 - Hot air control
 - Control of tip clearance
- P7.10.3 Describe airflow through engine
- P7.10.4 Describe cooling
- Turbine
 - Bearing chamber
 - Accessory
 - Case
- P7.11 Components and Accessories
- P7.11.1 Describe gear trains
- Internal gearbox
 - Drive shafts
 - Intermediate gearbox
 - External gearboxes
 - Auxiliary gearbox
 - Direct drive
- P7.11.2 Identify components driven by gear trains
- Oil pumps
 - Fuel pumps
 - Hydraulic pumps
 - Starter/generators
 - Fuel control units
 - Governor
 - Constant speed drive (CSD)
 - Tach generators
- P7.11.3 Discuss accessory drive configurations
- P7.11.4 Discuss torque systems
- P7.11.5 Discuss ignition systems
- Automatic ignition systems

Line (GAC): 23 **Turbine Engines**
Competency: 23.05 **Turbine Engine Maintenance**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

P8.1 Inspection

P8.1.1 Describe turbine engine scheduled inspection requirements

- Lubrication
 - Spectrometric oil analysis program
- Oil filters
- Fuel filters
- Air filters
- Chip detectors
- Cleaning of gas pathways, e.g.;
 - Compressor wash
 - Desalination wash
- Thermocouple
- Vibration analysis
- Trend monitoring
 - Power checks
 - Internal inspection
- Rigging
- Inspection after storage

P8.1.2 Explain inspection of turbine engines after an unusual occurrence

- Sudden stoppage
 - Stalls
- Foreign object damage (FOD)
- Over limit
 - Temp
 - Rpm
 - Torque
- Immersion
- Lightning strike

P8.1.3 Explain why turbine engine inspection must comply with special inspection requirements due to engine operating environment

- P8.1.4 Perform procedures for calculating engine cycle counts (practical)
- P8.2 Modules and Parts Replacement
- P8.2.1 Describe turbine engine module replacement
- Compressor section
 - Bypass fans
 - Gearbox section
 - Accessory
 - Reduction
 - Combustion section
 - Turbine section
 - Fuel metering system components
 - Main fuel control units
 - Governors
 - Fuel pumps
 - Nozzles
 - Generators
 - Tach
 - Starter generators
 - Bleed valves
 - Use of special tools
- P8.2.2 Describe engine removal and replacement
- Engine mounts
 - Disconnecting fuel lines and electrical harness
 - Engine alignment
 - Control rigging
 - Use of special tools
- P8.3 Hot Section Inspection
- P8.3.1 Explain inspection procedures for turbine engine hot section components
- Engine parameter checks
 - Determine inspection periodicity
 - Combustion cans
 - Combustion liners
 - Heat shields
 - Nozzle vanes
 - Turbine discs and blades
 - Tip clearances
 - Exhaust diffusers and ducts

- Fuel nozzles
 - Igniters
 - Glow plugs
 - Thermocouples
 - Burner can drain valves
 - Bearings
 - Oilways
 - Use of borescopes and guides

- P8.3.2 Describe types of damage
 - Burning
 - Blistering
 - Cracks
 - Discolouration
 - Erosion
 - Corrosion
 - Stretching
 - Rubbing

- P8.3.3 Discuss manufacturers' tolerances/limits

- P8.3.4 Describe disassembly and reassembly procedures
 - Use of special tools
 - Markings of parts
 - Approved means of marking
 - Leak checks

- P8.3.5 Perform hot section inspection (practical)

- P8.4 Cold Section Inspection and Repair
 - P8.4.1 Explain inspection procedures for turbine engine cold section components
 - Compressor inlet guide vanes
 - Fan blades
 - Compressor case halves
 - Abradable coatings
 - Rotor blades and stator vanes
 - Rotors
 - Impellers
 - Bleed valves
 - Anti-ice valves
 - Diffusers and vanes
 - Scrolls

P8.4.2 Describe types of damage

- Ducts
- Use of borescopes and guides

P8.4.3 Discuss manufacturers 'tolerance/limits

- Nicks
- Dents
- Curls
- Erosion
- Corrosion
- Cracks
- Dirt, oil and contaminants

P8.4.4 Discuss field repairs

- Fan blade replacement
- Blade repair
- Fan blade balancing

P8.4.5 Perform cold section inspection

Line (GAC): 23 **Turbine Engines**
Competency: 23.06 **Gas Turbine Engine Fuel Systems**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
P9.1 Turbine Fuel	
P9.1.1 State gas turbine fuel properties	<ul style="list-style-type: none"> • BTUs • Lubricity • Specifications
P9.1.2 Describe characteristics of turbine fuel	<ul style="list-style-type: none"> • Calorific value • Freezing range • Combustion characteristics • Volatility • Specific gravity
P9.1.3 Describe types of turbine fuels	<ul style="list-style-type: none"> • Kerosene • Wide cut gasolines • Advantages of each type
P9.1.4 Describe entrained water in fuels, and methods used to prevent or limit its occurrence	<ul style="list-style-type: none"> • Tendency to absorb moisture • Water dispersants
P9.1.5 Describe problems of fuel icing and methods used to prevent or limit its occurrence	<ul style="list-style-type: none"> • Additives • Fuel heating
P9.1.6 Describe problems of micro-organisms and other contaminants in fuel	<ul style="list-style-type: none"> • Conditions for occurrence • Additives • Corrosion problems
P9.1.7 Determine correct fuel and grade, and types of additives for certain conditions	
P9.1.8 Describe problem of intermixed fuel, and danger of fuelling with incorrect fuel grade	<ul style="list-style-type: none"> • Type Certificates • Journey log • Flight Manual • Maintenance Manual
P9.2 Fuel System Components	

- P9.2.1 Describe fuel system components
- Fuel pumps
 - Filters
 - By-pass indicators
 - Fuel control units
 - Fuel nozzles
 - Fuel control
 - Governors
 - Fuel –oil heat exchanger
 - Fuel pressurizing valve
 - Fuel manifolds
 - Manifold drain valve and purge systems
 - Fuel heater
 - Fuel flow meter
 - Fuel system instruments
 - Pressure switch
- P9.2.2 State purpose of fuel system
- P9.2.3 Explain the purpose and operation of water methanol injection systems
- P9.2.4 Describe fuel control systems
- General operation
 - Hydro-mechanical
 - Electronic
 - Speed control
 - Full authority digital engine control system (FADEC)
- P9.2.5 Perform fuel nozzle inspection
- Inspection
 - Servicing
 - Safety
- P9.3 Fuel Control Units
- P9.3.1 Explain operation of fuel control
- Purpose
 - Components
 - Terminology
- P9.3.2 Explain fuel control systems
- Hydro-mechanical
 - Electro-mechanical
 - Hydro-pneumatic
 - Electronic

- P9.3.3 Explain function and maintenance of fuel nozzles
- Description
 - Components
 - Types
 - Simplex
 - Duplex
 - Vapourizing
 - Atomizing
 - Maintenance of nozzles
 - Handling and storage
 - Cleaning
 - Spray pattern checks
 - Inspection and testing
- P9.3.4 Describe fuel system operation problems
- P9.3.5 Describe maintenance of fuel control units
- Inspection
 - Rigging of controls
 - Troubleshooting
 - Adjustments. Including but not limited to:
 - Trimming
- P9.3.6 Inspect fuel control system (practical)
- P9.3.7 Remove and install fuel system component
- P9.3.8 Locate and identify components of gas turbine fuel system

Line (GAC): 23 Turbine Engines
Competency: 23.07 Engine Starting Systems

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

P12.2 Gas Turbine Engines Starting Systems

P12.2.1 Identify types of starting systems for turbine engines

- Direct electric
- Starter-generator
- Air turbine starter
- Cartridge starter
- Gas turbine starter
- Air-impingement starter

P12.2.2 Describe various starting systems for turbine engines

- Sources of energy
 - Mechanical
 - Combustion
 - Electrical
 - Bleed air
- Starter duty cycle
- Start-up sequence of events
- Methods of engagement and disengagement
 - Clutches
 - Ratchet and pawl over running clutch
 - Overload release clutch

P12.2.3 Describe supporting components for starters in turbine engines

- Dual voltage starting systems
- Various engagement and disengagement speed sensors
- Bleed air systems
- Pressure regulating and shut off valve
- Starter/generator internal circuit

P12.2.4 Describe turbine engine starting procedures

P12.3 Inspection and Maintenance

- P12.3.1 Describe inspection and maintenance of starting systems
- Security and condition
 - Magnetic chip plugs
 - Air ducts
 - Various attaching hardware
 - Clamps
 - QAD flange
 - Splines
 - Various drive couplings
 - Lubricants
 - Cooling fans
 - Electrical conductors
 - Brushes
 - Installation and removal of starters
- P12.3.2 Perform the inspection and servicing of an electrical turbine engine starter (practical)
- Remove
 - Inspect
 - Install

Line (GAC): 23 **Turbine Engines**
Competency: 23.08 **Lubricants and Lubrications - Turbine**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
P13.4 Turbine Engine Lubricating Systems	
P13.4.1 Describe turbine engine lubrication systems	<ul style="list-style-type: none"> • Dry sump
P13.4.2 Describe turbine engine oil lubrication system components	<ul style="list-style-type: none"> • Tanks • Pumps <ul style="list-style-type: none"> – Vane – Gerotor – Gear • Filters <ul style="list-style-type: none"> – Ratings – Types • Air-oil separator • Pressure relief valves • Thermal relief valves • Coolers <ul style="list-style-type: none"> – Heat exchangers • Internal system components <ul style="list-style-type: none"> – Jets, vents – Seals – Labyrinth – Check valves • Pressure and temperature indicating
P13.4.3 Explain turbine engine oil lubrication system maintenance	<ul style="list-style-type: none"> • Servicing and oil changes <ul style="list-style-type: none"> – Intervals – Consumption rates – Flow checks • Pressure adjustment • Filters <ul style="list-style-type: none"> – Cleaning – Inspection

- Scavenge systems
 - Chip plugs
- Oil analysis

Line (GAC): 23 **Turbine Engines**
Competency: 23.09 **Lubricants and Lubrications - Function**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
P13.1 Function and Characteristics of Lubricants	
P13.1.1 Review functions of lubricants	<ul style="list-style-type: none"> • Friction • Cooling • Corrosion • Cleaning • Cushioning • Sealing
P13.1.2 Review characteristics of engine lubricants	<ul style="list-style-type: none"> • Viscosity and Index • Specific Gravity • Colour • Cloud and pour point • Flash and fire point • Carbon residue • Ant-forming quality • Operating range • Resistance to oxidation • Non-corrosive
P13.2 Types and Classifications of Lubricants	
P13.2.1 Review common standards and specification for lubricants	<ul style="list-style-type: none"> • SAE system • Commercial aviation grade number • Military specifications
P13.2.2 Review advantages and disadvantages	<ul style="list-style-type: none"> • Synthetic oils
P13.2.3 Explain precautions when inter-mixing oil types	
P13.2.4 Explain the types and requirements of turbine engine oil	

Line (GAC): 23 **Turbine Engines**
Competency: 23.10 **Aircraft Engine: Operation and Installation**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
P14.6 Troubleshooting Gas Turbine Engines	
P14.6.1. Review troubleshooting techniques and principles	
P14.6.2 Describe operating problems and their probable causes	<ul style="list-style-type: none"> • Engine fails to turn over • Engine fails to start • Hung start • Wet start • Compressor stall • Failure to develop full power • Engine vibration • Acceleration temperature too high • High rpm • Low/high operating temperatures • Low/high operating pressures • Low/high fuel flow • Over-torque
P14.6.3 Describe probable remedial action for the above problems	

Line (GAC): 23 **Turbine Engines**
Competency: 23.11 **Aircraft Engine: Operation and Installation**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

P14.2 Removal and Installation – Gas Turbine Engines

P14.2.1 Explain reasons for removal of gas turbine engines

- Defects requiring removal, e.g.;
- Engine has reached Time Between Overhaul (TBO), or component has reached finite life
- Engine fails to meet standards by exhibiting
 - Excessive internal wear
 - High oil consumption
 - High operating temperatures
 - Poor performance
 - Failed “hot-end” inspection
 - Failed “cold-end” inspection
 - Other
- Sudden stoppage
- Over-speed
- Over-torque
- Fire damage
- Foreign Object Damage (FOD) ingestion
- Metal particles in oil
- Immersion in water (when cold, hot, running)
- When run using incorrect fuel
- Excessive vibration
- Exposure to volcanic ash

P14.2.2 Describe procedures for preparation of engine removal/installations

- Load monitoring
- Fuel shut-off
- Battery disconnected
- Wheels chocked
- Tail supported
- Manpower requirements
- Fire safety procedures

		<ul style="list-style-type: none"> • Hoisting requirements and safety
P14.2.3	Describe disconnection/reconnection	<ul style="list-style-type: none"> • Engine controls • Electrical components • Fuel, oil, hydraulic, air, and other lines (Note: stress importance of capping lines) • Torquing, alignment and proper clamping of pipe lines • Engine mounts • Tail pipe
P14.2.4	Describe removal of other components necessary to facilitate engine removal	<ul style="list-style-type: none"> • Cowlings • Particle separators
P14.2.5	Describe procedure for hoisting and removing/installing engine	<ul style="list-style-type: none"> • Use of slings and hooks • Use of hoists • Placement of engine receiving stands • Use of engine dolly • Safety procedures
P14.2.6	Discuss transfer of components to the replacement engine (as necessary):	<ul style="list-style-type: none"> • Starter/generator • Propeller governor • Fuel pumps • Vacuum pump • Engine mounts
P14.2.7	Describe gas turbine Quick Engine Change (QEC) installation	
P14.2.8	Describe engine installation procedures	<ul style="list-style-type: none"> • Inspections <ul style="list-style-type: none"> – Pre-installation – Functional – Independent inspections – Leak checks
P14.2.9	Describe preservation and crating procedures for storage/transportation of an engine	
P14.4	Gas Turbine Engines Operation	
P14.4.1	Describe preparation of engines for ground running	<ul style="list-style-type: none"> • Pre-run inspection <ul style="list-style-type: none"> – Points to look for

- Propeller checks
 - Cowlings in position
 - Check operation of engine and propeller controls
 - Fire precautions
 - F.O.D.
 - Operating area clear of personnel and equipment
- P14.4.2 Describe typical run-up procedures
- Starting using external power source
 - Starting using aircraft battery
 - APU starting
 - Air starting
 - Starting procedure
 - Position of controls
 - Idle rpm
 - Check engine RPM
 - Check fuel flow
 - Check temperatures and pressures
 - Observance of other indication and warning systems
 - Avoidance of critical rpm range
- P14.4.3 Describe types of engine runs
- Dry run (motoring) check
 - Wet run check
 - Idle check
 - Trimming check
 - Power assurance check
 - Use of power check charts
 - Trend monitoring
 - Parameters to be monitored
 - OAT
 - Pressure Altitude
 - EGT, TOT, ITT etc
 - Fuel flow, pressure
 - Engine control lever positions
 - Acceleration check
 - Deceleration check
- P14.4.4 Describe factors that affect engine starting
- Starting systems
 - Hung start
 - Hot start
 - Ignition faults

- Fuel system faults
 - Compressor stall
 - Wind direction/aircraft position
 - Atmospheric conditions

- P14.4.5 Describe engine running adjustments for gas turbine engine

 - Fuel control system trimming
 - Power turbine governor
 - Exhaust temperature
 - Inlet temperature
 - Variable inlet guide vanes
 - Turboprop governor

- P14.4.6 Describe engine shut-down procedures

 - Cool down period
 - Fuel shut-off

- P14.4.7 Describe emergency procedures

 - Oil leak
 - Fuel leak
 - Fire
 - Over-speed
 - Over temperature

- P14.4.8 Perform engine ground run (practical)

- P14.4.9 Calculate engine performance from manufacturer's charts and interpret data (practical)

- P14.6 Troubleshooting Gas Turbine Engines

- P14.6.1 Review troubleshooting techniques and principles

- P14.6.2 Describe operating problems and their probable causes

 - Engine fails to turn over
 - Hung start
 - Compressor stall
 - Failure to develop full power
 - Engine vibration
 - Acceleration temperature too high
 - High rpm
 - Low/high operating temperatures
 - Low/high operating pressures
 - Low/high fuel flow
 - Over-torque

Line (GAC): **24** **Environmental Systems**
Competency: **24.01** **Environmental Systems**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

A4.1 Aircraft Air Conditioning Systems

A4.1.1 Outline need for conditioned air in aircraft

A4.1.2 Describe vapour-cycle air conditioning

- Refrigeration theory
 - Heat transfer
 - Vapour cycle
- System components
 - Refrigerant
 - Refrigeration oil
 - Receiver - dryer
 - Thermal expansion valve
 - Internally equalized
 - Externally equalized
 - Evaporator
 - Compressor
 - Condenser
 - Service valves
 - Schrader type
 - Compressor isolation valve

A4.1.3 Describe vapour-cycle servicing procedures

- Servicing equipment
 - Manifold set
 - Charging hoses
 - Refrigerant source
 - Vacuum pump
 - Leak detector
- Servicing tasks
 - Visual inspection
 - Leak test
 - Performance test
 - Feel test

- System purge
 - Compressor oil level
 - System evacuation
 - System charging
 - Environmental considerations
 - Safety
- A4.1.4 Describe air-cycle air conditioning
- Operating principle
 - Components
 - Primary heat exchanger and by-pass valve
 - Air conditioning shut-off valve
 - Refrigeration bypass valve
 - Secondary heat exchanger
 - Expansion turbine
 - Water separator
 - Ram air valve
 - Cabin temperature control
 - Sensor
 - Selector
 - Regulator
- A4.1.5 Describe air-cycle servicing procedures
- A4.2 Aircraft Heating and Ventilation
- A4.2.1 Identify aircraft heating systems
- Exhaust type cabin heaters
 - Electric heaters
 - Combustion heaters
 - Compressor bleed air
- A4.2.2 Describe operating principles of heating systems
- Exhaust type cabin heaters
 - Advantages
 - Disadvantages
 - Combustions heaters
 - ‘Janitrol’ type
 - ‘South Wind’ type
 - Bleed air
- A4.2.3 Describe components of combustion heater systems
- Combustion air system
 - Fuel system

- Ventilation air system
 - Controls
 - Safety features
 - Switches
 - Duct limit
 - Overheat
 - Etc.
 - Combustion air pressure, cycling, purge
 - Carbon monoxide detector
- A4.2.4 Discuss basic system inspection and troubleshooting
- A4.2.5 Describe aircraft ventilation systems
- Components
 - Blowers
 - Vents
- A4.2.6 Inspect exhaust type cabin heater components(practical)
- A4.2.7 Examine, handle, and identify components of combustion heater systems(practical)
- A4.2.8 Perform pressure decay test (practical)
- A4.3 Aircraft Pressurization Systems and Components
- A4.3.1 Identify need for aircraft pressurization systems
- Review of atmosphere
 - Pressure
 - Temperature
 - Altitude
 - Aircraft
 - Cabin
 - Review encountered with flight at altitude
 - Aircraft construction
 - Passenger requirements
 - Engine performances
- A4.3.2 Identify sources for pressurizing air
- Source
 - Roots type compressor
 - Turbocharging

- Superchargers
 - Centrifugal cabin compressor
 - Compressor bleed air
 - Advantages and disadvantages of each source

- A4.3.3 Describe maintenance of pressurization systems

- A4.3.4 Describe pressurization theory
 - Controlled air leakage
 - Components
 - Orifice theory
 - Uncontrolled air leakage
 - Factors affecting
 - Penetration through pressurized structure

- A4.3.5 Describe operation and control of pressurization system components
 - Outflow and safety valves
 - Negative pressure relief valves
 - Pressure controllers
 - Manual
 - Automatic
 - Altitude limiting devices

- A4.3.6 Describe operation of small aircraft/turboprop/airliner/business jet pressurization system operation

- A4.3.7 Identify and handle pressurization system components (practical)

- A4.4 Aircraft Oxygen Systems

- A4.4.1 Review physiology of flight
 - Atmosphere
 - Human respiration and circulation
 - Medical conditions
 - Hypoxia/anoxia
 - Hyperventilation
 - Carbon monoxide poisoning

- A4.4.2 Identify properties of oxygen
 - Forms
 - Gaseous oxygen
 - Liquid oxygen

- Chemical

- A4.4.3 Identify oxygen system components
 - Gaseous oxygen systems
 - Storage bottles
 - Low/high pressure
 - Regulators
 - Continuous flow
 - Diluter demand
 - Pressure demand
 - Masks
 - Continuous flow
 - Demand type
 - Liquid oxygen-Military
 - Chemical oxygen systems

- A4.4.4 Describe operation and servicing of oxygen systems
 - Gaseous oxygen systems
 - Leak testing
 - Hydrostatic test
 - Draining the system
 - Replenishing the system
 - Purging the system
 - Mask and tubing inspection
 - Chemical oxygen systems
 - Mask extraction system
 - Manual
 - Automatic

- A4.4.5 State safety precautions when working with oxygen systems
 - Prevention of oxygen fires and explosions
 - Cleanliness
 - Tools
 - Transportation & storage of components

- A4.4.6 Examine oxygen systems (practical)

Level 4

Aircraft Maintenance Technician

Line (GAC): 25 Canadian Aviation Regulations

Competency: 25.01 Introductions to CAR

Objectives

To be competent in this are the individual must be able to:

LEARNING TASKS

CONTENT

25.1 Introduction to CARs

25.1.1 Explain the function of the Aeronautics Act

25.1.2 Briefly summarize the basic regulatory structure from the manufacture of an aircraft to a Certificate of Airworthiness

- Aircraft Manufacturer
- Transport Canada Type Certification
- Aircraft owner
- Aircraft Maintenance Engineers
- Approved Maintenance Organizations

25.1.3 Explain the CARs numbering system, including the differences in numbering for CARs Part V

25.1.4 Explain the difference between regulations, standards, and advisory material

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.02 **CAR Part 1- General Provisions**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

25.2 CAR Part I - General Provisions

25.2.1 Define Specific terminology from CAR 101

- Aeronautical Product
- Aeroplane
- Air Time
- Airworthiness Limitation
- Airworthy
- Elementary Work
- Flight Authority
- Flight Time
- Hard Time
- Large Aeroplane
- Life-Limited Part
- Owner
- Maintenance
- Maintenance Release
- Major Modification
- Major Repair
- Serviceable
- Small Aircraft
-

25.2.2 Explain the application of CAR, (who CARs apply to) according to CAR 102

25.2.3 Discuss regulations in CAR 103, Administration and Compliance

- 103.02 Inspection of Aircraft, Requests for Production of Documents and Prohibitions
- 103.03 Return of Canadian Aviation Documents

25.2.4 Explain the function of CAR 104 Charges

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.03 **CAR Part 2- Identification and Registration**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

25.3 CARs Part II Identification and Registration

25.3.1 Discuss the regulations and standards for aircraft identification plates in CAR 201 and 221

- Location
- Required information
- Modification of an aircraft resulting in the alteration of aircraft identification plates
- data
- Alterations to information
- Removal and replacement of aircraft identification plates

25.3.2 Discuss the regulations and standards in CAR 201 and 221 for identification plates on aeronautical products other than aircraft

- Engines
- Propellers
- Appliances
- Balloon basket and burner assemblies

25.3.3 Discuss the regulations and standards for aircraft nationality and registration marks in CAR 202 and 222

- Requirement for marks
- Display of marks, including, size, style, and location for fixed and rotary wing aircraft.
- Removal or change of marks

25.3.4 Discuss regulations and standards for aircraft registration in CAR 202 and 222

- Application
- Qualifications to be a registered owner
- Types of registration
 - Private
 - State
 - Commercial
- Registration status
 - Provisional
 - Interim
 - Temporary
 - Continuing
-

- 25.3.5 Explain the requirements for carrying a certificate of registration on board the aircraft

- 25.3.6 Explain the requirements for removing the marks of an aircraft being exported

- 25.3.7 Describe the Canadian Civil Aircraft Register

- 25.3.8 Search the Canadian Civil Aircraft Register through the transport Canada internet site for a specific aircraft or aircraft type (practical)

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.04 **CAR Part IV Subpart 3 Chapter 566- AME Licences and Ratings**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

<p>25.4 CAR Part IV Subpart 3 and AWM Chapter 566 – AME Licenses and Ratings</p> <p>25.4.1 Explain the regulations and standards related to the issuance and endorsement of an AME license</p> <p>25.4.2 Explain the categories of AME licences</p> <p>25.4.3 State the validity period of an AME licence</p> <p>25.4.4 Explain AME licence recent requirements</p> <p>25.4.5 Explain how currency is regained</p> <p>25.4.6 Explain the application process for an AME licence</p> <p>25.4.7 Define an Approved Training Organization from CAR 403.08 and explain their purpose</p>	<ul style="list-style-type: none"> • Citizenship • Age • Training <ul style="list-style-type: none"> – Approved training – Acceptable training – Basic training – Type training • Knowledge • Experience • Skill
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Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.05 **CAR 501, AWM 501-Annual Airworthiness Information Report (AAIR)**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

- | | |
|--|---|
| <p>25.5 CAR 501, AWM 501-Annual Airworthiness Information Report (AAIR)</p> <p>25.5.1 Discuss the requirements of an AAIR, including</p> | <ul style="list-style-type: none"> • Requirement to report • Consolidated fleet reports • Out of service exemption • Reporting schedule and alternate dates • Reportable information |
|--|---|

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.06 CAR 507, AWM 507 - Flight Authority

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS		CONTENT
25.6	CAR 507, AWM 507 - Flight Authority	
25.6.1	Explain the application of flight authority	<ul style="list-style-type: none"> • Exemption for ultralights
25.6.2	Explain Certificates of Airworthiness (C of A)	<ul style="list-style-type: none"> • Eligibility of aircraft • Transfer of a C of A
25.6.3	Explain Special Certificates of Airworthiness	<ul style="list-style-type: none"> • Provisional • Restricted • Amateur-built • Limited
25.6.4	Explain Flight Permits	<ul style="list-style-type: none"> • Experimental • Specific purpose
25.6.5	Discuss the validation of a foreign flight authority	
25.6.6	Explain the application for a flight authority	<ul style="list-style-type: none"> • Application for a C of A • Application for a special C of A • Application for a flight permit • Validation of a foreign flight authority • Application in respect of an imported aircraft • Persons who may attest to condition and conformity
25.6.7	Explain the issuance of additional flight authorities	
25.6.8	Explain Operating Conditions	

- 25.6.9 Explain the duration of flight authorities
- C of A
 - Special C of A
 - Flight Permits
- 25.6.10 Explain the requirements for the alteration of a flight authority

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.07 **CAR 509, AWM 509 - Export Airworthiness Certificates**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

25.7 CAR 509, AWM 509 - Export Airworthiness Certificates

25.7.1 Describe Export Airworthiness Certificates (EAC)

- Application (eligibility for an EAC)
- Application procedures for an EAC
- Authority for export
- Persons who may attest to condition and conformity
- Responsibilities of the exporter

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.08 **CAR 521 Division II Type Certificates**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

25.8 CAR 521 Division II Type Certificates

25.8.1 State the categories of type certificates

- Normal, utility, aerobatic
- Transport category aeroplane
- Transport category rotorcraft
- Normal category rotorcraft
- Glider
- Powered glider
- Airship
- Manned free balloon
- Delete
- Restricted

25.8.2 Explain restricted category special purpose operations

- Agricultural
- Fire prevention and suppression
- Aerial surveying
- Patrolling
- Weather control
- Aerial advertising
- Wildlife conservation
- Other specialized roles

25.8.3 Describe conditions for the issuance of a type certificate

25.8.4 Describe the types of information found in a type certificate data sheet

25.8.5 Discuss the aeronautical products requiring a type certificate

25.8.6 Using the Transport Canada Internet Site, find the type certificate data sheet for a specified aircraft (Practical)

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.09 **CAR 521 Division IV Changes to a Type Design**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

25.9 CAR 521 Division IV Changes to a Type Design

25.9.1 Discuss means of creating approved data for modifications and repairs to aeronautical products

- Supplemental Type Certificates
- Repair Design Certificates

Line (GAC): **25 Canadian Aviation Regulations**
Competency: **25.10 AWM 561 - Manufacture of Aeronautical Products**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
25.10 AWM 561 - Manufacture of Aeronautical Products	
25.10.1 Discuss the requirements to be eligible for a manufacturing approval	<ul style="list-style-type: none"> • Right to manufacture • Facilities • Quality program • Inspectors
25.10.2 Discuss the responsibilities of the manufacturer	<ul style="list-style-type: none"> • Product conformity • Subcontract activity • Record retention • Airworthiness certification

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.11 **AWM 563 - Distribution of Aeronautical Products**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
25.11 AWM 563 - Distribution of Aeronautical Products	
25.11.1 Discuss the requirements to be eligible for a distributor approval	<ul style="list-style-type: none"> • Product sources • Facilities • Product control system
25.11.2 Discuss the responsibilities of the distributor	<ul style="list-style-type: none"> • Product proof of conformity • Record retention

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.12 **CAR 571, AWM 571 - Aircraft Maintenance Requirements**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS		CONTENT
25.12	CAR 571, AWM 571 - Aircraft Maintenance Requirements	
25.12.1	Explain the application of CAR 571	<ul style="list-style-type: none"> • Exemption to hang gliders • Exemption to ultralights
25.12.2	Explain the requirements of maintenance performance rules	
25.12.3	Explain the requirements for the recording of maintenance and elementary work	
25.12.4	Explain specialized maintenance, including Schedule II, CAR 571	
25.12.5	Explain the maintenance requirements of aeroplanes or helicopters operated under Part IV and aircraft operated under Part VII	
25.12.6	Explain the requirements of major modification and major repairs	<ul style="list-style-type: none"> • Requirements for reporting by the completion of a 24-004 conformity certificate • Types of data required for carrying out major modifications and major repairs • Criteria for the classification of modifications and repairs
25.12.7	Explain the requirements for the installation of new parts	
25.12.8	Explain the requirements for the installation of used parts	
25.12.9	Explain the requirements for the installation of life-limited parts	
25.12.10	Explain the requirements for a maintenance release	<ul style="list-style-type: none"> • Information required • Suggested wording

- Conditional maintenance release
- 25.12.11 Explain who may sign a maintenance release for different types of maintenance
- Specialized maintenance
 - Maintenance on aircraft
 - Maintenance on aeronautical products other than aircraft
 - Maintenance on amateur-built aircraft
 - Maintenance on flight training aircraft and commercial aircraft, and for parts used on either
- 25.12.12 Explain the general requirements for the installation of parts
- 25.12.13 Discuss personnel certification for non-destructive testing (NDT) from Schedule I CAR 571
- 25.12.14 Discuss additional maintenance standards, including standards
- Work that disturbs engine or flight controls
 - Work affecting the pitot-static system
 - Work affecting pitot static ports, pitot tubes, and flight control surfaces
 - When ELT's may be tested
 - Changes to the empty weight or centre of gravity of an aircraft

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.13 **CAR 573, AWM 573 - Approved Maintenance Organizations (AMO)**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
25.13 Car 573, AWM 573 - Approved Maintenance Organizations (AMO)	
25.13.1 Discuss the requirements for application for an Approved Maintenance Organization	
25.13.2 Discuss the categories and ratings for AMOs	
25.13.3 Explain the requirements for the Person Responsible for Maintenance	<ul style="list-style-type: none"> • Qualifications • Responsibilities
25.13.4 Discuss the options and requirements for assignment of management functions	<ul style="list-style-type: none"> • Responsibility for quality assurance • Responsibility for production
25.13.5 Explain the authorization to sign a maintenance release	<ul style="list-style-type: none"> • Aircraft Certification Authority (ACA) • Shop Certification Authority
25.13.6 Explain the requirements for a training program	<ul style="list-style-type: none"> • Initial training • Additional training • Update training
25.13.7 Discuss the requirements for the keeping of personnel records	
25.13.8 Discuss the requirements for facilities, equipment, standards, and procedures	
25.13.9 Explain the function and requirements of the Quality Assurance Program	
25.13.10 Discuss the requirements for the Maintenance Policy Manual	<ul style="list-style-type: none"> • Content • Amendments

- 25.13.11 Discuss the requirements for maintenance arrangements
- 25.13.12 Explain the requirement for the filing of service difficulty reports
- 25.13.13 Discuss the requirements for foreign AMO approvals
- 25.13.14 Discuss the requirements for AMO identification

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.14 **CAR 521 Division IX Service Difficulty Reporting**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
25.14	Car 521 Division IX Service Difficulty Reporting
25.14.1	Define a reportable service difficulty
25.14.2	State the purpose of the SDR system
25.14.3	State the requirement to report
25.14.4	Discuss the organizations required to report SDRs
25.14.5	State the time limits for reporting SDRs

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.15 **CAR 521 Division X Airworthiness Directives (AD)**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
25.15 CAR 521 Division X Airworthiness Directives (AD)	
25.15.1 Explain the purpose of Airworthiness Directives	
25.15.2 Explain the conditions under which an AD may be issued	
25.15.3 State the application of ADs	<ul style="list-style-type: none"> • Compliance with ADs • The consequences of non-compliance • Alternative means of compliance
25.15.4 Discuss who is responsible for ensuring that all applicable ADs are carried out	
25.15.5 Discuss the applicability of foreign ADs or equivalent notices	
25.15.6 Using the Transport Canada Internet Site, carry out a search for applicable ADs on a specified aircraft (practical)	

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.16 **CAR 604 – Private Operator Passenger Transportation**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
25.16 Car 604 – Private Operator Passenger Transportation	
25.16.1 Define a Private Operator involved in passenger transportation	
25.16.2 State the function of the maintenance control system	
25.16.3 Discuss the information in the operations manual that forms the maintenance control system	
25.16.4 Discuss the requirements for a person responsible for the maintenance control system	
25.16.5 Discuss the requirements for maintenance personnel and facilities	
25.16.6 Discuss the requirements for the reporting and rectification of defects	<ul style="list-style-type: none"> • Recording defects • Defect rectification • Recurring defects
25.16.7 Discuss the requirements for service difficulty reporting	
25.16.8 Discuss the requirements for technical dispatch instructions	
25.16.9 Discuss the requirements for service information reviews	
25.16.10 Discuss the requirements for maintenance agreements	
25.16.11 Discuss the requirements for maintenance training	

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.17 **Car 605 – Aircraft requirements and CARs 625 – Aircraft Equipment and Maintenance Standard**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
25.17 Car 605 – Aircraft requirements and CARs 625 – Aircraft Equipment and Maintenance Standard	
25.17.1 Explain the applicability of CAR 605	
25.17.2 State the requirements for carrying a flight authority on board the aircraft	<ul style="list-style-type: none"> • Operating conditions • Exemptions
25.17.3 State the requirement for making the flight manual available to crew members at their stations	
25.17.4 State the requirement for aircraft to display all required markings and placards	
25.17.5 State the requirements for aircraft equipment to meet the standards of airworthiness	
25.17.6 Define Minimum equipment lists and state their purpose	
25.17.7 Explain the requirements and criteria for operating an aircraft with unserviceable and removed equipment	<ul style="list-style-type: none"> • General requirements • Aircraft with a minimum equipment list • Aircraft without a minimum equipment list
25.17.8 Explain the requirement for having the appropriate maintenance performed before operating an aircraft	
25.17.9 Explain the requirements for the certification of maintenance before an aircraft takes off	<ul style="list-style-type: none"> • The signing of a maintenance release • Conditional maintenance releases and test flights • No requirement for a maintenance release in the case of elementary work
25.17.10 Explain the requirement for aircraft to be maintained according to an approved maintenance schedule	<ul style="list-style-type: none"> • Applicability of the appropriate schedule for the type of aircraft and the type of operation • Locate and interpret approved

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.18 **CAR 625 – Appendix A – Elementary Work**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
25.18 Car 625 – Appendix A – Elementary Work	
25.18.1 Define Elementary work	
25.18.2 Locate and interpret elementary work tasks in CAR 625, Appendix A	
25.18.3 Explain the requirements for persons performing elementary work	<ul style="list-style-type: none"> • Private aircraft • Commercial and flight training unit aircraft
25.18.4 Explain the requirements for recording elementary work	

Line (GAC): 25 **Canadian Aviation Regulations**
Competency: 25.19 **CAR 625 – Appendix C – Out of Phase Tasks**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

<p>25.19 Car 625 – Appendix C – Out of Phase Tasks</p> <p>25.19.1 Locate and interpret hard time intervals for aircraft equipment from CAR 625, Appendix C, including requirements</p>	<ul style="list-style-type: none"> • Rotorcraft Dynamic Components • Engines • Variable pitch propellers • Fixed pitch and ground adjustable propellers • Tachometers • Weight and balance • Magnetic compasses • Emergency locator transmitters • Altimetry devices • Transponders • Survival and emergency equipment • Cockpit voice recorders • Flight data recorders • Underwater locating devices
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Line (GAC): 25 Canadian Aviation Regulations
Competency: 25.20 CAR 625 - Appendix I Specification Tables – Schedule 1
Position and Anti-Collision Light Systems

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

<p>25.20 Car 625 - Appendix I Specification Tables – Schedule 1 Position and Anti-Collision Light Systems</p> <p>25.20.1 Explain the requirements for position and anti-collision light systems</p>	<ul style="list-style-type: none"> • Location of lights • Required colours and fields of visibility • Use of lights
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Line (GAC): **25 Canadian Aviation Regulations**
Competency: **25.21 CAR 706 - Maintenance Requirements for Commercial Air
Operators and CAR 726 – Commercial Air Service Standards**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
25.21 CAR 706 - Maintenance Requirements for Commercial Air Operators and CAR 726 – Commercial Air Service Standards	
25.21.1 Explain the application of CARs Part VII	
25.21.2 Explain the purpose of the Maintenance Control System	
25.21.3 Discuss the Person Responsible for the Maintenance Control System	<ul style="list-style-type: none"> • Qualifications • Authorization to remove aircraft from service • Combined AMO/ Air Operator • Assignment of management functions
25.21.4 Discuss the responsibilities of maintenance personnel	
25.21.5 Describe the standards that the maintenance facility must meet	
25.21.6 State the purpose of defect rectification and control procedures	<ul style="list-style-type: none"> • Recording aircraft defects • Ensuring that defects are rectified in accordance with regulations • Detecting recurring defects • Scheduling the rectification of deferred defects
25.21.7 State the purpose of technical dispatch procedures	
25.21.8 Describe the function of the evaluation program	<ul style="list-style-type: none"> • Purpose • Updating of maintenance schedules • Compliance with regulations • Record keeping

- 25.21.9 Describe the requirements for the Maintenance Control Manual
- Purpose
 - Incorporation by reference
 - Compliance with MCM policies and procedures
 - Approval and amendments
 - Availability to staff
 - Content
- 25.21.10 Explain Maintenance Arrangements
- 25.21.11 Explain the training requirements for persons performing elementary work
- 25.21.12 Discuss the training requirements for aircraft servicing
- 25.21.13 Discuss the requirements for training personnel
- Initial training
 - Update training
 - Additional training
 - Combined Air Operator/ AMO training
 - Records of training
- 25.21.14 Discuss the requirements for keeping personnel records
- 25.21.15 State the requirement for reporting service difficulties

Line (GAC): 25 Canadian Aviation Regulations

Competency: 25.22 CAR on the Internet

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

25.22 CARs on the Internet

25.22.1 Answer specific CARs questions by searching the Transport Canada internet website

Line (GAC): 25 Canadian Aviation Regulations

Competency: 25.23 AME Publications

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

25.23 AME publications

25.23.1 Describe the purpose and content Transport
Canada Publications sent to AMEs

- Service difficulty alerts
- Service difficulty advisories
- Feedback
- Maintainer
- Airworthiness notices

Line (GAC): 27 Instruments
Competency: 27.01 Engine Indicating and Warning Systems

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
P6.3 Engine Indicating and Warning Systems	
P6.3.1 Describe types of displays	<ul style="list-style-type: none"> • Direct • Servo • Electronic (CAT)
P6.3.2 Describe handling and installation of instruments	
P6.3.3 Describe serviceability checks	
P6.3.4 Describe testing and calibration of instruments	<ul style="list-style-type: none"> • Test equipment <ul style="list-style-type: none"> – ‘Barfield’ – ‘Jetcal’ – Deadweight

Line (GAC): 27 Instruments
Competency: 27.02 Aircraft Instrumentation

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS		CONTENT
E4.1	Aircraft Instruments and Instruments	
E4.1.1	Explain reasons for using instrumentation	<ul style="list-style-type: none"> • Monitoring systems • Diagnostic purposes • Navigation • Allows IFR flight
E4.1.2	Categorize instruments according to function	<ul style="list-style-type: none"> • Powerplant • Flight and navigation • Systems monitoring
E4.1.3	Identify applications of mechanically and electrically/electronically operated instruments (practical)	
E4.2	Pressure Measuring Instruments	
E4.2.1	Explain principles of absolute pressure measurement	<ul style="list-style-type: none"> • Atmospheric pressure • Standard day • Mercury barometer • Aneroid barometer
E4.2.2	Explain principles of gauge pressure measurement	<ul style="list-style-type: none"> • Bellows/diaphragms for low pressure <ul style="list-style-type: none"> – Types of instrument <ul style="list-style-type: none"> ○ Altimeter ○ Air speed indicator (ASI) ○ Manifold pressure – Description and operation • Bourdon tubes for high pressure <ul style="list-style-type: none"> – Types of instrument <ul style="list-style-type: none"> ○ Hydraulic pressure

- Engine oil pressure
 - Oxygen pressure
 - Other high pressure
 - Description and operation
- Solid state

- E4.2.3 Explain principles of differential pressure measurement
 - Differential bellows type
 - Types of instrument
 - Pitot/static
 - Rate of climb indicator
 - Engine pressure ratio indicator
 - Pressure switches
 - Description and operation

- E4.2.4 Explain altimeters
 - Purpose
 - Types of altitude measurement
 - Indicated altitude
 - Pressure altitude
 - Effects of density changes
 - Description of instrument
 - Face/scale
 - Pointers
 - Digital scale
 - Operation
 - Temperature compensation
 - Components
 - Encoding altimeter

- E4.2.5 Explain airspeed indicators
 - Differential pressure gauge
 - Compares pitot-static pressures
 - Purpose
 - Determine airspeed
 - Compute ground speed
 - Indicate to pilot warning speeds
 For example:
 - Flap extension speed
 - Gear extension speed

- Stall speed
 - Take-off/landing speed
 - Other
- Indicated airspeed vs true airspeed
- Mechanism and operation
- E4.2.6 Describe vertical- and instantaneous- vertical speed indicators
 - Purpose
 - Mechanism
- E4.2.7 Explain air data computers
- E4.2.8 Explain electrically driven instruments
 - Servoed altimeters
- E4.3 Temperature Measuring Instruments
- E4.3.1 Explain temperature measuring instruments
 - Principles of operation
 - Liquid expansion
 - Solid expansion
 - Gas expansion
 - Electrical
 - Types of:
 - A.S.I. and altimeter temperature correction function
 - Outside air temperature gauges (OAT)
 - Engine temperature
 - Oil temperature
 -
- E4.4 Gyroscopic Instruments
- E4.4.1 Explain gyroscopic principles
 - Laser gyros principles
 - Description of gyroscope
 - Rigidity in space
 - Increases as mass at rim increases
 - Increases as speed of rotation
 - Increases

- Effects of friction
 - Precession
 - Definition
 - Advantages
 - Disadvantages
 - Why used in aircraft instrumentation
 - Instruments using gyroscopes for example:
 - Direction indicator
 - Artificial horizon indicator
 - Attitude director indicator
 - Turn and slip indicator
 - Turn coordinator
 - Horizontal situation indicator
 - Slaved gyro compass
-
- E4.4.2 Explain sources of power for gyroscopes
- Electrical
 - Built-in motor
 - Pressure
 - Vacuum pump discharge air
 - Reasons for use
 - Vacuum
 - Vacuum pump
 - Venturi
 - Principles of operation
-
- E4.4.3 Describe vacuum pump system
-
- E4.4.4 Explain gyro attitude instruments
- Directional gyro indicator
 - Compare to magnetic compass, and reason why used
 - Relationship to HIS/RMI
 - Description
 - Purpose
 - Principles of operation
 - Mechanism
 - Flux valves
 - Compass amplifier
 - Compensators
 - Artificial horizon indicator
 - Description
 - Purpose

		<ul style="list-style-type: none"> – Principles of operation – Mechanism
		<ul style="list-style-type: none"> • Attitude director indicator <ul style="list-style-type: none"> – Description – Purpose – Principles of operation – Mechanism • Slave Gyro Compass system <ul style="list-style-type: none"> – Description – Purpose – Principles of operation – Mechanism – Flux valves – Compass amplifier – Compensators • Laser Gyros • Strap down gyros
E4.4.5	Explain rate gyro instruments	<ul style="list-style-type: none"> • Slip turn and indicator (turn and bank) <ul style="list-style-type: none"> – Description – Purpose – Principles of operation – Mechanism • Turn coordinator <ul style="list-style-type: none"> – Description – Purpose – Principles of operation – Mechanism
E4.4.6	Explain safety and handling of gyro instruments	<ul style="list-style-type: none"> • Precautions <ul style="list-style-type: none"> – Recently powered down
E4.5	Direct Linkage and Drive systems	
E4.5.1	Describe types of instruments using direct linkage and drives	<ul style="list-style-type: none"> • Mechanical tachometer • Flap position indicator • Cowl flap position indicator • Fuel level indicator (on some older aircraft) • Trim tab position indicator
E4.5.2	Describe installation of direct linkage and drive mechanisms	<ul style="list-style-type: none"> • Installation, lubrication and cleaning
E4.6	Magnetic Compasses	

E4.6.1	Describe magnetic compasses	<ul style="list-style-type: none"> • Construction <ul style="list-style-type: none"> – Case – Compass fluid – Pivot bearings – Face markings – Corrector card – Illumination • Position • Purpose • Operation
E4.6.2	Explain principles of navigation	<ul style="list-style-type: none"> • Meridians <ul style="list-style-type: none"> – Longitude – Latitude • Poles <ul style="list-style-type: none"> – Magnetic north – True north • Magnetic variation <ul style="list-style-type: none"> – Isogonic lines – Accounting for • Magnetic deviation <ul style="list-style-type: none"> – Causes
E4.6.3	Explain procedures for correcting errors (compass swing)	<ul style="list-style-type: none"> • When required • The compass rose • Equipment required • Taxiing and swinging procedures • Compass adjustments • Documentation <ul style="list-style-type: none"> – Log book – Correction card • Compass swing <ul style="list-style-type: none"> – Magnetic – Slaved
E4.6.4	Conduct compass swing (real or simulated)(practical)	
E4.7	Electronic Display and Indication Instruments	
E4.7.1	Describe various display types	<ul style="list-style-type: none"> • Cathode-ray tubes <ul style="list-style-type: none"> – EFIS – ECAM – EICAS

		<ul style="list-style-type: none"> • Light emitting diodes • Liquid crystal displays • Gas discharge
E4.7.2	Describe various methods of display	<ul style="list-style-type: none"> • Dial type • Vertical type • Numerical • Analogue • Digital • Heads up displays (HUD)
E4.8	Electrical Flight Instruments	
E4.8.1	Describe electrical flight instruments	<ul style="list-style-type: none"> • Angle of attack detection • Control indication <ul style="list-style-type: none"> – Flaps – Rudder – Aileron – Elevator – Trim systems • EADI • Stall warning systems
E4.9	Engine Electrical Instruments	
E4.9.1	Describe engine electrical indicating instruments	<ul style="list-style-type: none"> • Meter movements <ul style="list-style-type: none"> – D'Arsonval or Weston – Galvanometer – Dynamometer • Types of instruments <ul style="list-style-type: none"> – Ammeter – Voltmeter – Magnesyn – Autosyn – Tachometers – Selsyn
E4.9.2	Describe engine instrument installation and marking	<ul style="list-style-type: none"> • Panel layout • Instrument mounting • Power requirements • Range markings

E4.9.3	Describe testing of engine electrical indicating instrument systems	<ul style="list-style-type: none"> • Barfield EGT tester • Multimeter
E4.10	Systems Instruments	
E4.10.1	Describe systems that employ electrical indicating instruments	<ul style="list-style-type: none"> • Landing gear <ul style="list-style-type: none"> – Position indication • Fuel systems <ul style="list-style-type: none"> – Quantity – Flow • Environmental control <ul style="list-style-type: none"> – Pressurization – Air conditioning • Flight controls
E4.10.2	Describe maintenance of systems electrical indicating instruments	
E4.11	Instrument Installation and Maintenance	
E4.11.1	Describe location of instruments in instrument panel	
E4.11.2	Describe maintenance of flight instruments	<ul style="list-style-type: none"> • Handling and storage • Types of mount • Hardware • Size of openings • Capping of open lines • Marking of lines • Instrument face markings • Witness marks • Installation • Removal • Shipping <ul style="list-style-type: none"> – Caging of gyros
E4.11.3	Explain procedures for testing	<ul style="list-style-type: none"> • When to test <ul style="list-style-type: none"> – After installation – On defect – Periodically

- Types of test
 - Pitot/static tests for pressurized and non-pressurized aircraft
 - Compass swing
 - Dead weight checks
 - Functional tests
- Test equipment
 - Pitot/static
 - Vacuum/pressure test kit (air pressure/vacuum)
 - Land compass (compass swing)
 - Dead weight test kit (oil pressure)
- Calibration of fuel quantity indicating systems

- E4.11.4 Describe servicing of pitot/static systems
- E4.11.5 Carry out instrument section of periodic inspection (practical)
- E4.11.6 Carry out pitot/static check(practical)
- E4.11.7 Drain pitot/static system(practical)
- E4.11.8 Inspect instruments for correct installation and markings(practical)
- E4.11.9 Carry out check on liquid pressure instrument system(practical)
- E4.11.10 Check aircraft instruments for correct function(practical)
- E4.11.11 Test exhaust gas temperature system employing suitable testing instrument(practical)
- E4.11.12 Package instrument for shipping(practical)

Line (GAC): 28 **Avionics**
Competency: 28.01 **Controls and Rigging**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
A7.4 Electrical/Electronic Flight Control Systems	
A7.4.1 Describe electrically operated controls	<ul style="list-style-type: none"> • Flaps
A7.4.2 Describe electrically controlled trim systems	<ul style="list-style-type: none"> • Fixed-wing • Rotary-wing
A7.4.3 Trace electrically operated control systems by reference to circuit diagrams (practical)	
A7.4.4 Locate electrically operated control system components (practical)	
A7.4.5 Operate electrical control systems (practical)	
A7.5 Automatic Flight Control Systems [Refer to E5 Avionics]	
A7.5.1 List purposes of automatic flight control systems	
A7.5.2 Explain autopilot operation	<ul style="list-style-type: none"> • Stabilization • Full flight control
A7.5.3 Describe features of autopilot system	<ul style="list-style-type: none"> • Basic autopilot • Directed autopilot
A7.5.4 Describe autopilot flight control system	<ul style="list-style-type: none"> • List of components
A7.5.5 Describe automatic flight and landing systems	<ul style="list-style-type: none"> • Purpose • Types of systems

- A7.5.6 Describe Stabilization Augmentation Systems (SAS)
- Purpose
 - Components
 - Sensors
 - Processing units
- A7.5.7 Describe electronic flight control systems
- A7.5.8 Describe other forms of electronic flight control
- Fly-by-wire
 - Fly-by-light

Line (GAC): 28 Avionics

Competency: 28.02 Avionics

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

E5.1 Introduction to Avionics

E5.1.1 Explain Frequency spectrum

- Frequency ranges
- Use in avionics systems

E5.1.2 Explain IFR versus VFR

E5.2 Communications

E5.2.1 Explain audio and communication systems

E5.2.2 Explain maximum power transfer theorem

- Definition
- MPT theory

E5.2.3 Describe audio components

- Headsets
 - Noise cancelling
 - Stere/mono
- Carbon microphone
- Dynamic microphone
- Electret microphone
- Aircraft microphone interconnects
- Speakers
- Impedance
 - Maximum power transfer

E5.2.4 Explain functions of audio control panels

E5.2.5 Explain functions of communication controls

- Flight interphone
- Service interphone
- Crew call
- Passenger address system

		<ul style="list-style-type: none"> • General audio control • Passenger entertainment system
E5.3	Antennas, Transmission Lines and Basic Radio	
E5.3.1	Explain antenna fundamentals	<ul style="list-style-type: none"> • Wavelengths • Frequency relationships • Polarization • Ground planes
E5.3.2	Describe transmission lines	<ul style="list-style-type: none"> • Coaxial cable • Shielding • Impedance line • Diplex-triplex splitters
E5.3.3	Explain aircraft communications	<ul style="list-style-type: none"> • Wave propagation • Information transfer • RF Communication • Amplitude modulation • Frequency modulation • Radio Theory <ul style="list-style-type: none"> – Transmitters – Superheterodyne receivers – Oscillators – Amplifiers
E5.4	Very High Frequency (VHF) Communication Systems	
E5.4.1	Explain VHF communication systems	<ul style="list-style-type: none"> • Receivers • Transmitters • Controls • Antenna and location • Speakers • Integrated system • Aircraft components • Location • Frequency usage
E5.5	High Frequency (HF) Communication Systems	

- | | | |
|--------|---|---|
| E5.5.1 | Explain HF communication systems | <ul style="list-style-type: none"> • Propagation • Short-wave • Transmission modes • Single sideband • Advantages • Components • Antenna types and tuning • Use of HF systems • Safety |
| | | |
| E5.6 | Selective Calling | |
| | | |
| E5.6.1 | Explain selective calling | <ul style="list-style-type: none"> • VHF system • HF system • Frequency • Designation |
| | | |
| E5.7 | Cockpit Voice Recorders (CVR) | |
| | | |
| E5.7.1 | Describe cockpit voice recorders | <ul style="list-style-type: none"> • Voice recorder • Activation circuit • G switch • Recorder control head • Acoustic Beacon • Component location • Testing procedures |
| | | |
| E5.8 | Flight Data Recorders and Health Usage Monitoring System (HUMS) | |
| | | |
| E5.8.1 | Explain flight data recorders | <ul style="list-style-type: none"> • Typical recording parameters • G switch • Activation circuit • Acoustic beacon <ul style="list-style-type: none"> – ULB/ULD • Component location |

E5.8.2 Explain Health and Usage Monitoring System (HUMS).

E5.9 Emergency Locator Transmitter (ELT)

E5.9.1 Explain ELTs

- ELT usage
- Characteristics
- Test procedures
- Operational test considerations
- Battery replacement
- Types of ELTs
- ELT installation
 - Antenna installation
 - Coax length
 - TSO C91A
- Frequencies
 - 121.5 Mhz
 - 406.025 Mhz
 - 243 Mhz

E5.10 Satellite Communications (SAT/COM)

E5.10.1 Satellite Communications (SAT/COM)

- Advantages
- Use
- Basic principles
- System operation
- Components

E5.11 Automatic Direction Finding (ADF)

E5.11.1 Explain ADF

- Purpose
- Theory of operation
- Components
- Indication

E5.12 Global Positioning Systems (GPS)

E5.12.1 Explain GPS

- Purpose
- Theory of operation
- Components
- Indication

E5.13 VHF Omni-Range Navigator (VOR)

E5.13.1 Explain VHF omni-range

- Purpose
- Theory of operation
- Components
- Indication
 - HSI
 - CDI
 - RMI

E5.14 Instrument Landing System (ILS)

E5.14.1 Explain instrument landing systems

- Purpose
- Theory of operation
- Components
- Indication

E5.14.2 Explain localizer

- Purpose
- Theory of operation
- Components
- Indication

E5.14.3 Explain glide slope

- Purpose
- Theory of operation
- Components
- Indication

E5.14.4 Explain marker beacon

- Purpose
- Theory of operation
- Components

- Indication

- E5.15 Distance Measuring Equipment (DME)

- E5.15.1 Explain DME
 - Purpose
 - Theory of operation
 - Components
 - Indication

- E5.16 Secondary Surveillance Radar Transponder

- E5.16.1 Explain transponder
 - Purpose
 - Theory of operation
 - Components
 - Indication
 - Emergency codes and precautions
 - Operational test precautions
 - Altitude encoding systems

- E5.17 Traffic Collision Avoidance Systems (TCAS)

- E5.17.1 Explain TCAS
 - Purpose
 - Theory of operation
 - Components
 - Indication
 - Operational test precautions

- E5.18 Radio Altimeter

- E5.18.1 Explain radio altimeters
 - Purpose
 - Theory of operation
 - Components
 - Indication

E5.19 Weather Radar

E5.19.1 Explain weather radar

- Purpose
- Theory of operation
- Components
- Indication
- Operational test precautions
- Radome
- Wave guide

E5.20 Autopilot

E5.20.1 Explain auto-pilot

- Purpose
- Theory of operation
- Components
- Indication
- Operational test precautions
- Yaw damper
- Mach trim

E5.20.2 Explain flight director system

E5.20.3 Explain auto throttle/auto thrust

E5.21 Flight Management Systems (FMS)

E5.21.1 Describe flight management systems (FMS)

- Relationship to autopilot
- Database
- Inputs
 - V.O.R.
 - D.M.E.
 - G.P.S.

E5.22 Ground Proximity Warning System (GPWS)

E5.22.1	Explain GPWS	<ul style="list-style-type: none"> • Purpose • Theory • Components • Indication
E5.23 Electronic Display Systems		
E5.23.1	Explain EICAS	<ul style="list-style-type: none"> • Purpose • Theory of operation • Components • Indication • Operational test precautions • BITE functions
E5.23.2	Explain EFIS	<ul style="list-style-type: none"> • Purpose • Theory of operation • Components <ul style="list-style-type: none"> – Cathod-ray tube • Indication • Operational test precautions • BITE functions
E5.24 E5.24 Avionics Systems Installation		
E5.24.1	Explain avionics systems installation	<ul style="list-style-type: none"> • Cooling • Contamination <ul style="list-style-type: none"> – Moisture – Swarf • Vibration • Noise reduction • Bonding • Antenna installation • EMI • RFI • Documentation

E5.25 Avionics Maintenance Inspections

- E5.25.1 Explain avionics maintenance inspections
- Visual
 - Security
 - Environment
 - Ramp test equipment

E5.26 System Troubleshooting

- E5.26.1 Explain Troubleshooting
- Cost of poor fault analysis
 - Logic approach
 - Planning
 - Visual
 - Components
 - Interconnect
 - Resources and references

E5.27 Systems Interconnection

- E5.27.1 Discuss interconnection of avionics systems
- GPS
 - Autopilot
 - ILS
 - Flight director
 - Transponder
 - FMS

E5.28 System Troubleshooting

- E5.28.1 Explain System Troubleshooting
- Cost of poor fault analysis
 - Logic approach
 - Planning
 - Visual
 - Components
 - Interconnect
 - Resources and references

Line (GAC): **28 Avionics**
Competency: **28.03 Data Bus and Logic**

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

E6.1 Number Systems

E6.1.1 Describe number systems

- BCD
- Decimal
- Binary
- Octal
- Hexadecimal

E6.1.2 Explain analogue and digital systems

- Advantages and disadvantages

E6.1.3 Given several decimal numbers convert to binary and octal notations (practical)

E6.1.4 Convert between various number systems

- BCD
- Decimal
- Binary
- Octal
- Hexadecimal

E6.2 Logic Gates Functions

E6.2.1 Explain logic gates using truth tables

- AND
- OR
- NOT (Inverter)
- Buffer
- NAND
- NOR
- EXCLUSIVE OR
- Logic switch

- E6.2.2 Use electrical circuit representations to explain logic gates
- AND
 - OR
 - NOT (Inverter)
 - Buffer
 - NAND
 - NOR
 - EXCLUSIVE OR
- E6.2.3 BRIEFLY discuss boolean equations
- E6.2.4 Describe display of digital data
- Voltage waveforms and levels
- E6.3 Integrated Circuits
- E6.3.1 Describe characteristics of integrated circuits
- IC connection arrangement
 - DIP
 - IC
 - Switch
 - OP AMPS (briefly discuss)
- E6.3.2 Describe some applications of integrated circuits
- E6.3.3 Given logic diagram with digital inputs, determine correct digital output (practical)
- E6.4 Systems, Controls and Displays
- E6.4.1 Describe functions of computer operations
- Central processing unit
 - Central control unit
 - Memory
 - RAM
 - ROM
 - Arithmetic logic unit
 - Data transmission
 - Serial
 - Multiplexers
 - Demultiplexers
 - Parallel
 - Data bus types including ARINC 429

E6.4.2 Describe flight management systems

E6.4.3 Describe air data computers

E6.4.4 Describe thrust management systems

E6.4.5 Describe aircraft digital systems

- Line replaceable units (LRU)
- Built in test equipment (BITE)
- Electronic flight instrument systems (EFIS)
- Engine indicating and crew alerting system (EICAS)

E6.5 Digital Systems

E6.5.1 Describe systems testing and troubleshooting

- Logic diagrams
- Flow charts
- Built in test equipment (BITE)

E6.5.2 Describe safety procedures

- Static
 - Static dischargers
 - Electrostatic discharge system

Line (GAC): 29 Ice and Rain Protection
Competency: 29.01 Ice and Rain Protection Systems

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

A8.1 Ice Formation and Effects on Aircraft Operation

A8.1.1 Explain conditions leading to ice formation

A8.1.2 Describe types of ice and icing

- Rime ice
- (Opaque or glaze) ice/Clear ice
- Frost
- Packed snow
- Induction icing/Carburetor icing
- Impact icing

A8.1.3 Explain dangers of airframe icing

- Loss of lift
- Control surfaces
- Loss of control
- Weight
- Linkages
- Drains
- Windshields (visibility)
- Pitot tubes
- Fuel system
- Antennae

A8.1.4 Explain dangers of powerplant icing

- Props
- Intake
- Carbs
- Oil system
- Linkages
- Vent blockages
- Loss of power
- Ice throw-off damage
- Engine indicating

A8.1.5	Explain dangers of rotary-wing airframe and powerplant icing	<ul style="list-style-type: none"> • Main and tail rotor • Powerplant intakes
A8.2	Ice Detection Systems	
A8.2.1	Explain electronic ice-detection	<ul style="list-style-type: none"> • Leading edge build-up • Wiper ice • Wing lights • Externally mounted indicators-ice accretion meters
A8.2.2		<ul style="list-style-type: none"> • O.A.T. gauge • Probes
A8.2.3	Explain electro-mechanical ice-detection.	
A8.3	Airframe and Powerplant De-icing	
A8.3.1	Discuss differences in ground and airborne de-icing/anti-icing	
A8.3.2	Describe ground de-icing of aircraft	<ul style="list-style-type: none"> • Anti-icing fluids • Physical removal <ul style="list-style-type: none"> – Heated mixture of ethylene glycol, isopropyl alcohol, and water – Importance of time factor – Safety precautions • Type I and Type II de-ice fluids
A8.3.3	Explain airframe anti-icing systems and components	<ul style="list-style-type: none"> • Thermal types <ul style="list-style-type: none"> – Heated air ducted to leading edges and control surfaces and antenna – Windshield hot air anti-ice – Sources of heat <ul style="list-style-type: none"> ○ Engine bleed air ○ Combustion heaters ○ Exhaust augmenters • Electric anti-icing <ul style="list-style-type: none"> – Pitot heads – static ports – Windshields and view panels <ul style="list-style-type: none"> ○ Externally mounted – Pressurization outflow valves

		<ul style="list-style-type: none"> - toilets • Chemical anti-icing <ul style="list-style-type: none"> - Windshields - Airfoil leading edge • Fuel system anti-icing <ul style="list-style-type: none"> - Additives - Oil cooler system • Inflatable boots <ul style="list-style-type: none"> - Materials and components - System operation - Source of air • Maintenance of de-icer boots
A8.3.4	Explain airframe de-icing systems and component	
A8.3.5	Explain powerplant anti-icing	<ul style="list-style-type: none"> • Intake ice screens • Hot air system <ul style="list-style-type: none"> - Source of heat • Electric system • Hot oil use (fuel heating) • Areas to be heated <ul style="list-style-type: none"> - IGV - Nose cone - Intake • Fluid systems <ul style="list-style-type: none"> - Fluids used - System description • Electric heating systems <ul style="list-style-type: none"> - System description - Operation • Maintenance
A8.3.6	Explain propeller ice control systems and components	
A8.3.7	Locate and identify components of ice control systems (practical)	
A8.3.8	Operate ice control system (practical)	
A8.3.9	Troubleshoot ice control system (practical)	
A8.3.10	Clean and carry out basic maintenance of ice control systems (practical)	

A8.4	Rain Removal	
A8.4.1	Discuss rain control methods	<ul style="list-style-type: none"> • Waxed and cleaned windshields • Windshield wipers • Rain repellent • Pneumatic systems
A8.4.2	Describe windshield wiper systems	<ul style="list-style-type: none"> • Electrically operated <ul style="list-style-type: none"> – System operation – Components • Hydraulically operated <ul style="list-style-type: none"> – System operation – Components • Pneumatically operated systems <ul style="list-style-type: none"> – System operation – Components • Installation and rigging <ul style="list-style-type: none"> – Range of movement – Park – Tension – Speed control – Precautions, e.g., do not operate when windshield is dry • Operating limitations, e.g., aircraft speed
A8.4.3	Describe rain repellent systems	<ul style="list-style-type: none"> • Types of chemicals <ul style="list-style-type: none"> – Environmental concerns • Application methods <ul style="list-style-type: none"> – Ground applied – Pilot operated • System operation <ul style="list-style-type: none"> – Components
A8.4.4	Describe pneumatic rain removal systems	<ul style="list-style-type: none"> • System operation <ul style="list-style-type: none"> – Components – Sources of air
A8.4.5	Describe inspection and maintenance of rain removal system	

Line (GAC): 30 Electrical
Competency: 30.01 Basic Electrical - DC

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

E1.1 Atomic Theory and Static Electricity

E1.1.1 Explain electron theory

- Molecules and atoms
- Elements and compounds
- Electrons, protons and neutrons
 - Positive and negative ions
 - Free electrons, valence electrons
 - Conductors, insulators
 - Semiconductors

- Direction of current flow

E1.1.2 Explain electrostatics

- Electric series
- Electrostatic force

E1.1.3 Explain voltage sources

- Chemical
- Magnetism
- Friction
- Pressure
- Light
- Thermal

E1.2 Electrical Circuits

E1.2.1 Explain units of electricity

- Current
 - Ampere (A)
- Voltage
 - Volt (V)
- Resistance
 - Ohm (Ω)

- | | | |
|--------|--|---|
| E1.2.2 | Explain Ohm's Law | <ul style="list-style-type: none"> • Electrical power and work <ul style="list-style-type: none"> – Watts – Horsepower • Voltage drop • Series circuits • Parallel circuits • Series-parallel circuits • Kirchhoff's laws • Resistance bridge |
| E1.2.3 | Discuss resistors | <ul style="list-style-type: none"> • Types of resistors <ul style="list-style-type: none"> – Fixed – Variable • Construction Materials |
| E1.2.4 | Use Ohm's Law to solve a variety of series and parallel circuit problems. Use examples both taken from the text and provided by the instructor (Practical) | |
| E1.3 | Electrical Measuring Devices | |
| E1.3.1 | Explain meter movements | <ul style="list-style-type: none"> • Galvanometer |
| E1.3.2 | Explain measuring devices | <ul style="list-style-type: none"> • Ammeter <ul style="list-style-type: none"> – Shunts • Voltmeter DC <ul style="list-style-type: none"> – Multiplier (series) resistor • Voltmeter AC • Ohmmeter |
| E1.3.3 | Explain meter types and uses | <ul style="list-style-type: none"> • Multimeter <ul style="list-style-type: none"> – Analogue meter – Digital meter • Oscilloscope |
| E1.3.4 | Use a variety of multimeters to measure current, voltage, and resistance | |

- E1.3.5 Construct circuits from components that are the same as those previously solved mathematically. Components will be provided
- E1.3.6 Measure values to substantiate theories of Ohm's Law and Kirchhoff's Law
- E1.4 Batteries
- E1.4.1 Explain voltaic cells
- Primary cells and secondary cells
 - Dry cells and wet cells
- E1.4.2 Explain cell types
- Alkaline, mercury
 - Lead-acid
 - Nickel-cadmium
 - Gel cell
- E1.4.3 Explain batteries
- Capacity (rating)
 - Volts
 - Ampere-hours
 - Rate
 - Open-circuit and closed-circuit voltage
 - Internal resistance
- E1.4.4 Explain lead-acid batteries
- Theory
 - Construction of
 - Plates
 - Cell container
 - Vent caps
 - Case and paints
 - Maintenance free
 - Voltage and capacity
 - Testing
 - Hydrometer/specific gravity
 - Temperature effects
 - High-rate discharge test and load testers
 - Charging lead-acid batteries
 - Constant-current charging

- Constant-voltage charging
 - New batteries
 - Safety precautions

- E1.4.5 Explain nickel-cadmium batteries
 - Theory and construction of:
 - Plates and cell case
 - Thermal runaway
 - Vents
 - Outer case and paints
 - Capacity of nickel-cadmium batteries
 - Constant voltage charging
 - Constant voltage charging
 - Foaming of electrolyte
 - Maintenance of ni-cad batteries
 - Inspection
 - Deep cycling (reconditioning)
 - Discharge
 - Disassembly and cleaning
 - Reassembled
 - Recharged
 - Electrical lead check
 - Battery storage
 - Battery installation
 - Temperature monitor
 - Safety
 - Thermal runaway
 - Segregation of lead acid and ni-cad operation
 - Personal safety (WHMIS)

- E1.4.6 Describe installation procedures for aircraft batteries
 - Temperature of location
 - Venting of gasses/overflow of electrolyte
 - Battery connections and leads

- E1.4.7 Describe maintenance of lead acid batteries
 - Battery box
 - Neutralizing electrolyte spillage

- E1.4.8 Describe temperature effects on battery performance.
- E1.4.9 Measure different battery types under load and no-load conditions (Practical)
- E1.5 Electromagnetic Induction
- E1.5.1 Explain magnetism
- Magnets
 - Residual magnetism
 - Permeability
 - Properties of magnetism
 - Magnetic field
 - Lines of flux
 - Magnetic circuit
 - Reluctance
- E1.5.2 Explain magnetic devices
- Electromagnets
 - Solenoids and relays
 - Coils
 - Contact points
- E1.5.3 Explain electromagnetic induction
- Generator action
 - Explain the three requirements to make electricity
 - Magnetic field
 - Conductor
 - Relative motion
- E1.6 DC Generators and Controls
- E1.6.1 Explain DC generator theory
- DC generator
 - Commutator
 - Ripple
 - Residual magnetism
 - Armature reaction
 - Cross magnetism
 - Interpoles
 - Compensating winding
 - Starter-generators
- E1.6.2 Explain DC generator construction
- Armature assembly
 - Field-frame assembly
 - Brush assembly
 - End frame
 - Cooling

- | | | |
|--------|---|--|
| E1.6.3 | Explain DC generator maintenance | <ul style="list-style-type: none"> • Inspection <ul style="list-style-type: none"> – Terminals – Flange mount – Brushes and holders – Commutator and windings <ul style="list-style-type: none"> ○ Growler – Aircraft mounting structure – Installation in aircraft – Drive spline inspection and lubrication |
| E1.6.4 | Explain voltage regulation | <ul style="list-style-type: none"> • Vibrating type • Solid state • Carbon pile |
| E1.7 | DC Motor Principles | |
| E1.7.1 | Explain magnetic attraction and repulsion | <ul style="list-style-type: none"> • Counter EMF and net EMF • Types and characteristics of DC motors <ul style="list-style-type: none"> – Series – Shunt – Compound – Continuous duty – Intermittent duty – Reversible |
| E1.8 | Aircraft Alternator | |
| E1.8.1 | Explain DC generation, using alternators | <ul style="list-style-type: none"> • Identify components <ul style="list-style-type: none"> – Stator <ul style="list-style-type: none"> ○ Wye-wound ○ Delta wound – Rotor – Slip rings – Rectifiers • Aircraft alternators |
| E1.8.2 | Service a DC alternator (Practical) | |

- E1.8.3 Inspect and test rectifier assembly (Practical)
- E1.9 Electrical Control Devices and Semiconductors
- E1.9.1 Explain switches
- De-rating factors
 - Manually operated
 - Electrically operated
 - Solenoids
- E1.9.2 Explain circuit protection
- Fuses
 - Current limiters
 - Circuit breakers
 - Remote control circuit breakers
- E1.9.3 Briefly describe electron tubes including cathod-ray tubes
- E1.9.4 Explain semiconductors
- Construction
 - Materials
 - Germanium & silicon
 - P & N type
 - Doping
 - Junction
 - Potential barrier
 - Diodes
 - Anode and cathode
 - Biasing
 - Rectifiers
 - Halfwave
 - Fullwave
 - Heat sinks
 - Testing
 - Transistors
 - Base, collector, emitter
 - Npn, pnp
 - Uses
 - Switching
 - Amplification
 - Characteristics
 - Testing
 - Other semiconductor devices
 - Thyristor family
 - Zener diode
 - Avalanche effect
 - LEDs
 - Photodiodes

- E1.9.5 Operate and test switches, relays, circuit breakers, and
- E1.9.6 Forward bias and reverse bias a diode
- E1.9.7 Test diodes for serviceability
- E1.9.8 Operate a transistor
- Switch
 - Amplifier
- E1.9.9 Test a transistor for serviceability
- E1.10 Electrical Devices Safety
- E1.10.1 Explain safe operation of
- Measuring devices
 -
 - Ohmmeter
 - Voltmeter
 - Ammeter
 (See *Measuring Devices*)
 - Batteries
 - Ni-cad
 - Lead-acid
 (See *Batteries*)
 - Electrical generation devices
 - Generators
 - Alternators
 (See *Principles of Generation, and DC Alternator Principles*)
 - Electrical motor
(See *DC Motor Principles*)
- E1.10.2 Demonstrate (Practical)
- Safe use of a multimeter

Line (GAC): 30 Electrical
Competency: 30.02 Basic Electrical - AC

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS	CONTENT
E2.1 Principles of Alternating Current (AC)	
E2.1.1 Define alternating current	<ul style="list-style-type: none"> • Sine curve/wave • Other wave forms
E2.1.2 Explain “root mean square (RMS)” values	
E2.1.3 Explain frequency	<ul style="list-style-type: none"> • Hertz • Domestic and aircraft industrial frequencies • Effect of frequency on electrical equipment
E2.1.4 Explain phase	<ul style="list-style-type: none"> • Phase angle • Three-phase • Current/voltage; out of phase
E2.1.5 Explain use of oscilloscope	
E2.2 AC Measuring Devices	
E2.2.1 Explain AC measuring devices	
E2.2.2 Describe inductive pickups	
E2.2.3 Explain use of multimeters and oscilloscopes	
E2.2.4 Perform the following	<ul style="list-style-type: none"> • Identify required lab equipment • Measure AC voltages <ul style="list-style-type: none"> – Oscilloscope – AC voltmeter

E2.3 Capacitance

E2.3.1 Define capacitance

E2.3.2 Explain capacitors

- Types of capacitors
 - Fixed
 - Variable
- Materials
- Multiple capacitor circuits
 - Parallel
 - Series
- Time constant

E2.3.3 Describe effects of capacitors in electrical circuits

E2.3.4 Describe uses for capacitors

- Purpose
- In parallel in DC circuit-eliminate voltage pulsations
- Reduce arcing at points
- Reduce radio interference

E2.3.5 Explain capacitance in AC circuits

- Farads/micro-farads/pico farads
- Reactance
- Measured in ohms
- Formula
- Phase shift

E2.3.6 Explain polyphase AC circuits

- Description
- Uses
- Advantages
- Three-phase
- Single-phase

E2.3.7 Explain uses of AC electricity in aircraft

E2.3.8 Measure capacitance (Practical)

E2.4 Inductance

E2.4.1 Explain inductance

- Definition
- Measured in henries (h)

E2.4.2 Explain inductance coil

E2.4.3 Explain inductance in AC circuits

- Inductive reactance
 - Formula
- Phase shift

E2.4.4 Explain transformers

- Purpose
- Components
- Theory
- Step-up
- Step-down
- Phasing

E2.5 Resonance and Impedance

E2.5.1 Briefly explain resonance

- RLC circuits

E2.5.2 Define impedance

E2.5.3 Explain phase angle and power factor

- Phase angle (θ)
 - True power
 - Apparent power
- Power factor
 - Definition
-

E2.6 AC Generators

E2.6.1 Describe use of AC generators in aircraft

- | | | |
|--------|----------------------------------|---|
| E2.6.2 | Explain AC generator theory | <ul style="list-style-type: none"> • AC generator <ul style="list-style-type: none"> – Sine wave generators – Parts of a generator <ul style="list-style-type: none"> ○ Field poles ○ Armature/rotor ○ Slip rings ○ Brushes |
| E2.6.3 | Explain aircraft generators | <ul style="list-style-type: none"> • Construction <ul style="list-style-type: none"> – Wye configuration – Delta configuration – Regulator • Differences between alternator and generator <ul style="list-style-type: none"> – Advantages/disadvantages – Rotor – Stator • Principles • High power brushless alternator |
| E2.6.4 | Explain transformer rectifiers | <ul style="list-style-type: none"> • Purpose • Function |
| E2.7 | Generator and Alternator Control | |
| E2.7.1 | Explain voltage regulation | <ul style="list-style-type: none"> • Purpose • Generator and alternator voltage regulators in generators (DC) |
| E2.7.2 | Describe generator control units | <ul style="list-style-type: none"> • AC |
| E2.8 | Power Conversion | |
| E2.8.1 | Discuss conversion methods | <ul style="list-style-type: none"> • DC to AC • AC to DC and • AC to AC (voltage change) |
| E2.8.2 | Explain inverters | <ul style="list-style-type: none"> • Function • Cooling • Input voltage • Output voltage • Single-phase • Three-phase • Rotary • Static |

- E2.8.3 Explain variable-speed, constant-frequency power systems
 - Purpose
 - Description
 - Advantages
 - Types
 - CSD
 - IDG
 - Servicing

- E2.8.4 Describe transformer characteristics

- E2.8.5 Describe semi-conductor diode

- E2.8.6 Convert AC to DC (Practical)

- E2.9 AC Motors

- E2.9.1 Compare AC and DC motors

- E2.9.2 Explain AC motors
 - Theory
 - Types
 - Universal
 - Induction
 - Synchronous
 - Combinations
 - Components
 - Rotors
 - Stators
 - Function

- E2.9.3 Explain improvement of starting qualities

- E2.9.4 Explain repulsion motors

- E2.9.5 Explain synchronous motors
 - Uses

E2.9.6 Explain motor losses

- Friction loss
- Resistance or copper loss
- Hysteresis loss

E2.9.7 Describe single-phase AC actuator motors

- Limit switches

E2.9.8 Describe three-phase AC motors

E2.9.9 Describe inspection and servicing of motors

Line (GAC): 30 Electrical
Competency: 30.03 Electrical Systems

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

E3.1 Circuit Installation and Wiring Practices

E3.1.1 Describe types of wiring diagrams

- Block diagrams
- Pictorial diagrams
- Schematic diagrams

E3.1.2 Describe basic circuit components

- Wire types and gauges
 - Continuous/intermittent
- Clamping, lacing and support devices
- Terminal strips including matrix blocks
- Connectors
 - BNC
 - Plugs and receptacles, for example:
 - AN
 - MS
 - MIL specs
- Junction boxes

E3.1.3 Describe maintenance of electrical wiring systems

- Wiring and cable integrity
- Protection from fluids
- Wiring cable clamps and supports
- Conduits
- Plastic wire sleeving
- Crimping, stripping and splicing tools e.g. Daniels Manufacturing (deutch connectors, cannon plugs)
- Soldering
- Wire marking
- Heat shrink

- E3.1.4 Identify proper crimping tools for pins and lugs
- E3.1.5 Construct basic wiring harness using acceptable methods, techniques and practices (practical)
- E3.2 Circuit Control and Protection Devices
- E3.2.1 Describe types of electrical control devices
- Switches
 - Toggle and rocker
 - Rotary (wafer)
 - Micro
 - Transistor
 - Pushbutton
 - Slide type
 - Thermal
 - Inertia
 - Proximity
 - Frangible
 - Mercury
 - Specifications
 - Current capacity
 - Voltage and power
 - Derating
 - Relays and solenoids
 - Specifications
 - Current capacity
 - Voltage and power
 - Derating
- E3.2.2 Describe types of electrical circuit protection devices
- Fuses
 - Circuit breakers
 - Current limiters
 - RCCB
- E3.2.3 Identify electrical diagram symbols for control and protection devices
- Switches
 - Relays
 - Circuit breakers

- Fuses
 - Transistors
 - Warning lamps (press to test)
- E3.2.4 Troubleshoot various control and protection devices using schematic diagrams (practical)
- E3.3 Power Supply and Generation Systems
- E3.3.1 Describe electrical supply and generation components
- Batteries
 - Lead acid
 - Nickel-cadmium
 - Alternators
 - Generators
 - Starter generators
 - External power
 - Voltage regulators
 - Vibrator
 - Carbon pile
 - Solid state
 - Paralleling
 - Reverse current relays
 - Current limiters
- E3.3.2 Read electrical supply and power generation systems' wiring diagrams
- Alternator and battery bus supply
 - Generator bus supply
 - Starter generator bus supply
 - External power supply
 - Control devices
 - Voltage regulators
 - Paralleling
 - Reverse current relays
 - Current limiters
 -
- E3.3.3 Describe maintenance of electrical power supply and generation systems
- Battery systems
 - Cooling and venting
 - Alternator systems
 - Cooling
 - Bearings
 - Belts and alignment
 - Drive
 - Generator systems
 - Cooling
 - Bearings
 - Drive

- Starter generator systems
 - External power supply systems
 - Control devices
 - Voltage regulators
 - Paralleling
 - Reverse current relays
 - Current limiters

- E3.3.4 Service and test
 - Alternator
 - Generator

- E3.3.5 Connect and test components to simulate aircraft generation system (practical)

- E3.4 Monitoring and Troubleshooting Warning and Lighting Circuits
 - E3.4.1 Describe aircraft indication, monitoring and lighting circuits
 - Components
 - Sockets
 - Bulbs
 - Diagram symbols
 - Relationships of components in circuits
 - Functions of circuits

 - E3.4.2 Describe troubleshooting techniques
 - Observation of circuit functions
 - Use of multimeters
 - Circuit and schematic analysis

 - E3.4.3 Students will determine causes of defect in electrical system using circuit diagram and appropriate test equipment (practical)

- E3.5 Electrical Motor Systems
 - E3.5.1 Describe electrical motor theory
 - DC motors
 - Series
 - Shunt
 - Compound
 - Reversing
 - Brakes and clutches for motors

- | | | |
|--------|--|--|
| E3.5.2 | Describe components which make up aircraft electrical motor circuits | <ul style="list-style-type: none"> • Diagram symbols • Motors <ul style="list-style-type: none"> – AC – DC • Control devices <ul style="list-style-type: none"> – Limit switches – Thermal switches – Relays – Rheostats – Field polarity resistors – Proximity switches |
| E3.5.3 | Describe maintenance and repair of aircraft electrical motor systems | <ul style="list-style-type: none"> • AC • DC |
| E3.5.4 | Inspect and test aircraft motor system (practical) | |
| E3.6 | Landing Gear Electrical Systems | |
| E3.6.1 | Describe electrical components of landing gear system | <ul style="list-style-type: none"> • Diagram symbols • Switches <ul style="list-style-type: none"> – – Limit – Pressure – Squat – Weight on wheel – Various manufacturers ‘terminology – Throttle • Warning horn <ul style="list-style-type: none"> – Proximity – Reed • Lighting/indication • Motors <ul style="list-style-type: none"> – Hydraulic – Geared – Electric |
| E3.6.2 | Describe servicing and inspection of electrical landing gear system components | <ul style="list-style-type: none"> • Rigging and adjustment of switches • Lighting/indication functions • Motors |
| E3.7 | Distribution Systems | |

- E3.7.1 Describe light aircraft distribution systems:
- DC alternator
 - Single/multi engine
 - Paralleling
 - Buses
 - DC generator
 - Single/multi engine
 - Paralleling
 - Buses
 - RCR
 - Over-voltage control
 - GPU
 - APU
- E3.7.2 Describe large aircraft distribution systems
- Generation systems
 -
 - GCU
 - TRUs
 - Inverters
 - Bus
 - Split
 - Parallel
 - Control
 - Transfer bus
 - Load shed
 - GPU
 - APU
 - ATM
- E3.8 Safety
- E3.8.1 Describe safety procedures for maintenance of electrical systems
- Connecting and disconnecting power supplies
 - Correct meter connections
 - Voltage
 - Polarity
 - Clothing
 - Jewelry and tools
 - Eye protection
 - Circuit lockout and tagging
- E3.8.2 Connect/disconnect power supply (practical)

Line (GAC): 31 Non Destructive Testing

Competency: 31.01 Non-Destructive Inspection

Objectives

To be competent in this area the individual must be able to:

LEARNING TASKS

CONTENT

G11.1 Inspection Procedures

G11.1.1 Explain purpose of and type of information found in Standard Practices manuals related to NDI processes

- Contains maintenance information and procedures common to manufacture’s aircraft, engine or components.
- Typical information in cleaning, nondestructive inspection materials and procedures.
- A standard practice is a single process that is required for maintenance of numerous parts included in product.
- Each process has a defined area of application for accomplishing a specific task.

G11.1.2 Describe types of inspection procedures and standards required as per CGSB, MIL-410 and AECL

- Visual
- Tap test
- Prism check
- Liquid Penetrant Inspection
- Magnetic Particle Inspection
- Eddy Current
- Ultrasonic
- Radiography

G11.1.4 Describe documentation requirements for NDI

- Recording log entries for defects and rectification

G11.2 Visual Inspection

G11.2.1 Describe visual inspection techniques

G11.2.2 Explain equipment used in visual inspection

G11.2.3	Describe cleaning processes and equipment for visual inspection	
G11.2.4	Carry out visual inspection using related equipment	<ul style="list-style-type: none"> • Boroscope • Prism check
G11.2.5	Demonstrate visual inspection using the following procedures	<ul style="list-style-type: none"> • Cleaning parts • Looking for defects • Confirming cracks with magnifying glass • Confirming cracks using NDI methods • Cleaning after inspection • Reference to records (logs) • Reference to manuals • Recording log entries for defects and rectification <ul style="list-style-type: none"> – Track defects using maintenance records
G11.3	Tap Test	
G11.3.1	Explain Tap Test	<ul style="list-style-type: none"> • Sound/tone changes • Tool • Mapping • Precautions
G11.4	Prism Check	
G11.4.1	Explain Prism Check	<ul style="list-style-type: none"> • Light refraction • Prism material
G11.5	Liquid Penetrant	
G11.5.1	Describe LPI	<ul style="list-style-type: none"> • Procedure • Materials • Limitations
G11.5.2	Explain application of dye penetrant	<ul style="list-style-type: none"> • Preparation • Methods • Interpretation of defects • Final cleaning and precautions

G11.5.3	Explain use of florescent penetrant	<ul style="list-style-type: none"> • Process • Safety precautions
G11.5.4	Demonstrate both procedures on sample components with and without known defects and, list advantages and disadvantages of dye penetrant and florescent penetrant (practical)	
G11.6	Magnetic Particle	
G11.6.1	Describe magnetic particle inspection (MPI)	<ul style="list-style-type: none"> • Description of process • Principle of magnetic flaw detection • Methods of magnetization • Limitations
G11.6.2	Explain magnetic particle inspection procedure	<ul style="list-style-type: none"> • Prepare • Magnetize • Apply magnetic ink or powder • Interpret indications • Record defects • Demagnetize after test • Clean • Field applications • Precautions
G11.6.3	List advantages and disadvantages of magnetic particle inspection	
G11.7	Ultrasonic Inspection	
G11.7.1	Describe ultrasonic inspection	<ul style="list-style-type: none"> • Principles • Types of sound waves • Limitations
G11.7.2	Explain ultrasonic inspection procedures:	<ul style="list-style-type: none"> • Aircraft or part preparation • Processes
G11.7.3	List advantages and disadvantages of UT	
G11.8	Eddy Current	

- G11.8.1 Describe eddy current inspection
- G11.8.2 Describe eddy current inspection procedures for fastener holes
- G11.8.3 Describe eddy current inspection procedures for surface applications
- G11.8.4 List advantages and disadvantages of eddy current inspection
- G11.9 Radiography
- G11.9.1 Describe radiography inspection procedures
 - Principles of radiography
 - Hazards and safety procedures
 - Aircraft preparation
 - Limitations
- G11.9.2 List advantages and disadvantages of radiography inspection.
- G11.10 Advanced Inspection Methods
- G11.10.1 Describe advanced forms of NDI
 - Acoustic emission
 - Ultrasound
 - Holographic imagery
 - Shearography
 - Thermography

Section 4

TRAINING PROVIDER STANDARDS

Facility Requirements

Classroom Area

- Recommended 2.5 Sq. meters per student
- Projection screen, multimedia projector, whiteboard or similar
- Seating and tables suitable for lecturing
- Compliance with all safety codes

Shop Area

- Recommended 25 Sq. meters per student
- Meet all safety and fire, and environmental codes
- Good lighting
- Appropriate lifting cranes as required to move industry equipment
- Approved ventilation systems

Lab Requirements

- Recommended 10 Sq. meters per student
- Computer labs on-site

Student Facilities

- 1 locker per student, study areas, computer labs, food facility, hand wash facility, washroom facility.

Instructor's Office Space

- Recommended 3.5 Sq. Meters

Other

- Storage space for classroom and shop props.

Tools and Equipment

Shop (Facility) Tools

Standard Tools

- Abrasives
- Air blowers
- Air drills
- Air ratchets
- Air regulators
- Aircraft snips
- Alignment tools
- Bevel protractors
- Blades
- Block sanders
- Bucking bars
- Buffing pads
- Burnishing tools
- Burnishing wheels
- Calipers
- Centre punches
- Chalk lines
- Chassis punches
- Chisels
- Clamps
- Cleco pliers
- Combination sets
- Compasses
- Countersinks
- Cutters
- Cutting bits
- Cutting blades
- Cutting discs
- Cutting shears
- Cutting tools
- Cutting wheels
- Deburring tools
- Depth gauges
- Dial indicators
- Die grinders
- Dimpling dies
- Disc sanders
- Discs
- Dividers
- Drift punches
- Drill jigs
- Drill motors
- Drill presses
- Drill size charts
- Extractor fans
- File cards
- Files
- Grip-length gauges
- Gun applicators
- Hacksaws
- Hammers
- Hand applicators
- Hand presses
- Hand punches
- Hand saws
- Hand shears
- Hand squeezers
- Heat guns
- Heat lamps
- Height gauges
- Hex keys
- Irons
- Jigsaws
- Knives
- Layout tools
- Levelling equipment
- Lights
- Line-up punches
- Magnets
- Mallets
- Mandrills
- Markers
- Measuring scales
- Measuring tape
- Mechanical files
- Microstop countersinks
- Micrometers
- Mirrors
- Needles
- Nibblers
- Pliers
- Plumb bobs
- Pneumatic applicators
- Pop riveters
- Portable circular saws
- Protractors
- Pry bars
- Punches
- Putty knives
- Rasps
- Ratchets
- Razors
- Reamers
- Rivet guns
- Rivet sets (snaps)
- Rollers
- Rotary files
- Rotary knives
- Rotary shears
- Router bits
- Routers
- Routing equipment
- Routing templates
- Scissors
- Scrapers
- Screwdrivers
- Scribes
- Socket ratchets
- Socket wrenches
- Sockets
- Spatulas
- Spot facers
- Squares
- Squeegees
- Squeeze riveters
- Straight edges
- Stretching tools
- Tap hammers
- Tape measures
- Temporary fasteners
- Thermometers
- Twist drills
- Vacuum cleaners
- Ventilation fans
- Vices
- Weights
- Wrenches

Specialty Tools

- 10X magnifying glass
- Air compressors
- Air extractors
- Aircraft levelling equipment
- Applicator guns
- Arbour presses
- Autoclaves
- Band saws
- Bead blasters
- Beading equipment
- Bending brakes
- Blind fastener pulling heads
- Blind riveters
- Blind riveting equipment
- Borescopes
- Coin dimplers
- Cold working tools
- Contour blocks
- Contour gauges
- Cooling baths/tanks
- Cranes
- Crown rollers
- Curing equipment
- Curing ovens
- Dust removal equipment
- Explosion proof lighting
- Fixtures
- Flanging dies
- Flanging machines
- Flap-peening equipment
- Flaring tools
- Form blocks
- Forming dies
- Grinders
- Hardness testers
- Heat blankets
- Heat-treat ovens
- Hot bonders
- Hot bonding control unit
- Hot dimplers
- Hydraulic brakes
- Hydraulic presses
- Hydroform presses
- Ice boxes
- Injection filling equipment
- Jacks
- Jigs
- Juggling rollers
- Machine mixers
- Maule testers
- Mechanical polishers
- Mechanical presses
- Mechanical shears
- Media blasting equipment
- Mixing equipment
- Optical micrometers
- Painting equipment
- Pinking shears
- Planers
- Planes
- Planishing hammers
- Plastic weld guns
- Pneumatic squeezers
- Power shears
- Precision measuring devices
- Press brakes
- Press punches
- Pressure gauges
- Prisms
- Pyrometers
- Reciprocating saws
- Recording equipment
- Salt baths
- Sandbags
- Sewing machines
- Sewing needles
- Seyboth testers
- Sheet metal rollers
- Shoring and lifting tools
- Skin peeling tools
- Slip rollers
- Spot welders
- Spray booths
- Spray equipment
- Spray guns
- Stirring/agitating equipment
- Swagers
- Swaging tools
- Table saws
- Tack hammers
- Telescoping gauges
- Thimbles
- Timers
- Torque wrenches
- Trammels
- Transits
- Tube benders
- Tube bending tools
- Tube cutters
- Vacuum gauges
- Vacuum sniffers
- Vacuum sources
- Valve-stem cutters
- Vernier scale
- Verniers
- Weigh scales
- Wire twisters

Reference Materials

Required Reference Materials

- <https://www.avaerocouncil.ca/en>

Recommended Resources

- <https://www.avaerocouncil.ca/en>

Suggested Texts

- Aircraft Basic Science, 7th Edition by Kroes and Radon, Glencoe Publishing
- Aircraft Maintenance & Repair, 6th Edition by Kroes and Watkins & Delp, Glencoe Publishing
- Standard Aircraft Handbook, 6th Edition, edited by Larry Keithmaier, Division of McGraw Hill

Instructor Requirements

Occupation Qualification

The instructor must possess:

- AME-M licence

Work Experience

A minimum of 10 years' experience working in the industry as a journeyman.

Instructional Experience and Education

It is preferred that the instructor also possesses:

- Instructor Diploma