| 2013 NOA Structure<br>PATIONAL SKILLS<br>related functions.<br>rk environment.<br>tective equipment (PPE) and safety equipment.<br>gizing, lock-out and tag-out procedures. | Moved to:<br>Task 1<br>1.01   | MWA A   | 2020 RSOS STRUCTURE   |   |
|---|---|---|---|---|
| PATIONAL SKILLS<br>related functions.<br>rk environment.<br>otective equipment (PPE) and safety equipment.  | Task 1  | MWA A   | 2020 RSOS STRUCTURE   |   |
| related functions.<br>rk environment.<br>otective equipment (PPE) and safety equipment.   |   | MWA A   |   | Came From:  |
| related functions.<br>rk environment.<br>otective equipment (PPE) and safety equipment.   |   |   | PERFORMS COMMON OCCUPATIONAL SKILLS   |   |
| rk environment.<br>otective equipment (PPE) and safety equipment.   |   | Task 1  | Performs safety-related functions   | Task 1  |
| tective equipment (PPE) and safety equipment.   |   | 1.01  | Maintains safe work environment   | 1.01  |
|   | 1.01  | 1.02  | Uses personal protective equipment (PPE) and safety equipment   | 1.02  |
|   | 1.02  | 1.03  | Performs de-energizing, lock-out and tag-out procedures   | 1.03  |
|   |   |   |   |   |
|   | Task 3  | Task 2  | Uses tools and equipment  | New   |
| d schematics.   | 3.02  | 2.01  | Uses calibration, configuration and test equipment  | 3.01  |
|   | 3.03  | 2.02  | Uses hand and power tools   | 3.02  |
|   |   | 2.03  | Uses access equipment   | new   |
| trade activities  | Task 2  | 2.04  | Uses rigging, hoisting and lifting equipment  | 3.04  |
| on, configuration and test equipment.   | 2.01  |   |   |   |
|   | 2.02  | Task 3  | Organizes work  | Task 2  |
| entation  | 3.01  | 3.01  | Uses documentation  | 3.03  |
| handling equipment.   | 2.04  | 3.02  | Interprets drawings and schematics  | 2.01  |
|   |   | 3.03  | Plans tasks   | 2.02  |
|   |   | Task 4  | Uses communication and mentoring techniques   | NEW   |
|   |   | 4.01  | Uses communication techniques   | new   |
|   |   | 4.02  | Uses mentoring techniques   | new   |
|   |   |   |   |   |
| URING AND INDICATING DEVICES  |   | MWA B   | INSTALLS AND SERVICES PROCESS MEASURING AND INDICATING<br>DEVICES   |   |
| ices pressure, temperature, level and flow devices.   | Task 5  | Task 5  | Installs and services pressure, temperature, level and flow devices   | Task 4  |
| temperature, level and flow devices.  | 5.01  | 5.01  | Installs pressure, temperature, level and flow devices  | 4.01  |
| e, temperature, level and flow devices.   | 5.02  | 5.02  | Maintains pressure, temperature, level and flow devices   | 4.02  |
| ire, temperature, level and flow devices.   | 5.03  | 5.03  | Diagnoses pressure, temperature, level and flow devices   | 4.03  |
| temperature, level and flow devices.  | 5.04  | 5.04  | Repairs pressure, temperature, level and flow devices   | 4.04  |
| ices motion, speed, position and vibration devices.   | Task 7  | Task 6  | Installs and services signal transducers  | NEW   |
| eed, position and vibration devices.  | 7.01  | 6.01  | Perfroms installation and configuration of signal transducers   | new   |
| speed, position and vibration devices.  | 7.02  | 6.02  | Diagnoses signal transducers  | new   |
| , speed, position and vibration devices.  | 7.03  | 6.03  | Performs maintenance and repairs on signal transducers  | new   |
| peed, position and vibration devices.   | 7.04  |   |   |   |
|   |   | Task 7  | Installs and services motion, speed, position and vibration devices   | Task 5  |
| ices mass, density and consistency devices.   | Task 8  | 7.01  | Installs motion, speed, position and vibration devices  | 5.01  |
| sity and consistency devices.   | 8.01  | 7.02  | Maintains motion, speed, position and vibration devices   | 5.02  |
| lensity and consistency devices.  | 8.02  | 7.03  | Diagnoses motion, speed, position and vibration devices   | 5.03  |
| density and consistency devices.  | 8.03  | 7.04  | Repairs motion, speed, position and vibration devices   | 5.04  |
| nsity and consistency devices.  | 8.04  |   |   |   |
|   |   | Task 8  | Installs and services mass, density and consistency devices   | Task 6  |
| lsit<br>ler<br>de   | y and consistency devices.<br>Isity and consistency devices.<br>Ansity and consistency devices. | ty and consistency devices. 8.01   nsity and consistency devices. 8.02   ensity and consistency devices. 8.03 | ty and consistency devices.8.017.02nsity and consistency devices.8.027.03ensity and consistency devices.8.037.04ity and consistency devices.8.041 | and consistency devices.8.017.02Maintains motion, speed, position and vibration devicesnsity and consistency devices.8.027.03Diagnoses motion, speed, position and vibration devicesensity and consistency devices.8.037.04Repairs motion, speed, position and vibration devicesity and consistency devices.8.041 |

| Task 7         | Installs and services process analyzers.                           | Task 9  | 8.01               | Installs mass, density and consistency devices                            | 6.01               |
|----------------|--|---------|--------------------|---|--------------------|
| 7.01           | Installs process analyzers.  | 9.01    | 8.02               | Maintains mass, density and consistency devices                           | 6.02               |
| 7.02           | Maintains process analyzers.                                       | 9.02    | 8.03               | Diagnoses mass, density and consistency devices                           | 6.03               |
|                | Diagnoses process analyzers.                                       | 9.03    | 8.04               | Repairs mass, density and consistency devices                             | 6.04               |
| 7.04           | Repairs process analyzers.   | 9.04    |                    |   |                    |
|                |  |         | Task 9             | Installs and services process analyzers                                   | Task 7             |
| Task 8         | Installs and services multiple variable computing devices.         | Task 10 | 9.01               | Installs process analyzers  | 7.01               |
| 8.01           | Installs multiple variable computing devices.                      | 10.01   | 9.02               | Maintains process analyzers   | 7.02               |
| 8.02           | Maintains multiple variable computing devices.                     | 10.02   | 9.03               | Diagnoses process analyzers   | 7.03               |
| 8.03           | Diagnoses multiple variable computing devices.                     | 10.03   | 9.04               | Repairs process analyzers   | 7.04               |
| 8.04           | Repairs multiple variable computing devices.                       | 10.04   |                    |   |                    |
|                |  |         | Task 10            | Installs and services multiple variable computing devices                 | Task 8             |
| BLOCK C        | SAFETY AND SECURITY SYSTEMS AND DEVICES                            |         | 10.01              | Installs multiple variable computing devices                              | 8.01               |
| Task 9         | Installs and services safety systems and devices.                  | Task 11 | 10.02              | Maintains multiple variable computing devices                             | 8.02               |
| 9.01           | Installs safety systems and devices.                               | 11.01   | 10.03              | Diagnoses multiple variable computing devices                             | 8.03               |
| 9.02           | Maintains safety systems and devices.                              | 11.02   | 10.04              | Repairs multiple variable computing devices                               | 8.04               |
| 9.03           | Diagnoses safety systems and devices.                              | 11.03   |                    |   |                    |
| 9.04           | Repairs safety systems and devices.                                | 11.04   | MWA C              | INSTALLS AND SERVICES SAFETY AND SECURITY SYSTEMS AND DEVICES             | 6                  |
|                |  |         | Task 11            | Installs and services safety systems and devices                          | Task 9             |
|                |  |         |                    |   |                    |
|                | Installs and services facility security systems. (Not Common Core) | Task 12 | 11.01              | Installs safety systems and devices                                       | 9.01               |
| 10.01          | Installs facility security systems.                                | 12.01   | 11.02              | Maintains safety systems and devices                                      | 9.02               |
|                | Maintains facility security systems.                               | 12.02   | 11.03              | Diagnoses safety systems and devices                                      | 9.03               |
|                | Diagnoses facility security systems.                               | 12.03   | 11.04              | Repairs safety systems and devices  | 9.04               |
| 10.04          | Repairs facility security systems.                                 | 12.04   |                    |   |                    |
|                |  |         | Task 12            | Installs and services facility security systems (NOT COMMON CORE)         | Task 10            |
| Task 11        | Installs and services safety instrumented systems (SISs).          | Task 13 | 12.01              | Installs facility security systems  | 10.01              |
| 11.01          | Installs SISs  | 13.01   | 12.02              | Maintains facility security systems                                       | 10.02              |
| 11.02          | Configures SISs.   | 13.02   | 12.03              | Diagnoses facility security systems                                       | 10.03              |
|                | Maintains SISs.  | 13.03   | <mark>12.04</mark> | Repairs facility security systems   | 10.04              |
|                | Diagnoses SISs.  | 13.04   | Test 40            | hardelle en la en la estate la demanda la estate (010)                    | T                  |
| 11.05          | Repairs SISs   | 13.05   | Task 13            | Installs and services safety instrumented systems (SIS)                   | Task 11            |
|                |  |         | 13.01              | Installs SIS<br>Configures SIS  | 11.01              |
|                | HYDRAULIC, PNEUMATIC AND ELECTRICAL SYSTEMS                        | MWA D   | 13.02              |   | 11.02              |
|                | Installs and services control devices for hydraulic systems.       | Task 14 | 13.03              | Maintains SIS   | 11.03              |
| 12.01          | Installs control devices for hydraulic systems.                    | 14.01   | 13.04              | Diagnoses SIS   | 11.04              |
|                | Maintains control devices for hydraulic systems.                   | 14.02   | 13.05              | Repairs SIS   | 11.05              |
| 12.03<br>12.04 | Diagnoses control devices and hydraulic systems.                   | 14.03   |                    | INSTALLS AND SERVICES HYDRAULIC, PNEUMATIC AND ELECTRICAL                 |                    |
| 12.04          | Repairs control devices for hydraulic equipment.                   |         | MWA D              | SYSTEMS   |                    |
|                |  |         | Task 14            | Installs and services control devices for hydraulic systems               | Task 12            |
|                | Installs and services pneumatic equipment.                         | Task 15 | 14.01              | Installs control devices for hydraulic systems                            | 12.01              |
| 13.01          | Installs pneumatic equipment.                                      | 15.01   | 14.02              | Diagnoses control devices and hydraulic systems                           | 12.03              |
| 13.02          | Maintains pneumatic equipment.                                     | 15.03   | 14.03              | Performs maintenance and repairs on control devices for hydraulic systems | 12.02 and<br>12.04 |
| 13.03          | Diagnoses pneumatic equipment                                      | 15.02   |                    |   |                    |

| 13.04   | Repairs pneumatic equipment.  | 15.03   | Task 15 | Installs and services pneumatic equipment                                | Task 13            |
|---------|---|---------|---------|--|--------------------|
|         |   |         | 15.01   | Installs pneumatic equipment   | 13.01              |
| Task 14 | Installs and services electrical and electronic equipment.          | Task 16 | 15.02   | Diagnoses pneumatic equipment  | 13.02              |
| 14.01   | Installs electrical and electronic equipment.                       | 16.01   | 15.03   | Performs maintenance and repairs on pneumatic equipment                  | 13.02 and<br>13.04 |
| 14.02   | Maintains electrical and electronic equipment.                      | 16.03   |         |  |                    |
| 14.03   | Diagnoses electrical and electronic equipment.                      | 16.02   | Task 16 | Installs and services electrical and electronic equipment                | Task 14            |
| 14.04   | Repairs electrical and electronic equipment.                        | 16.03   | 16.01   | Installs electrical and electronic equipment                             | 14.01              |
|         |   |         | 16.02   | Diagnoses electrical and electronic equipment                            | 14.03              |
| BLOCK E | FINAL CONTROL DEVICES   |         | 16.03   | Performs maintenance and repairs for electrical and electronic equipment | 14.02 and<br>14.04 |
| Task 15 | Installs and services valves.                                       | Task 17 |         |  |                    |
| 15.01   | Installs valves.  | 17.01   | MWA E   | INSTALLS, CONFIGURES AND SERVICES FINAL CONTROL ELEMENTS                 |                    |
| 15.02   | Maintains valves.   | 17.02   | Task 17 | Installs and services valves   | Task 15            |
| 15.03   | Diagnoses valves.   | 17.03   | 17.01   | Installs valves  | 15.01              |
| 15.04   | Repairs valves.   | 17.04   | 17.02   | Maintains valves   | 15.02              |
|         |   |         | 17.03   | Diagnoses valves   | 15.03              |
| Task 16 | Installs and services actuators.                                    | Task 18 | 17.04   | Repairs valves   | 15.04              |
| 16.01   | Installs actuators.   | 18.01   |         |  |                    |
| 16.02   | Maintains actuators.  | 18.02   | Task 18 | Installs and services actuators  | Task 16            |
| 16.03   | Diagnoses actuators.  | 18.03   | 18.01   | Installs actuators   | 16.01              |
| 16.04   | Repairs actuators.  | 18.04   | 18.02   | Maintains actuators  | 16.02              |
|         |   |         | 18.03   | Diagnoses actuators  | 16.03              |
| Task 17 | Installs and services positioners.                                  | Task 19 | 18.04   | Repairs actuators  | 16.04              |
| 17.01   | Installs positioners.   | 19.01   |         |  |                    |
| 17.02   | Maintains positioners.  | 19.02   | Task 19 | Installs and services positioners  | Task 17            |
| 17.03   | Diagnoses positioners.  | 19.03   | 19.01   | Installs positioners   | 17.01              |
| 17.04   | Repairs positioners.  | 19.04   | 19.02   | Maintains positioners  | 17.02              |
|         |   |         | 19.03   | Diagnoses positioners  | 17.03              |
| Task 18 | Configures and services variable speed drives (VSDs).               | Task 20 | 19.04   | Repairs positioners  | 17.04              |
| 18.01   | Configures VSDs.  | 20.01   |         |  |                    |
| 18.02   | Maintains VSDs.   | 20.02   | Task 20 | Configures and services variable speed drives (VSD)                      | Task 18            |
| 18.03   | Diagnoses VSDs.   | 20.03   | 20.01   | Configures VSD   | 18.01              |
| 18.04   | Repairs VSDs.   | 20.04   | 20.02   | Maintains VSD  | 18.02              |
|         |   |         | 20.03   | Diagnoses VSD  | 18.03              |
| BLOCK F | COMMUNICATION SYSTEMS AND DEVICES                                   |         | 20.04   | Repairs VSD  | 18.04              |
|         | Installs and services control network systems.                      | Task 21 |         |  |                    |
| 19.01   | Performs installation and configuration on control network systems. | 21.01   | MWA F   | INSTALLS AND SERVICES COMMUNICATION SYSTEMS AND DEVICES                  |                    |
| 19.02   | Diagnoses control network systems.                                  | 21.02   | Task 21 | Installs and services control network systems                            | Task 19            |
| 19.03   | Performs maintenance and repairs on control network systems.        | 21.02   | 21.01   | Performs installation and configuration on control network systems       | 19.01              |
|         |   |         | 21.02   | Diagnoses control network systems  | 19.02              |
| Task 20 | Installs and services signal converters.                            | Task 22 | 21.02   | Performs maintenance and repairs on control network systems              | 19.03              |
| 20.01   | Performs installation and configuration of signal converters.       | 22.01   |         |  |                    |
| 20.02   | Diagnoses signal converters.  | 22.02   | Task 22 | Installs and services signal converters                                  | Task 20            |
| 20.02   | Performs maintenance and repairs on signal converters.              | 22.02   | 22.01   | Performs installation and configuration of signal converters             | 20.01              |
| 20.03   |   | 22.00   | 22.01   | Diagnoses signal converters  | 20.02              |

| Task 21 | Installs and services gateways, bridges and media converters.               | Task 23  | 22.03   | Performs maintenance and repairs on signal converters                             | 20.03   |
|---------|---|----------|---------|---|---------|
| 21.01   | Performs installation and configuration of gateways, bridges and media      | 23.01    |         |   |         |
|         | converters.   |          |         |   |         |
| 21.02   | Diagnoses gateways, bridges and media converters.                           | 23.02    | Task 23 | Installs and services gateways, bridges and media converters                      | Task 21 |
| 21.03   | Performs maintenance and repairs on gateways, bridges and media converters. | 23.03    | 23.01   | Performs installation and configuration of gateways, bridges and media converters | 21.01   |
|         |   |          | 23.02   | Diagnoses gateways, bridges and media converters                                  | 21.02   |
| BLOCK G | CONTROL SYSTEMS AND PROCESS CONTROL   |          | 23.03   | Performs maintenance and repairs on gateways, bridges and media converters        | 21.02   |
| Task 22 | Establishes and optimizes process control strategies.                       | Task 24  | 20.00   |   | 2       |
| 22.01   | Determines process control strategy.  | 24.01    | MWA G   | INSTALLS AND SERVICES CONTROL SYSTEMS AND PROCESS CONTROL                         |         |
| 22.02   | Optimizes process control.  | 24.02    | Task 24 | Establishes and optimizes process control strategies                              | Task 22 |
|         |   |          | 24.01   | Determines process control strategy   | 22.01   |
| Task 23 | Installs and services stand-alone controllers (SACs).                       | Task 25  | 24.02   | Optimizes process control   | 22.02   |
| 23.01   | Installs SACs.  | 25.01    |         |   |         |
| 23.02   | Configures SACs.  | 25.02    | Task 25 | Installs and services stand-alone controllers (SAC)                               | Task 23 |
| 23.03   | Performs maintenance, diagnostics and repairs on SACs.                      | 25.03    | 25.01   | Installs SAC  | 23.01   |
| 20.00   |   | 20.00    | 25.02   | Configures SAC  | 23.02   |
| Task 24 | Installs and services programmable logic controllers (PLCs).                | Task 26  | 25.03   | Performs maintenance, diagnostics and repairs on SAC                              | 23.03   |
| 24.01   | Installs PLCs.  | 26.01    | 20.00   |   |         |
| 24.02   | Configures PLCs.  | 26.02    | Task 26 | Installs and services programmable logic controllers (PLC)                        | Task 24 |
| 24.03   | Performs maintenance, diagnosis and repairs on PLCs.                        | 26.03    | 26.01   | Installs PLC  | 24.01   |
|         |   |          | 26.02   | Configures PLC  | 24.02   |
| Task 25 | Installs and services distributed control systems (DCSs).                   | Task 26  | 26.03   | Performs maintenance, diagnostics and repairs on PLC                              | 24.03   |
| 25.01   | Installs DCSs.  | 26.01    |         | · · · · · · · · · · · · · · · · · · ·   |         |
| 25.02   | Configures DCSs.  | 26.02    | Task 27 | Installs and services distributed control systems (DCS)                           | Task 25 |
|         |   |          |         |   |         |
| 25.03   | Performs maintenance, diagnosis and repairs on DCSs.                        | 26.03    | 27.01   | Installs DCS  | 25.01   |
| 25.05   |   | 20.03    | 27.01   | Configures DCS  | 25.01   |
| Task 26 | Installs and services human machine interface (HMI).                        | Task 28  | 27.02   | Performs maintenance, diagnostics and repairs on DCS                              | 25.02   |
| 26.01   | Installs HMIs.  | 28.01    | 21.03   |   | 23.03   |
| 26.02   | Configures HMIs.  | 28.02    | Task 28 | Installs and services human machine interface (HMI)                               | Task 26 |
| 26.02   | Performs maintenance, diagnosis and repairs on HMIs.                        | 28.02    | 28.01   | Installs HMI  | 26.01   |
| 20.05   |   | 20.05    | 28.02   | Configures HMI  | 26.02   |
| Task 27 | Installs and services Supervisory Control and Data Acquisition (SCADA)      | Task 29  | 28.02   | Performs maintenance, diagnostics and repairs on HMI                              | 26.02   |
| 1038 27 | systems.  | 1 d3K 23 | 20.00   | r chorns maintchance, diagnostics and repairs on him                              | 20.00   |
| 27.01   | Installs SCADA systems.   | 29.01    |         |   |         |
| 27.02   | Configures SCADA systems.   | 29.02    | Task 29 | Installs and services supervisory control and data acquisition (SCADA)            | Task 27 |
|         |   |          |         | systems   |         |
| 27.03   | Performs maintenance, diagnosis and repairs on SCADA systems.               | 29.03    | 29.01   | Installs SCADA systems  | 27.01   |
|         |   |          | 29.02   | Configures SCADA systems  | 27.02   |
|         |   |          | 29.03   | Performs maintenance, diagnostics and repairs on SCADA systems                    | 27.03   |
|         |   | 1        |         |   |         |